

REVISION F

TABLE 4	
END TO END	"L"
DV TO DV	1.121[28.47]
DV TO EM (-TEX)	1.067[27.09]
EM (-TEX) TO EM (-TEX)	1.012[25.70]
DV-N TO DV-N	.981[24.92]
DV-N TO EM (-TEX)	.987[25.32]
EM-N (-TEX) TO EM-N (-TEX)	1.012[25.70]

FIG. 1
VERTICAL
(6QDPS-032-XX.X-STR-STR-1 SHOWN)

SUB-6QDPS-X-XXX-XX-XX

N-1
(SEE TABLE 3)

LENGTH: XX.X + "L" REF (SEE TABLE 4)

LENGTH: XX.X ± 01%

N
(SEE TABLE 3)

N-1
(SEE TABLE 3)

No OF POSITIONS
-016, -032, -048, -064
(PER ROW)

LENGTH
-XX.X (INCHES)
(03.7[95.3] MIN)
(SEE NOTE 2)
(SEE NOTE 9)

FIRST END
-TTR: TERMINAL, TOP, RIGHT
-TTL: TERMINAL, TOP, LEFT
-TBR: TERMINAL, BOTTOM, RIGHT
-TBL: TERMINAL, BOTTOM, LEFT
-STR: SOCKET, TOP, RIGHT
-STL: SOCKET, TOP, LEFT
-SBR: SOCKET, BOTTOM, RIGHT
-SBL: SOCKET, BOTTOM, LEFT
(SEE TABLE 1 & SHEET 2)

-TEU: TERMINAL, EDGE MOUNT, UP
-TED: TERMINAL, EDGE MOUNT, DOWN
(SEE TABLE 5 & SHEET 4)

END OPTION

-F: SCREW OPTION FIRST END ONLY
-S: SCREW OPTION SECOND END ONLY
-B: SCREW OPTION BOTH ENDS
-N: NO CAPS
(SEE FIG. 3, SHEET 5 FOR EDGE MOUNT
END OPTIONS)
(SEE FIG. 4, SHEET 5 FOR DOUBLE
VERTICAL END OPTIONS)
(SEE FIG. 5, SHEET 5 FOR NO CAPS OPTIONS)
(LEAVE BLANK FOR STANDARD CAPS
BOTH ENDS)

WIRING OPTION

-1: PIN 1 TO PIN 1
-2: PIN 1 TO PIN 2
-3: PIN 1 TO PIN N-1
-4: PIN 1 TO PIN N
(SEE TABLE 9, SHEET 6)

SECOND END

-TTR: TERMINAL, TOP, RIGHT
-TTL: TERMINAL, TOP, LEFT
-TBR: TERMINAL, BOTTOM, RIGHT
-TBL: TERMINAL, BOTTOM, LEFT
-STR: SOCKET, TOP, RIGHT
-STL: SOCKET, TOP, LEFT
-SBR: SOCKET, BOTTOM, RIGHT
-SBL: SOCKET, BOTTOM, LEFT
(SEE TABLE 1 & SHEET 2)

-TEU: TERMINAL, EDGE MOUNT, UP
-TED: TERMINAL, EDGE MOUNT, DOWN
(SEE TABLE 5 & SHEET 4)

DO NOT
SCALE FROM
THIS PRINT

"A"
REF
(TYP)

"B"
REF
(TYP)

01

.570 [14.49]
REF (TYP)
.845 [21.47]
REF (TYP)

02

01

STS-01
(TIGHTEN TO 1.4 - 1.7 IN-LBS)
(4 PLCS)

QDP-XX-01

* "C" REF

QDP-XX-02

SECOND END

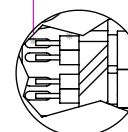
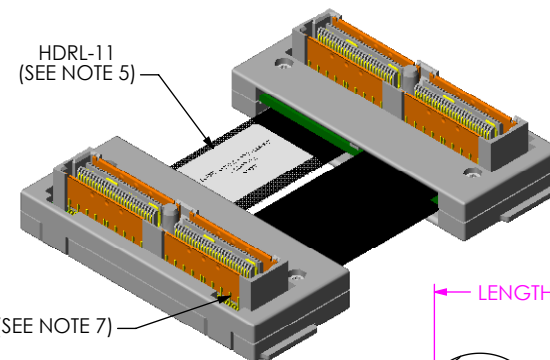
FIRST END

.294 [7.47] REF (TYP)

SUB-TTF-30100-08-01-XX.XX
(SEE TABLE 1 FOR QTY)

HDRL-11
(SEE NOTE 5)

