

# Size 16 solid machined contacts for TRIM TRIO connectors

#### Description

Size 16 RM/RC .063" (1.6mm) diameter contacts are precision solid machined crimp snap-in pin and sockets for heavy duty top performance requirements.

Springs on both contacts are made of spring-tempered, heat-treated, berylium copper.

The socket inner spring supplies high contact pressure to ensure low-resistance contact between pin and socket. The socket contact features closed entry to prevent probe damage. Crimp barrels have insulation grips for vibration support and are provided with a cable stop and inspection hole.

#### Features and benefits

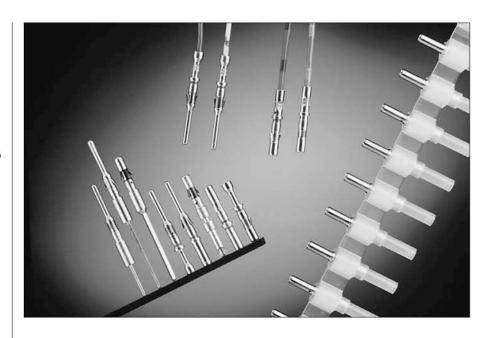
- · Made from high conductive copper alloy with gold or tin over nickel plate finish.
- · Heat-treated beryllium copper locking springs assure proper locking and alignment of contacts in the housing.
- · Closed entry design on RC socket contact to prevent probe damage.
- · Contacts available in bulk packing

#### Performance characteristics

Current rating:	13 Amp
Contact resistance:	$\leq$ 3 m $\Omega$
Contact retention in body:	110 N min.
Individual insertion force:	3.5 N max.
Individual withdrawal force:	0.55 N min.

Packing quantity: No digit (std): 50 pcs. bulk packing (RM/RC)

: 2000 pcs on reel (KRM/KRC) 1000: 1000 pcs bulk packing (RM/RC)



#### Construction

Contact body: High conductive copper

Outer spring: Tempered, heat-treated, berylium copper.

Inner spring socket: Tempered, heat-treated, plated berylium copper.

#### Plating table

K (std) = Min.  $0.4\mu m$  Gold all over, over Nickel

= Gold flash all over, over Nickel

= Min. 0.75 µm Gold all over,over Nickel

= 3 - 5 µm Tin all over, over Nickel Other platings on request

#### **Connector accommodation**

Any TRIM TRIO size 16 contact can be used in any contact position in any connector in the TRIM TRIO size 16 interconnection system.

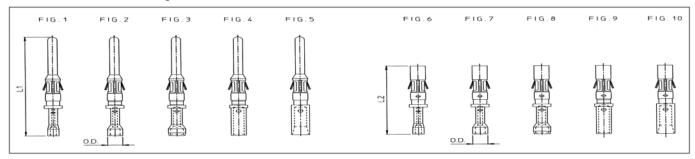
- · MS-M / MSG / MB
- · SMS Qikmate
- uTG
- · UTP
- uTo
- · MBG · urs

#### How to order

(K) RM 23 (GE1) 23 (K) RC (GE1) Contact type: RM: Male contact bulk packing Female contact bulk packing KRM: Male contact on plastic carrier strip KRC: Female contact on plastic carrier strip AWG Size: 14, 16, 20, 24, 28 Size 16: .0625" (1.6mm) Diameter contacts Design variation: Crimp barrel **Grounding contact:** Plating indication: See plating table



#### Standard RM/RC crimp contacts: Contact size 16 - Pin diameter 1.6mm (.063")



#### **Dimensional table**

Part number			Wire size		Max.	Max.	Wire				
Pin contacts	Fig.	Socket contacts Standard	Fig.	AWG	mm²	wire dia.	insul. dia.	strip length	O.D.	L1	L2
RM28M1(*)	1	RC28M1(*)	6	30-28	0.05-0.08	0.55	1.1		1,90		
RM24M9(*)	2	RC24M9(*)	7	26-24	0.13-0.20	0.8	1.6	4.0	2,55	] ]	
RM20M13(*)	3	RC20M13(*)	8	22-20	0.32-0.52	1.18	1.8	4.8	2,92	26,2	18.2
RM20M12(*)	3	RC20M12(*)		•	22-20	0.32-0.52	1.18	2.2		2,92	
RM16M23(*)	_	RC16M23(*)	9	20-16	0.52-1.50	1.80					
RM16M23GE1(*)	4	RC16M23GE1(*)	9	20-16	0.52-1.50	1.80	3.2	7.1	2,55	27,2	19.7
RM14M50(*)	5	RC14M50(*)	10	16-14	1,5-2,5	2,05	] 3.2	/.1	3,10	— 26.2 l	18.2
RM14M30(*)	5	RC14M30(*)	10	16-14	1,5-2,5	2,28			3,10		

<sup>(\*)</sup> Plating indication : See plating table

For machined contact reeled on plastic carrier: put "K" in front of part number e.g. KRM16M23K

