



S-D

KD-59-202-M06

REVISIONS	
ISSUE	CHANGES
0	ER 20551 CHK 22 DEC 86
1	CN 29487 C KH 18 DEC 87
2	CN 29822 C KH 17 MAY 88
3	CN 31044 C KH 9 AUG 89
4	CN 31186 A M.Z.B. 14 SEP. 89
5	CN 33167 E KH 09 JUL 91
G	REVISED PER ER18996 09/29/2009 GGR

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DESIGNED BY:	
REF:	
FINISH:	
SPEC:	
MATL:	
SPEC:	
C ANGLE PLUG	
DRAWN <i>CHK</i>	DATE 22 DEC 86
APP'D <i>JT</i>	DATE 22 DEC 86

- NOTES:**
- FOR USE WITH R4-55, 142 & 223/U CABLE GROUPS.
 - FOR CABLING INSTRUCTIONS SEE CP-5406.
 - FOR CABLE TRIMMING USE KTJ-160 & KTD-208.
 - FOR CRIMPING USE DIE KTH-2101
 - MARK PACKAGE: KINGS KD-59-202-M06
XXXX (DATE CODE)
 - INTERFACE PER MIL-STD-348-FIG. 302-1.

- UNLESS OTHERWISE SPECIFIED:**
- TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
 - REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
 - NO FILLETS PERMITTED.
 - SURFACE ROUGHNESS 63 MICRONS INCHES RMS MAX.
 - ALL DIMENSIONS PRIOR TO PLATING.

13	1	W/D K-GRIP SLEEVE	C-59-218-2- M27
12	1	K-GRIP BODY	
11	1	N CAPTIVE CRIMP CONTACT F	1-534-83 MA9
10	1	INSULATOR	
9	1	C ANGLE CONTACT M-M	
8	1	BODY ASSY.	
7	1	CAM LEVER	
6	3	SPRING WASHER	
5	1	WASHER	
4	1	GASKET	
3	1	INSULATOR	
2	1	OUTER CONTACT	
1	1	BAYONET SLEEVE	
TEM	REQ'D	DESCRIPTION	PART NO.

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