(SEE NOTE 7)



DETAIL 'A'
SCALE 2.5 : 1

No. OF POSITIONS	N	N-1
-016	32	31
-032	64	63
-048	96	95
-064	128	127

NOTES:

- ⊙ REPRESENTS A CRITICAL DIMENSION.
- SUB-TTF LENGTH IS EQUAL TO 6QDPS LENGTH.
- ⊙ ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
- ⊙ ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 300V.
- TOP SUB-TTF NOT SHOWN IN THIS VIEW FOR CLARITY; HDRL-11 TO BE CENTERED ON LOWER SUB-TTF AS SHOWN; HDRL-11 IS TO CONTAIN PART NUMBER, SHOP NUMBER, LINE NUMBER & DATE CODE.
- PACKAGE ASSEMBLIES IN STATIC DISSIPATION BAGS.
- THESE TERMINALS ARE NOT CONSIDERED IN THE NUMBER OF POSITIONS IN THE CALLOUT BECAUSE THEY ARE GROUNDED.
- PARTS TO BE PROCESSED PER SAMTEC ACCEPTABILITY REQUIREMENTS: HDR-PI-01 "CABLE WORKMANSHIP STANDARDS".
- CABLE LENGTHS LONGER THAN 40.00 INCHES ARE NOT SUPPORTED BY S.I. TEST DATA.

THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING

END	* "C"
-TX	.444 [11.28]
-SX	.472 [11.99]

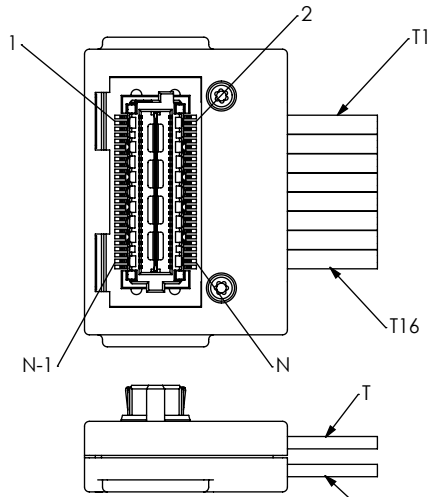
* -DV END OPTIONS ONLY

No. OF POSITIONS	"A"	"B"	QDP-XX-01	QDP-XX-02	QTY OF SUB-TTF	SUB-6QDPX-X-XXX-XX-XX
-016	1.290 [32.77]	1.190 [30.23]	QDP-01-01	QDP-01-02	2	SUB-6QDPS-X-016-XX-XX
-032	2.130 [54.10]	2.030 [51.56]	QDP-02-01	QDP-02-02	4	SUB-6QDPS-X-032-XX-XX
-048	2.970 [75.44]	2.870 [72.90]	QDP-03-01	QDP-03-02	6	SUB-6QDPS-X-048-XX-XX
-064	3.810 [96.77]	3.710 [94.23]	QDP-04-01	QDP-04-02	8	SUB-6QDPS-X-064-XX-XX

<p>TOLERANCES DO NOT APPLY TO REFERENCE DIMENSIONS, UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.</p> <p>TOLERANCES ARE:</p> <p>DECIMALS ANGLES</p> <p>.XX: ±.01 [.3]</p> <p>.XXX: ±.005 [.13]</p> <p>.XXXX: ±.0020 [.051]</p>	<p>PROPRIETARY NOTE</p> <p>THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.</p>	<p>520 PARK EAST BLVD, NEW ALBANY, IN 47150</p> <p>* PHONE 812.944.6733 FAX: 812.948.5047</p> <p>e-Mail: INFO@SAMTEC.COM CODE: 55322</p>

