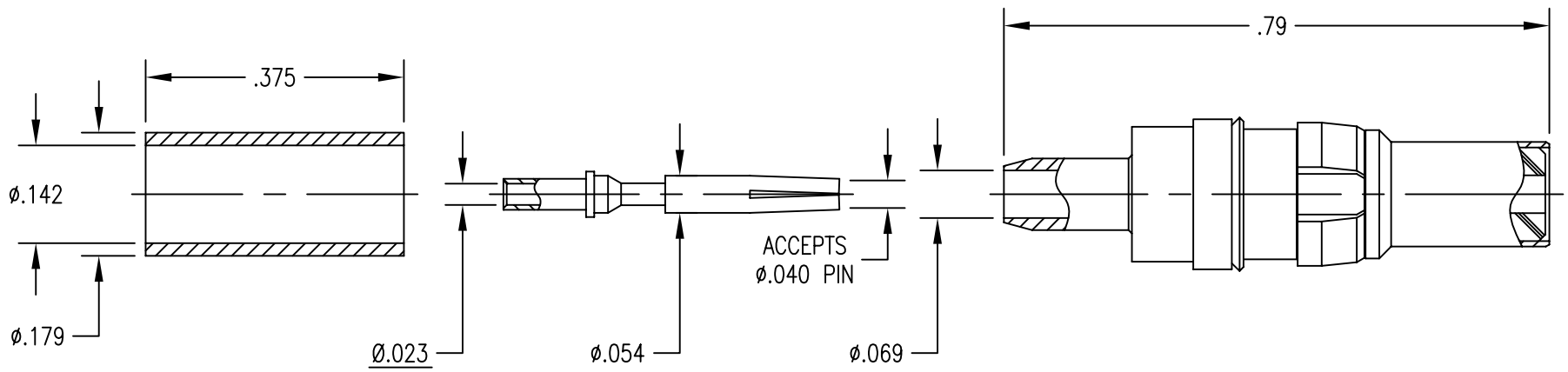
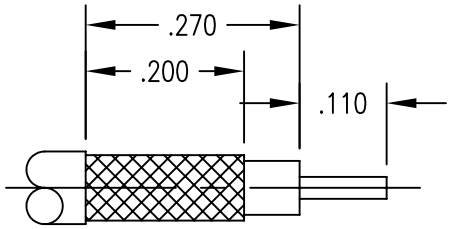
DWG. NO.			
260-910-0634G			
REV	DESCRIPTION	BY DATE	APPD
A	ECR 8576	PSM 06/15/05	DCorn





CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:
   - BODY: BRASS PER ASTM B16
   - CONTACT AND FERRULE: COPPER ALLOY
   - INSULATOR: TEFLON PER ASTM D1710
   - SPRING WASHER: PHOSPHOR BRONZE PER ASTM B103
   - CLIP RING: BERYLLIUM COPPER PER ASTM B196
2. FINISH:
   - BODY AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
   - FERRULE AND SPRING WASHER: .000005 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
   - CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH
3. FOR USE WITH RG-316 DOUBLE SHIELDED CABLE OR EQUIVALENT.
4. FOR CABLING PROCEDURES USE CAP 9-07 WITH ABOVE TRIMMING DIMENSIONS.
5. CRIMP FERRULE USING .152 HEX DIE.

PER ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES OR MM / INCHES/MM
TOLERANCES:
DECIMALS .XX ± .01/0.254
.XXX ± .005/0.127
ANGLES ± 2°
SCALE: 4:1

CUSTOMER DRAWING

DRAWN	DATE	CHECKED	DATE
MJF	3/27/01		
APPROVED	DATE	APPROVED	DATE

Litton
Winchester Electronics/RETCONN
400 Park Road
Watertown, Connecticut 06795

TITLE
50 OHM RDM CRIMP/CRIMP PLUG WITH CAPTIVE CENTER CONTACT

A	260-910-0634G	SHT. 1 OF 1	REV. A

June 2006 - This drawing became the property of Winchester Electronics Corporation, Wallingford, CT.