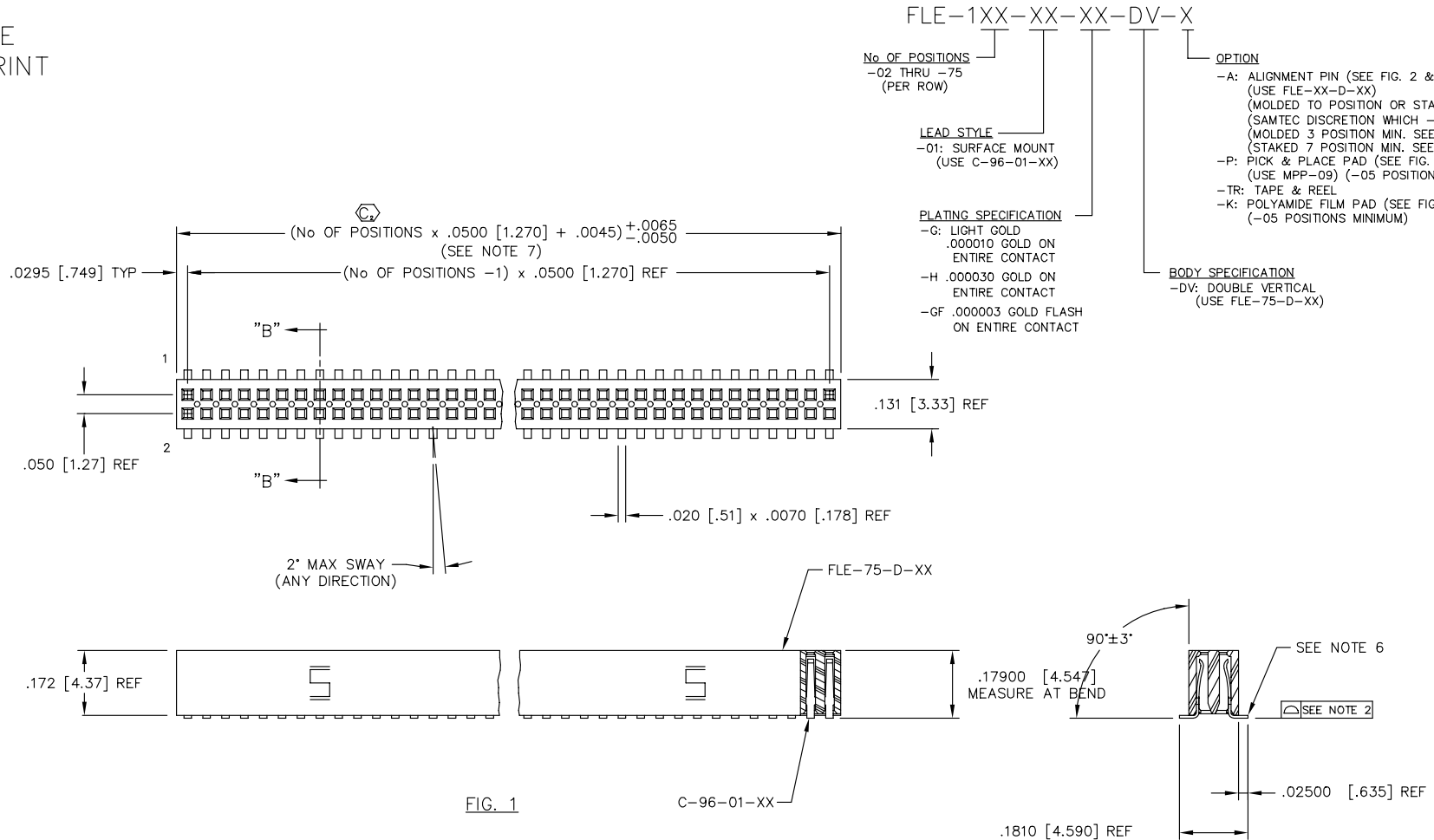


REV. V

DIMENSIONS ARE IN INCHES		TOLERANCES ARE:		TITLE:	DWG NO:
ONE PLACE DECIMALS ± .1	THREE PLACE DECIMALS ± .005	FOUR PLACE DECIMALS ± .0020	ANGLES ± 2°	DUAL ROW .050 x .050 STRIP ASSEMBLY	FLE-1XX-XX-XX-DV-X
				SHEET 1 OF 2	

DO NOT SCALE FROM THIS PRINT



- FLE-1XX-XX-XX-DV-X
- No. OF POSITIONS**
-02 THRU -75 (PER ROW)
 - LEAD STYLE**
-01: SURFACE MOUNT (USE C-96-01-XX)
 - PLATING SPECIFICATION**
-G: LIGHT GOLD .000010 GOLD ON ENTIRE CONTACT
-H .000030 GOLD ON ENTIRE CONTACT
-GF .000003 GOLD FLASH ON ENTIRE CONTACT
 - OPTION**
-A: ALIGNMENT PIN (SEE FIG. 2 & 3, SHT. 2) (USE FLE-XX-D-XX) (MOLDED TO POSITION OR STAKED) (SAMTEC DISCRETION WHICH -A PIN IS USED) (MOLDED 3 POSITION MIN. SEE FIG. 2, SHT. 2) (STAKED 7 POSITION MIN. SEE FIG. 3, SHT. 2)
-P: PICK & PLACE PAD (SEE FIG. 4, SHT. 2) (USE MPP-09) (-05 POSITIONS MINIMUM)
-TR: TAPE & REEL
-K: POLYAMIDE FILM PAD (SEE FIG. 6, SHT. 2) (-05 POSITIONS MINIMUM)
 - BODY SPECIFICATION**
-DV: DOUBLE VERTICAL (USE FLE-75-D-XX)

- NOTES:
1. MINIMUM PUSHOUT FORCE: .5 lb.
 2. COPLANARITY; POS -5 THRU -26: .004
POS -27 THRU -75: .006
 3. (C) REPRESENTS A CRITICAL DIMENSION.
 4. PACKAGE POSITIONS -05 THRU -75 IN TUBES; LAYER PACKAGE POSITIONS -02 THRU -04.
 5. FOR EVERY FINISHED PART, ONE POSITION WILL BE LOST WHEN CUTTING BODY TO LENGTH.
 6. BURR ALLOWANCE: .003 [.08] MAX.
 7. CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.

SECT. "B-B"

PLOT SCALE: .175/ DIMSCALE: .200

samtec

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CODE 55322

MADE BY: D PURVIS 11-05-96 FLE-1XX-XX-XX-DV-X
SHEET 1 OF 2

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