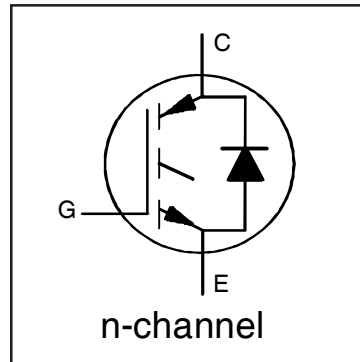


**INSULATED GATE BIPOLAR TRANSISTOR WITH ULTRA-LOW V<sub>F</sub> DIODE  
FOR INDUCTION HEATING AND SOFT SWITCHING APPLICATIONS**

**Features**

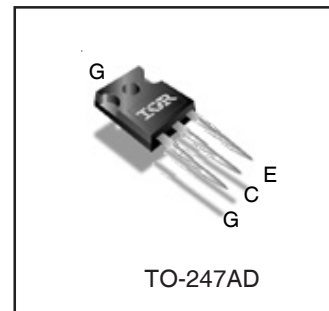
- Low V<sub>CE(ON)</sub> trench IGBT technology
- Low switching losses
- Square RBSOA
- Ultra-low V<sub>F</sub> Diode
- 1300Vpk repetitive transient capacity
- 100% of the parts tested for I<sub>LM</sub> ①
- Positive V<sub>CE(ON)</sub> temperature co-efficient
- Tight parameter distribution
- Lead free package



V <sub>CES</sub> = 1200V
I <sub>C</sub> = 45A, T <sub>C</sub> = 100°C
T <sub>J(max)</sub> = 150°C
V <sub>CE(on)</sub> typ. = 1.7V @ I <sub>C</sub> = 30A

**Benefits**

- Device optimized for induction heating and soft switching applications
- High Efficiency due to Low V<sub>CE(on)</sub>, low switching losses and Ultra-low V<sub>F</sub>
- Rugged transient performance for increased reliability
- Excellent current sharing in parallel operation
- Low EMI



<b>G</b>	<b>C</b>	<b>E</b>
Gate	Collector	Emitter

Base part number	Package Type	Standard Pack		Orderable Part Number
		Form	Quantity	
IRG7PH42UD1MPbF	TO-247AD	Tube	25	IRG7PH42UD1MPbF

**Absolute Maximum Ratings**

Parameter	Parameter	Max.	Units
V <sub>CES</sub>	Collector-to-Emitter Voltage	1200	V
V <sub>(BR)</sub> Transient	Repetitive Transient Collector-to-Emitter Voltage ②	1300	
I <sub>C</sub> @ T <sub>C</sub> = 25°C	Continuous Collector Current	85 ③	A
I <sub>C</sub> @ T <sub>C</sub> = 100°C	Continuous Collector Current	45	
I <sub>CM</sub>	Pulse Collector Current, V <sub>GE</sub> =15V ②③	200	
I <sub>LM</sub>	Clamped Inductive Load Current, V <sub>GE</sub> =20V ①	120	
I <sub>F</sub> @ T <sub>C</sub> = 25°C	Diode Continuous Forward Current	70	
I <sub>F</sub> @ T <sub>C</sub> = 100°C	Diode Continuous Forward Current	35	
I <sub>FRM</sub>	Diode Repetitive Peak Forward Current ②	120	
V <sub>GE</sub>	Continuous Gate-to-Emitter Voltage	±30	V
P <sub>D</sub> @ T <sub>C</sub> = 25°C	Maximum Power Dissipation	313	W
P <sub>D</sub> @ T <sub>C</sub> = 100°C	Maximum Power Dissipation	125	
T <sub>J</sub> T <sub>STG</sub>	Operating Junction and Storage Temperature Range	-55 to +150	°C
	Soldering Temperature, for 10 sec.	300 (0.063 in. (1.6mm) from case)	
	Mounting Torque, 6-32 or M3 Screw	10 lbf-in (1.1 N·m)	

**Thermal Resistance**

Parameter	Parameter	Min.	Typ.	Max.	Units
R <sub>θJC</sub> (IGBT)	Thermal Resistance Junction-to-Case-(each IGBT) ④	—	—	0.4	°C/W
R <sub>θJC</sub> (Diode)	Thermal Resistance Junction-to-Case-(each Diode) ④	—	—	1.05	
R <sub>θCS</sub>	Thermal Resistance, Case-to-Sink (flat, greased surface)	—	0.24	—	
R <sub>θJA</sub>	Thermal Resistance, Junction-to-Ambient (typical socket mount)	—	40	—	

