

# MFR-1300 Desoldering System

The MFR-1300 Series Desoldering and Rework Systems are the next generation of standalone desoldering equipment from OK International.

The new power supply features an internal pump providing 0.7 bar of vacuum suction force combined with Smartheat® technology that makes through-hole desoldering easy and keeps your products safe from board damage.

The new hand-piece has been designed to be used in two configurations. The MFR-H5-DS can be used as a pencil or as a a pistol style by simply adding a clip on grip supplied with the hand-piece.

Solder collection capability has been increased by 40% from previous MFR desolder systems and the innovative replaceable collection chamber enables reduced downtime and quicker changeover.

# **Key Features**

- Self-contained powerful pump
- ▶ 2 in 1 ergonomic and flexible hand-piece: pencil or pistol
- Collection chamber with 40% increased capacity\*
- Innovative collection chamber for quick and easy change
- Dual switchable output
- ▶ Powered by Smartheat® Technology
- ▶ Compatible with previous MFR Desolder range
- \* compared to the previous MFR-HDS Desolder Hand-piece







Pistol





# MFR-1300 Series Desoldering Systems

### **SYSTEM CONFIGURATIONS**

Part No	Description
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MFR-1350 Dual Switchable Output Desolder System with Internal Pump
MFR-1351 Dual Switchable Output Solder / Desolder System with Internal Pump

	MFR-PS1300 Power Supply	MFR-H5-DS Desoldering Hand-piece	MFR-H1-SC Soldering Hand-piece	MFR-WSDSU Universal Desolder Workstand	WS1 Universal Solder Workstand
MFR-1350	1	1		1	
MFR-1351	1	1	1	1	1



MFR-1350 Desolder System



MFR-1351 Desolder & Solder System

#### SYSTEM COMPONENTS

Part	No.	Description

MFR-PS1300 Switched Dual Output Power Supply with Internal Pump
MFR-H5-DS Desolder Hand-piece, with selectable grip, and cord
MFR-H1-SC Solder Cartridge Hand-piece, with cord

MFR-WSDSU Universal Workstand for Desolder Hand-piece
WS1 Universal Workstand for Solder Hand-piece



MFR-H5-DS - Pencil configuration



Grip supplied with MFR-H5-DS

## **ACCESSORIES**

Part No.	Description
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MFR-DC10 Disposable Collection Chamber for MFR-H5-DS (pack of 10)
MFR-DC100 Disposable Collection Chamber for MFR-H5-DS (pack of 100)

MFR-FTKIT Fittings and Air Hose Kit

MFR-PG Replacement Pistol grip for MFR-H5-DS Hand-piece

MFR-HDCA Coil assembly for MFR Desolder Hand-piece - Replaceable consumable part

MFR-WSDSCB Desolder workstand cradle

AC-SK1 Seal Kit Collection Chamber (pack of 2)

AC-VP Vacuum Port AC-VL ESD Air Hose

AC-TC Desoldering Tip Cleaner

AC-Y10 Yellow sponge for WS1 Workstand (pack of 10)
AC-BP Brass pad for WS1 Workstand (pack of 10)

AC-VPF Vacuum Port Filter (pack of 5)



Grip easily clip-on to pencil



MFR-H5-DS - Pistol configuration

# **CARTRIDGES**

Hand-piece	Cartridges

MFR-H5-DS DxP Series Desoldering Cartridges

MFR-H1-SC SxP and RxP Series Soldering and Rework Cartridges



MFR-DC10 - Collection Chamber



Fast collection chamber replacement

### **TECHNICAL SPECIFICATIONS**

Input Line Voltage	100-240 VAC
Input Line Frequency	50/60Hz
Power Consumption	110 Watts max. (Power Supply MFR-PS1300)
Output Power	60 Watts Max (RF SmartHeat® Power)
Output Frequency	450 KHz
Idle Tip temperature stability	+/- 1.1°C (34°F) in still air
Ambient Operating Temperature	10 - 40°C (50 - 104°F)
Maximum Enclosure Temperature	55°C (131°F)
Noise level	< 55 dB
Vacuum suction force	0.7 bar (21in Hg at Vacuum pump at sea level)
Power Cord (3-wire)	183cm (72")
Desolder Hand-piece cable length	152 cm (60"), burn proof, ESD safe
Solder Hand-piece cable length	122 cm (48"), burn proof, ESD safe
Hand piece connector	8 pin power connector
Tip to ground Potential	<2mV
Tip to ground resistance	<2 Ohms
Surface Resistivity	10⁵ – 10 <sup>9</sup> Ohms
Approvals	cTUVus, CE
Dimensions (approx.) W x D x H	170mm x 200mm x 152.5mm (7" x 8" x 6")
Workstand dimensions	100mm x 200mm x 100mm (4" x 8" x 4")
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MFR-1350/51



MFR-HDCA Replacement coil assembly



Dual Switchable Output