For male grounding contacts (1 mm longer) add "GE1" to the part number (e.g. RM16M23GE1K) For female grounding contacts (1.5 mm longer) add "GE1" to the part number (e.g. RC16M23GE1K)

For female last make contacts (0.6 mm shorter) add "GE7" to the part number (e.g. RC16M23GE7K)

#### Special RM / RC contacts: Contact size 16 - Pin diameter 1.6mm (.063")

Part number		Wire		size	Post cross	ss Length out	Anti-	
Pin contacts	Socket contacts		Туре	AWG	mm²	section A	TRIM TRIO cavity	rotating bushing part number
RM16SEO(*)	RC16SE4(*)		Handsolder	16 - 20	1.50 - 0.52	ø1.7	3.5	-
RM20M12G4(*)	RC20M12G4(*)		Mini - wrap	28 - 30	0.08 - 0.05	ø 0.636	16.0	J1661

<sup>(\*)</sup> Plating indication : See plating table.

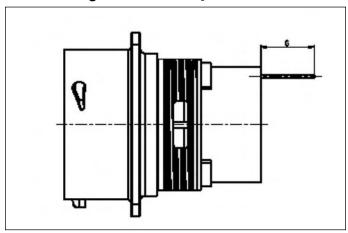
#### **Crimptooling table**

_										
	Hand crimp tooling for loose contacts			Automatic contact						
Size	Hand tools	MH860		P100MAN (Press)		Extraction				
	die set included	Positioner	Locator setting	Left side applicator KRM/KRC	Stripper unit	tools				
		(not incl.)		(not incl.)	(not incl.)					
<b>28</b> -1			4/6							
<b>24</b> -9		MH86164G	5/6	MLSP2763	Consult					
<b>20</b> -12/13	y16RCM		5/7	MLSP2764	Factory	DV2025054				
<b>16</b> -23			6/8			RX2025GE1				
<b>16</b> -GE1	or	MH86186		MLSP2765		or RX16D11D1				
<b>14</b> -50					_	TOT TOT				
<b>14</b> -30	AF8 +									
	TP120									

For detailed information on crimp tooling : See crimp tooling section



# Nominal length (dim G) of dipsolder contacts out of connector (contacts to be ordered separately)



# **UTP0 / UTG0 wall mounting receptacle connectors**

Connector size	Pin co	ontact	Socket contact				
Connector size	RM20M12E8*	RM20M12E83*	RC20M12E8*	RC20M12E83*	RC20M12E84*		
All sizes	5.2	10.3	5.2	10.4	13.9		

<sup>\*</sup> Plating indication: See (plating table)

### **UT00** wall mounting receptacle connectors

Connector size	Pin c	ontact	Socket contact			
Connector Size	RM20M12E8*	RM20M12E83*	RC20M12E8*	RC20M12E83*	RC20M12E84*	
10	4	9.1	3.3	8.5	12.1	
12	4	9.1	3.3	8.5	12.1	
14	4	9.1	3.3	8.5	12.1	
16	4	9.1	3.3	8.5	12.1	
18	4	9.1	3.3	8.5	12.1	
20	4.1	9.2	1.8	7	10.6	
22	4.1	9.2	1.1	6.3	9.9	
24	4.1	9.2	1.1	6.3	9.9	

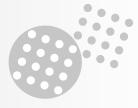
<sup>\*</sup> Plating indication: See (plating table)

# **UT07** jam nut receptacle connectors

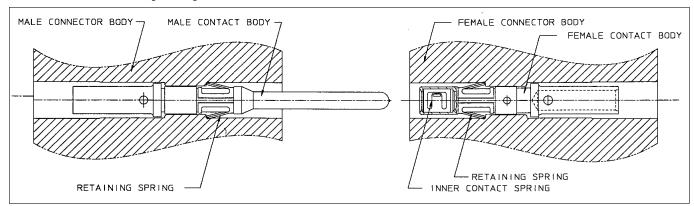
Compostor sire	Pin c	ontact	Socket contact			
Connector size	RM20M12E8*	RM20M12E83*	RC20M12E84*	RC20M12E85*	RC20M12E86*	
10	4.1	9.2	4.65	7.15	7.95	
12	4.1	9.2	4.65	7.15	7.95	
14	4.1	9.2	5.35	7.85	8.65	
16	4.1	9.2	4.65	7.15	7.95	
18	4.1	9.2	4.65	7.15	7.95	
20		4.85		3.4	4.2	
22		4.85		2.7	3.5	
24		3.35		1.3	2.1	

For recommended PC-Board hole lay out: Consult factory

<sup>\*</sup> Plating indication: See (plating table)



### The RM/RC contact principle



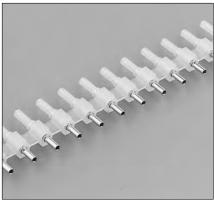
## The RM/RC contact packing



50 pcs bulk packing (standard)



1000 pcs bulk packing



Reeled contacts on plastic carrier (qty 2000 pcs)