**Electrical Characteristics @  $T_J = 25^\circ\text{C}$  (unless otherwise specified)**

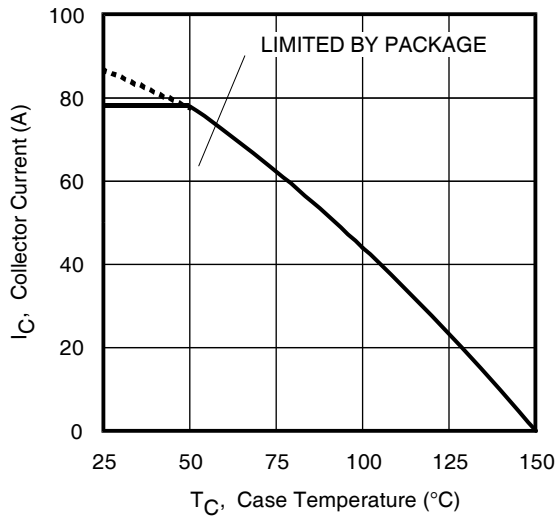
	Parameter	Min.	Typ.	Max.	Units	Conditions
$V_{(BR)CES}$	Collector-to-Emitter Breakdown Voltage	1200	—	—	V	$V_{GE} = 0V, I_C = 100\mu\text{A}$ ③
$\Delta V_{(BR)CES}/\Delta T_J$	Temperature Coeff. of Breakdown Voltage	—	1.2	—	V/°C	$V_{GE} = 0V, I_C = 2.0\text{mA}$ (25°C-150°C)
$V_{CE(on)}$	Collector-to-Emitter Saturation Voltage	—	1.7	2.0	V	$I_C = 30A, V_{GE} = 15V, T_J = 25^\circ\text{C}$
		—	2.0	—		$I_C = 30A, V_{GE} = 15V, T_J = 150^\circ\text{C}$
$V_{GE(th)}$	Gate Threshold Voltage	3.0	—	6.0	V	$V_{CE} = V_{GE}, I_C = 1.0\text{mA}$
$g_{fe}$	Forward Transconductance	—	32	—	S	$V_{CE} = 50V, I_C = 30A, PW = 80\mu\text{s}$
$I_{CES}$	Collector-to-Emitter Leakage Current	—	1.0	100	$\mu\text{A}$	$V_{GE} = 0V, V_{CE} = 1200V$
		—	230	—		$V_{GE} = 0V, V_{CE} = 1200V, T_J = 150^\circ\text{C}$
$V_{FM}$	Diode Forward Voltage Drop	—	1.15	1.30	V	$I_F = 30A$
		—	1.10	—		$I_F = 30A, T_J = 150^\circ\text{C}$
$I_{GES}$	Gate-to-Emitter Leakage Current	—	—	$\pm 100$	nA	$V_{GE} = \pm 30V$

**Switching Characteristics @  $T_J = 25^\circ\text{C}$  (unless otherwise specified)**

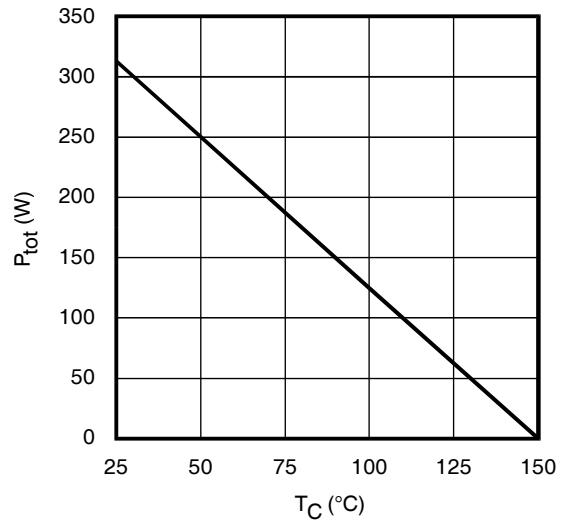
	Parameter	Min.	Typ.	Max.	Units	Conditions
$Q_g$	Total Gate Charge (turn-on)	—	180	270	nC	$I_C = 30A$ $V_{GE} = 15V$ $V_{CC} = 600V$
$Q_{ge}$	Gate-to-Emitter Charge (turn-on)	—	24	36		
$Q_{gc}$	Gate-to-Collector Charge (turn-on)	—	70	110		
$E_{off}$	Turn-Off Switching Loss	—	1210	1450	$\mu\text{J}$	$I_C = 30A, V_{CC} = 600V, V_{GE} = 15V$ $R_G = 10\Omega, L = 200\mu\text{H}, T_J = 25^\circ\text{C}$ Energy losses include tail
$t_{d(off)}$	Turn-Off delay time	—	270	290	ns	$I_C = 30A, V_{CC} = 600V, V_{GE} = 15V$ $R_G = 10\Omega, L = 200\mu\text{H}, T_J = 25^\circ\text{C}$
$t_f$	Fall time	—	35	43		
$E_{off}$	Turn-Off Switching Loss	—	1936	—	$\mu\text{J}$	$I_C = 30A, V_{CC} = 600V, V_{GE} = 15V$ $R_G = 10\Omega, L = 200\mu\text{H}, T_J = 150^\circ\text{C}$ Energy losses include tail
$t_{d(off)}$	Turn-Off delay time	—	300	—	ns	$I_C = 30A, V_{CC} = 600V, V_{GE} = 15V$ $R_G = 10\Omega, L = 200\mu\text{H}, T_J = 150^\circ\text{C}$
$t_f$	Fall time	—	160	—		
$C_{ies}$	Input Capacitance	—	3390	—	pF	$V_{GE} = 0V$ $V_{CC} = 30V$ $f = 1.0\text{MHz}$
$C_{oes}$	Output Capacitance	—	130	—		
$C_{res}$	Reverse Transfer Capacitance	—	83	—		
RBSOA	Reverse Bias Safe Operating Area	FULL SQUARE				$T_J = 150^\circ\text{C}, I_C = 120A$ $V_{CC} = 960V, V_p = 1200V$ $R_g = 10\Omega, V_{GE} = +20V \text{ to } 0V$

