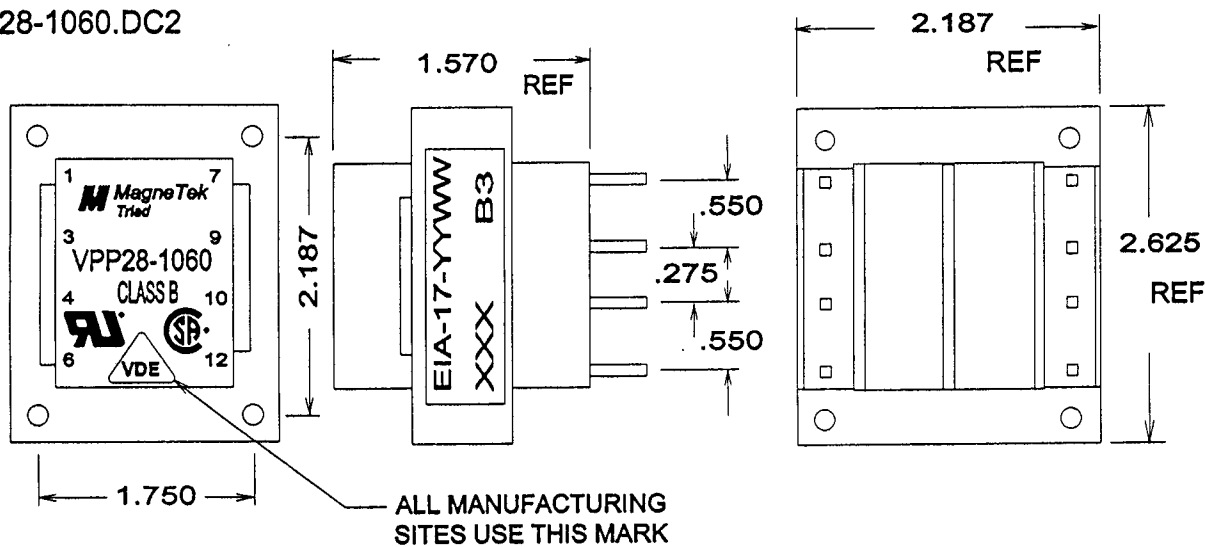


TOLERANCE UNLESS SPECIFIED = .XXX= +/- .005 .XX= +/- .015 FRACTIONS= +/- .032

PRODUCTION TESTS

28-1060.DC2



TURNS RATIO = 100%		
DC	1-3 =	51 NOM
RESISTANCE	4-6 =	63 NOM
IN OHMS	7-9 =	1.2 NOM
	10-12 =	1.45 NOM

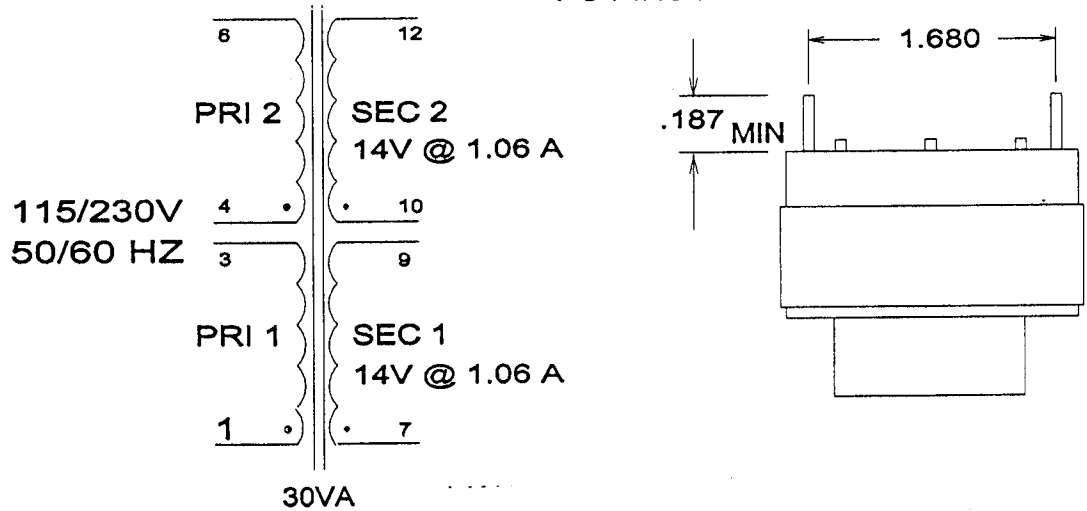
MAX EXCITATION CURRENT = .040 A
 APPLY 230V 60HZ 1-6 (3+4)
 PRI WDGS 114.5 TO 115.5 V
 SEC WDGS 16.7 TO 17.5 V

HIPOT: 4000V P-S
 4000V P,S, TO CORE
 1000V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
 PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

PC PINS .045 SQ.



METHOD 1 X 1
 LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE
 APPLY PART NO. LABEL, AFTER IMPREGNATION.

MagneTek

VPP28-1060