**Notes:**

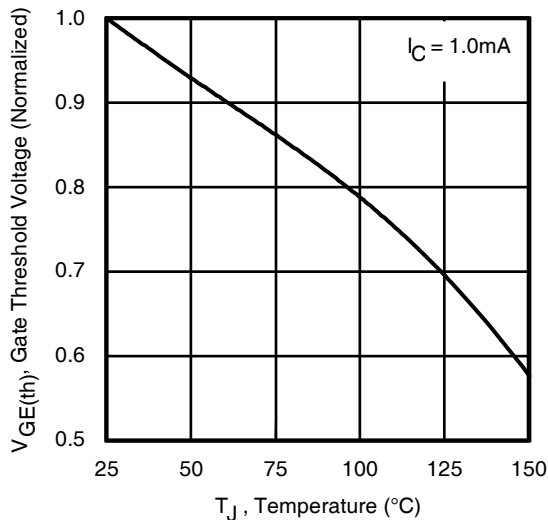
- ①  $V_{CC} = 80\% (V_{CES}), V_{GE} = 20V, L = 22\mu\text{H}, R_G = 10\Omega$ .
- ② Pulse width limited by max. junction temperature.
- ③ Refer to AN-1086 for guidelines for measuring  $V_{(BR)CES}$  safely.
- ④  $R_\theta$  is measured at  $T_J$  of approximately  $90^\circ\text{C}$ .
- ⑤ Calculated continuous current based on maximum allowable junction temperature. Bond wire current limit is 78A. Note that current limitations arising from heating of the device leads may occur with some lead mounting arrangements.
- ⑥ FBSOA operating conditions only
- ⑦  $V_{GE} = 0V, T_J = 75^\circ\text{C}, PW \leq 10\mu\text{s}$ .



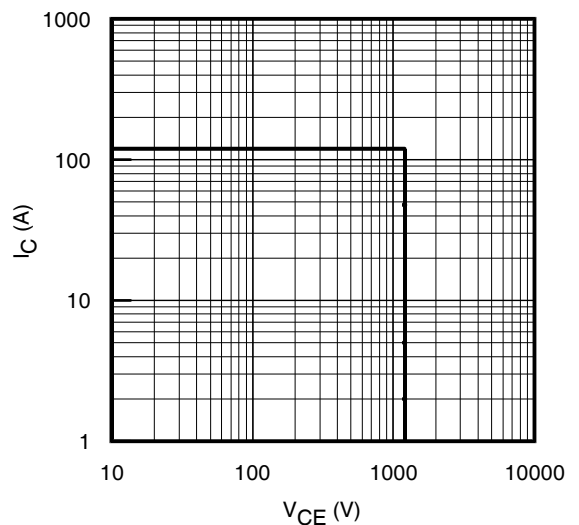
**Fig. 1** - Maximum DC Collector Current vs. Case Temperature



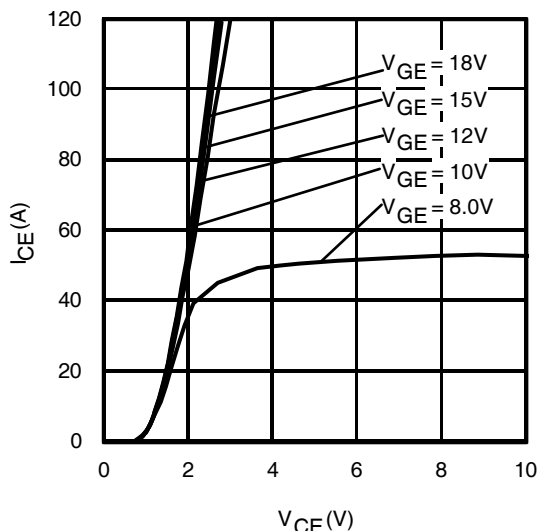
**Fig. 2** - Power Dissipation vs. Case Temperature



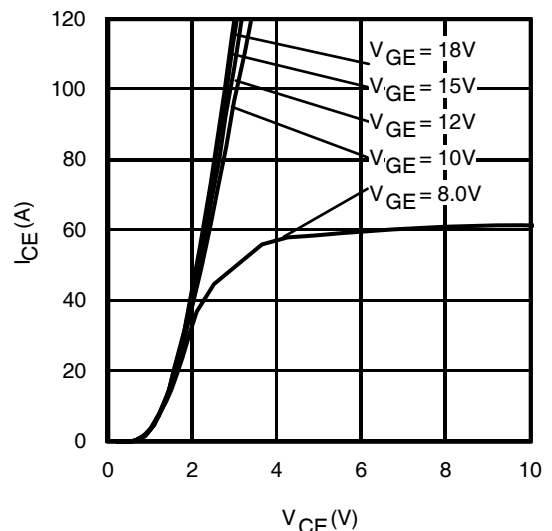
**Fig. 3** - Typical Gate Threshold Voltage (Normalized) vs. Junction Temperature



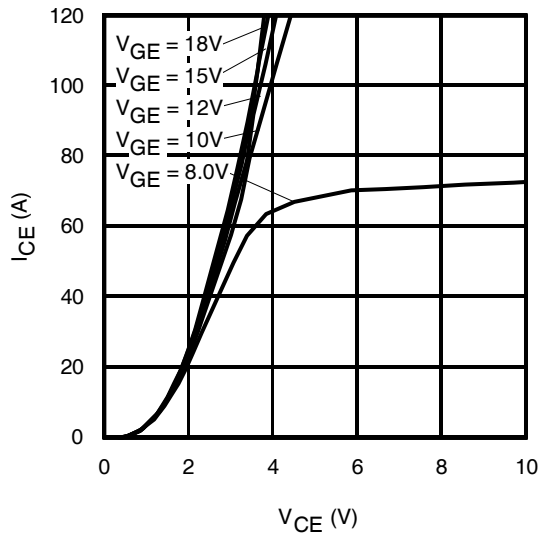
**Fig. 4** - Reverse Bias SOA  
 $T_J = 150^\circ\text{C}$ ;  $V_{GE} = 20\text{V}$



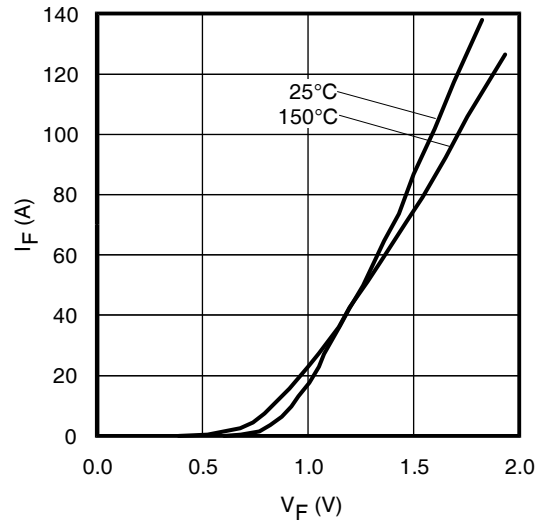
**Fig. 5** - Typ. IGBT Output Characteristics  
 $T_J = -40^\circ\text{C}$ ;  $t_p = 80\mu\text{s}$



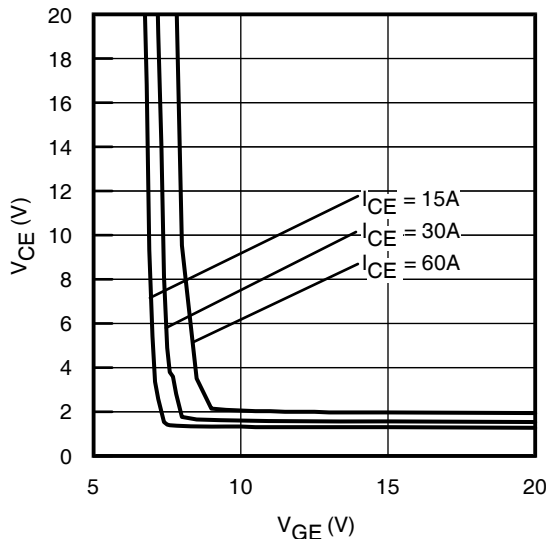
**Fig. 6** - Typ. IGBT Output Characteristics  
 $T_J = 25^\circ\text{C}$ ;  $t_p = 80\mu\text{s}$



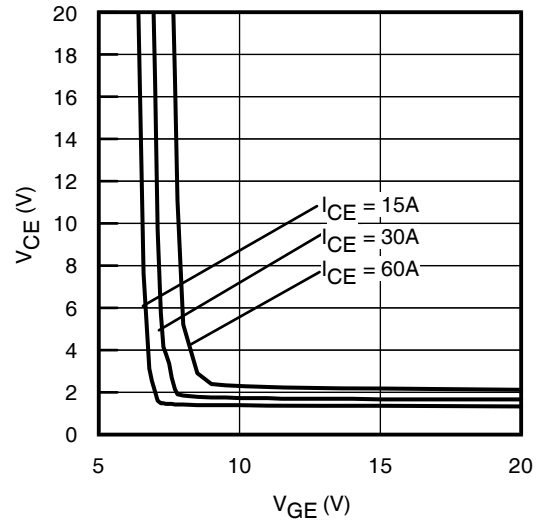
**Fig. 7 - Typ. IGBT Output Characteristics**  
 $T_J = 150^\circ\text{C}$ ;  $t_p = 80\mu\text{s}$



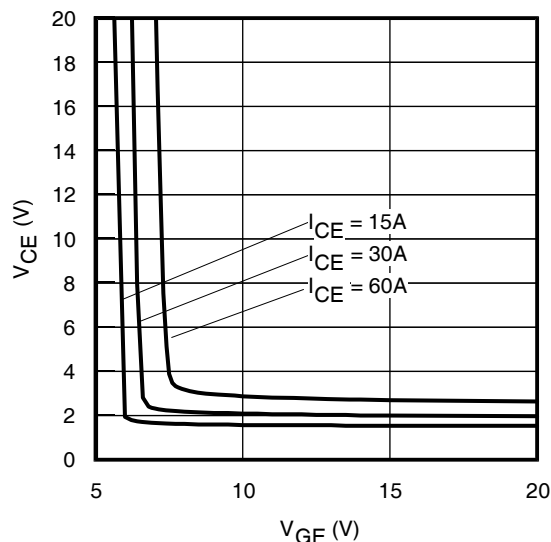
**Fig. 8 - Typ. Diode Forward Voltage Drop Characteristics**



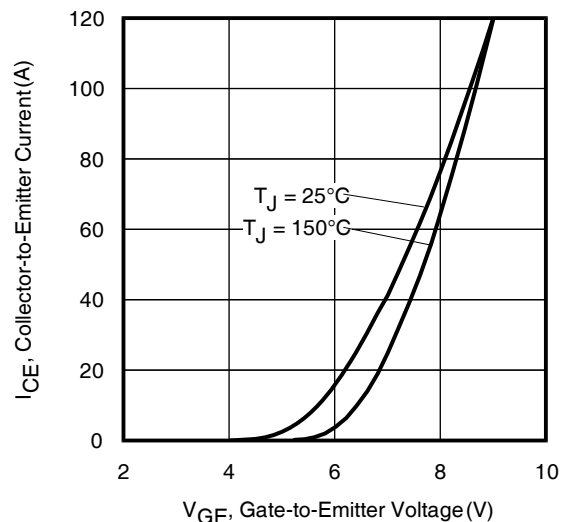
**Fig. 9 - Typical  $V_{CE}$  vs.  $V_{GE}$**   
 $T_J = -40^\circ\text{C}$



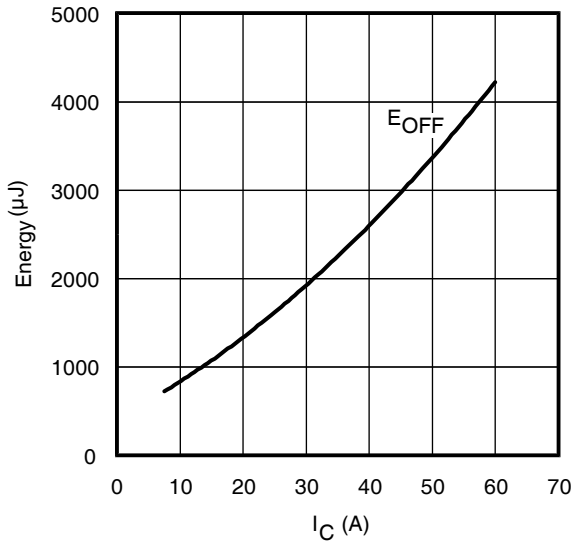
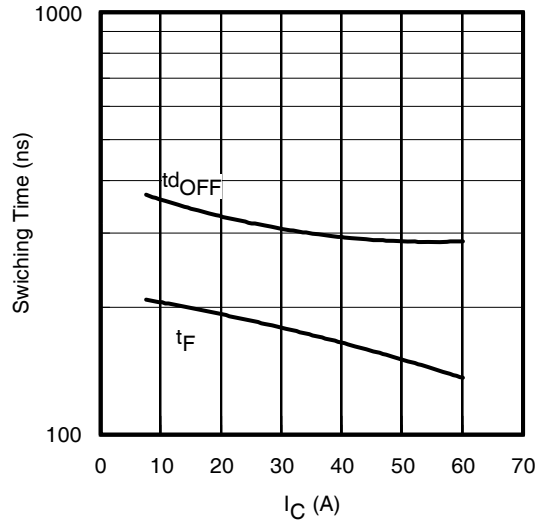
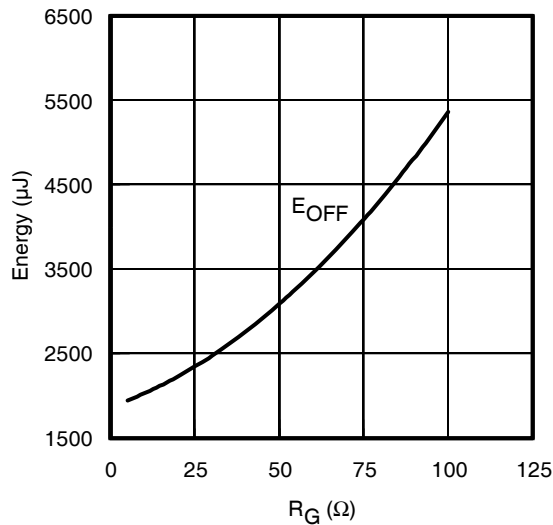
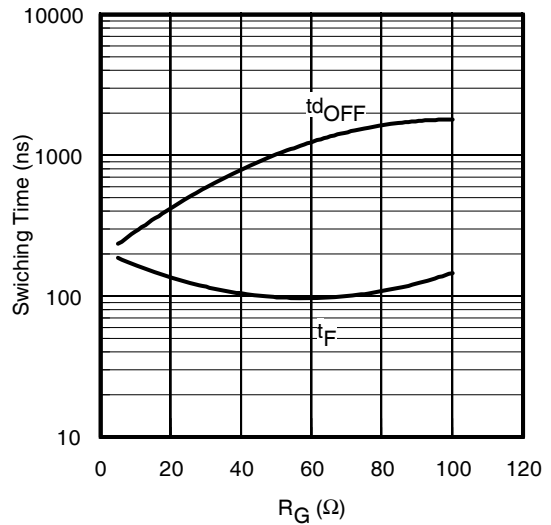
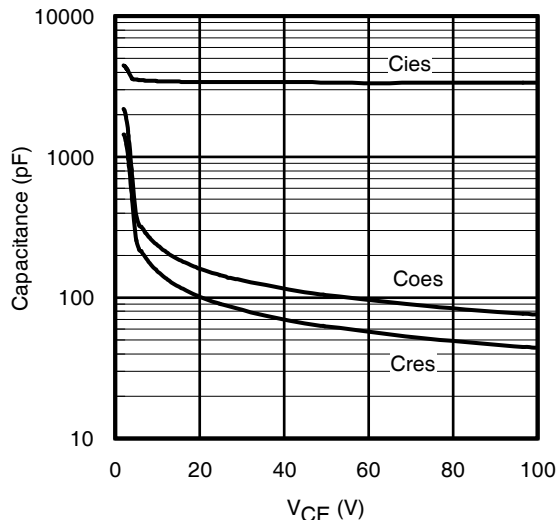
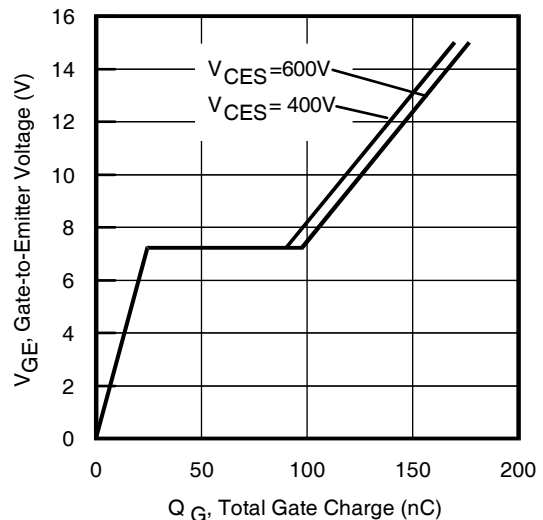
**Fig. 10 - Typical  $V_{CE}$  vs.  $V_{GE}$**   
 $T_J = 25^\circ\text{C}$

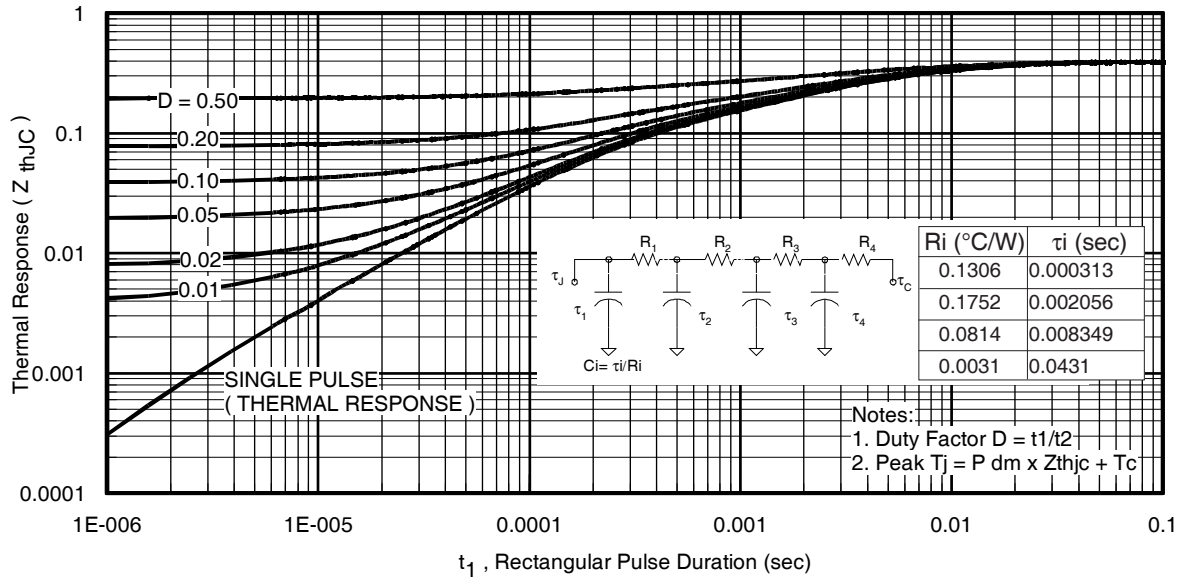
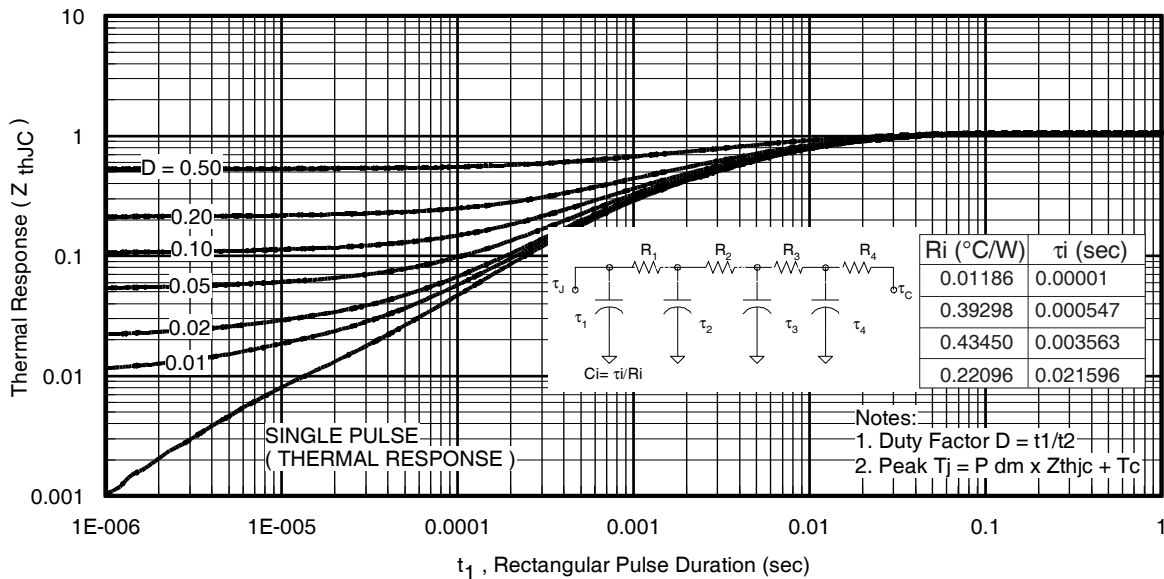


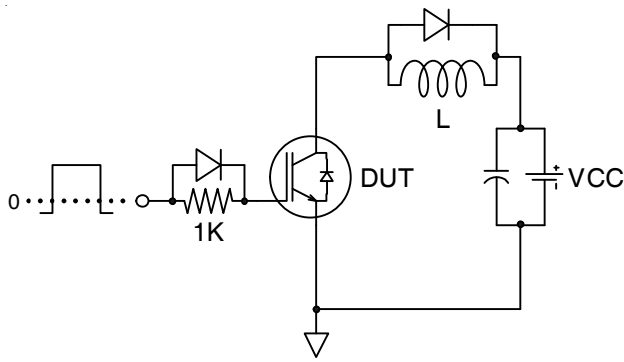
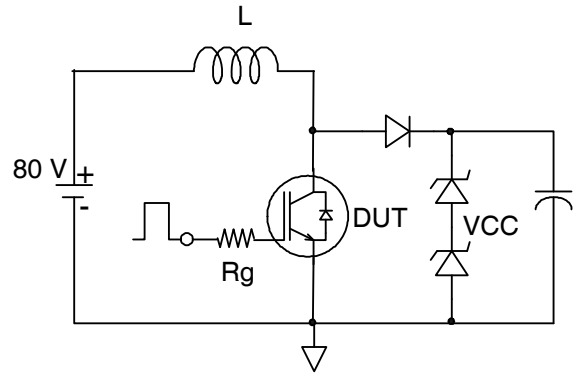
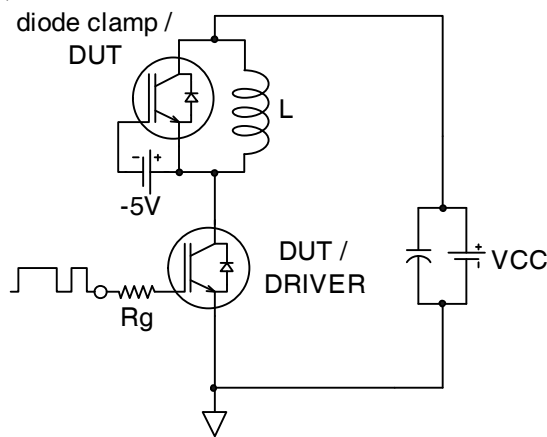
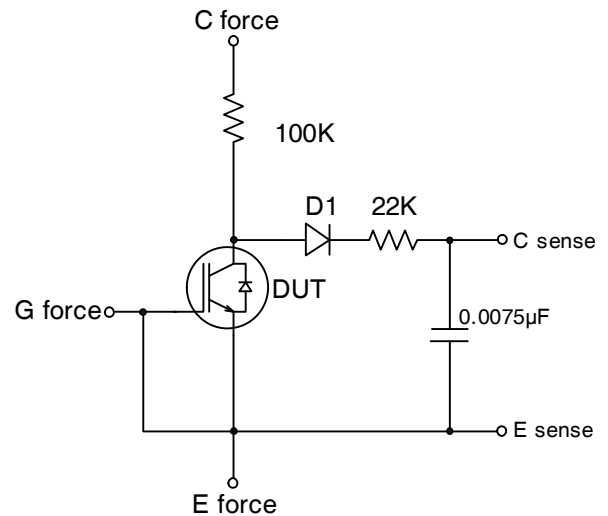
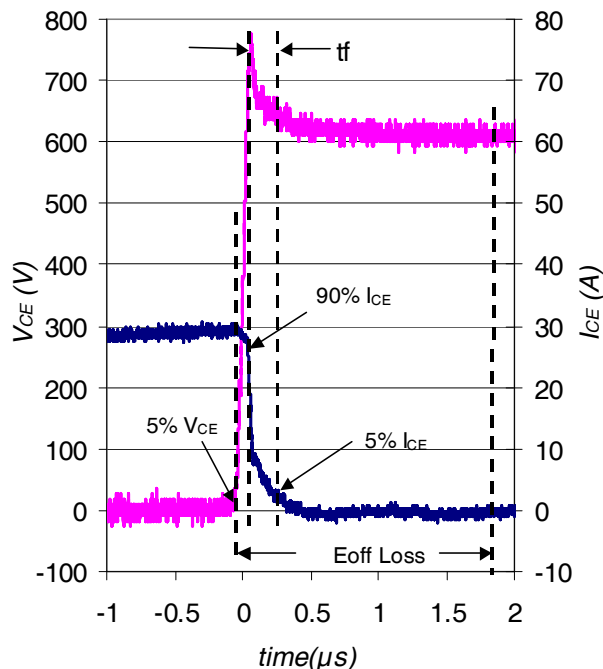
**Fig. 11 - Typical  $V_{CE}$  vs.  $V_{GE}$**   
 $T_J = 150^\circ\text{C}$

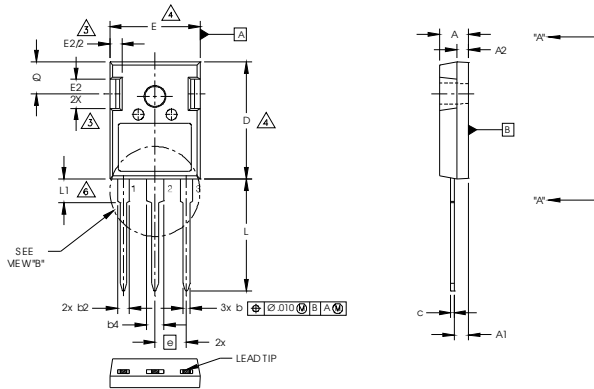


**Fig. 12 - Typ. Transfer Characteristics**  
 $V_{CE} = 50\text{V}$ ;  $t_p = 10\mu\text{s}$


**Fig. 13 - Typ. Energy Loss vs.  $I_C$** 
 $T_J = 150^\circ C$ ;  $L = 200\mu H$ ;  $V_{CE} = 600V$ ,  $R_G = 10\Omega$ ;  $V_{GE} = 15V$ 

**Fig. 14 - Typ. Switching Time vs.  $I_C$** 
 $T_J = 150^\circ C$ ;  $L = 200\mu H$ ;  $V_{CE} = 600V$ ,  $R_G = 10\Omega$ ;  $V_{GE} = 15V$ 

**Fig. 15 - Typ. Energy Loss vs.  $R_G$** 
 $T_J = 150^\circ C$ ;  $L = 200\mu H$ ;  $V_{CE} = 600V$ ,  $I_{CE} = 30A$ ;  $V_{GE} = 15V$ 

**Fig. 16 - Typ. Switching Time vs.  $R_G$** 
 $T_J = 150^\circ C$ ;  $L = 200\mu H$ ;  $V_{CE} = 600V$ ,  $I_{CE} = 30A$ ;  $V_{GE} = 15V$ 

**Fig. 17 - Typ. Capacitance vs.  $V_{CE}$**   
 $V_{GE} = 0V$ ;  $f = 1MHz$ 

**Fig. 18 - Typical Gate Charge vs.  $V_{GE}$**   
 $I_{CE} = 30A$ ;  $L = 680\mu H$


**Fig. 19. Maximum Transient Thermal Impedance, Junction-to-Case (IGBT)**

**Fig. 20. Maximum Transient Thermal Impedance, Junction-to-Case (DIODE)**


**Fig.C.T.1 - Gate Charge Circuit (turn-off)**

**Fig.C.T.2 - RBSOA Circuit**

**Fig.C.T.3 - Switching Loss Circuit**

**Fig.C.T.4 - BVCES Filter Circuit**

**Fig. WF1 - Typ. Turn-off Loss Waveform**  
 @  $T_J = 150^\circ\text{C}$  using Fig. CT.3

**TO-247AD Package Outline (Dimensions are shown in millimeters (inches))**


SYMBOL	DIMENSIONS				NOTES
	INCHES		MILLIMETERS		
	MIN.	MAX.	MIN.	MAX.	
A	.190	.204	4.83	5.20	
A1	.090	.100	2.29	2.54	
A2	.075	.085	1.91	2.16	
b	.042	.052	1.07	1.33	
b2	.075	.094	1.91	2.41	
b4	.113	.133	2.87	3.38	
c	.022	.026	0.55	0.68	
D	.819	.830	20.80	21.10	4
D1	.640	.694	16.25	17.65	5
E	.620	.635	15.75	16.13	4
E1	.512	.570	13.00	14.50	
E2	.145	.196	3.68	5.00	
e	.215 Typical		5.45 Typical		
L	.780	.800	19.80	20.32	
L1	.161	.173	4.10	4.40	
∅ P	.138	.143	3.51	3.65	
Q	.216	.236	5.49	6.00	
S	.238	.248	6.04	6.30	

**LEAD ASSIGNMENTS**
**HEXFET**

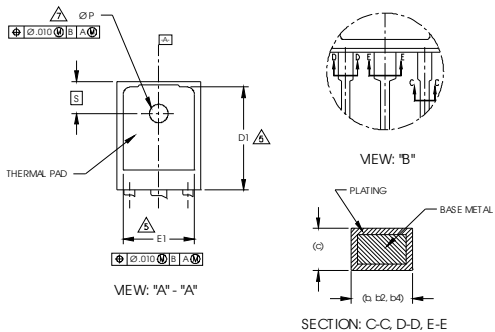
- 1.- GATE
- 2.- DRAIN
- 3.- SOURCE
- 4.- DRAIN

**IGBTs, CoPACK**

- 1.- GATE
- 2.- COLLECTOR
- 3.- EMITTER
- 4.- COLLECTOR

**DIODES**

- 1.- ANODE/OPEN
- 2.- CATHODE
- 3.- ANODE

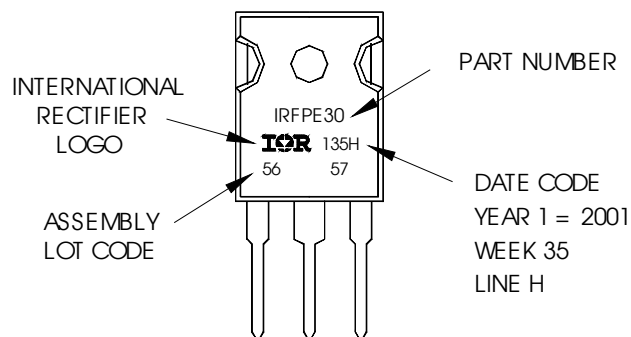

**NOTES:**

- 1 DIMENSIONING AND TOLERANCING AS PER ASME Y14.5M 1994.
- 2 DIMENSIONS ARE SHOWN IN INCHES AND MILLIMETERS.
- 3 CONTOUR OF SLOT OPTIONAL.
- 4 DIMENSION D & E DO NOT INCLUDE MOLD FLASH. MOLD FLASH SHALL NOT EXCEED .005" (0.127) PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTERMOST EXTREMES OF THE PLASTIC BODY.
- 5 THERMAL PAD CONTOUR OPTIONAL WITHIN DIMENSIONS D1 & E1.
- 6 LEAD FINISH UNCONTROLLED IN L1.
- 7 ∅ P TO HAVE A MAXIMUM DRAFT ANGLE OF 1.5 ° TO THE TOP OF THE PART WITH A MAXIMUM HOLE DIAMETER OF .154 INCH.

**TO-247AD Part Marking Information**

EXAMPLE: THIS IS AN IRFPE30  
WITH ASSEMBLY  
LOT CODE 5657  
ASSEMBLED ON WW 35, 2001  
IN THE ASSEMBLY LINE "H"

Note: "P" in assembly line position  
indicates "Lead-Free"



TO-247AD package is not recommended for Surface Mount Application.

Note: For the most current drawing please refer to IR website at <http://www.irf.com/package/>



**Qualification information<sup>†</sup>**

Qualification level	Industrial <sup>†</sup> (per JEDEC JESD47F ) <sup>††</sup>	
Moisture Sensitivity Level	TO-247AD	N/A
RoHS compliant	Yes	

† Qualification standards can be found at International Rectifier's web site  
<http://www.irf.com/product-info/reliability>

†† Applicable version of JEDEC standard at the time of product release.

**Revision History**

Date	Comments
4/25/2013	Corrected part number from "IRG7PH42UD1M" to "IRG7PH42UD1MPbF".

Data and specifications subject to change without notice.

International  
 Rectifier

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 TAC Fax: (310) 252-7903

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