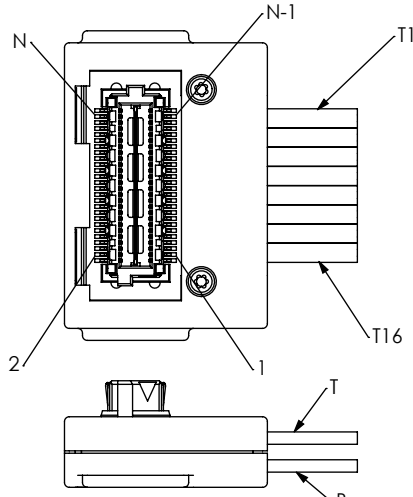


-TR



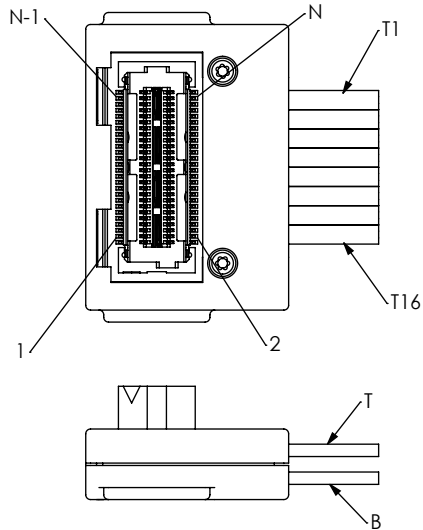
WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B1
2	1	2	B1
3	1	N-1	B1
4	1	N	B1

-TTL



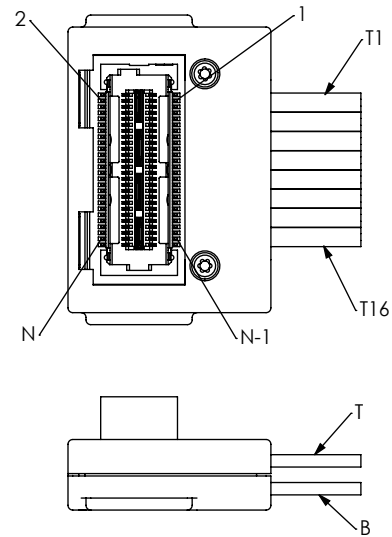
WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T20
2	1	2	T20
3	1	N-1	T20
4	1	N	T20

-STR

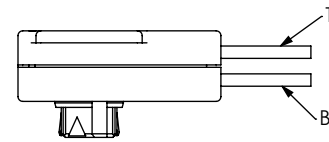


WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B20
2	1	2	B20
3	1	N-1	B20
4	1	N	B20

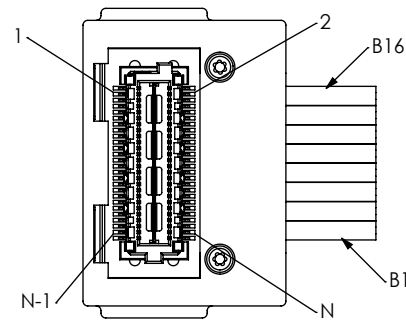
-STL



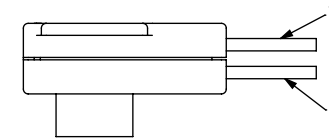
WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T1
2	1	2	T1
3	1	N-1	T1
4	1	N	T1



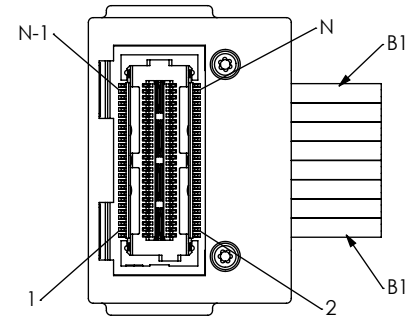
-TBR



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T20
2	1	2	T20
3	1	N-1	T20
4	1	N	T20

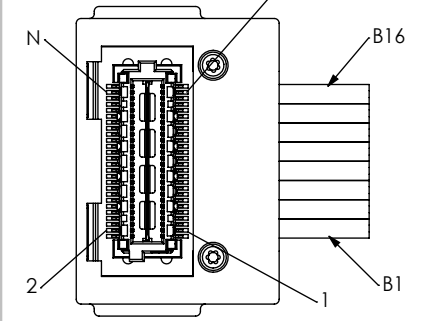


-SBR

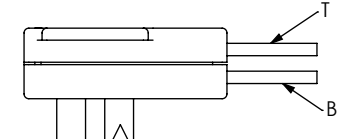


WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	T1
2	1	2	T1
3	1	N-1	T1
4	1	N	T1

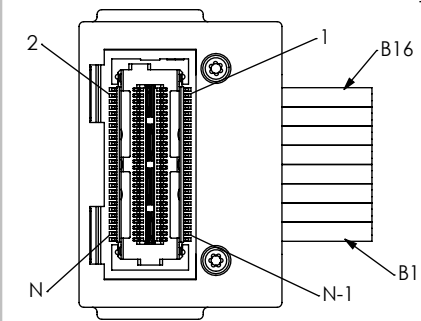
-TBL



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B1
2	1	2	B1
3	1	N-1	B1
4	1	N	B1



-SBL



WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE NUMBER
1	1	1	B20
2	1	2	B20
3	1	N-1	B20
4	1	N	B20

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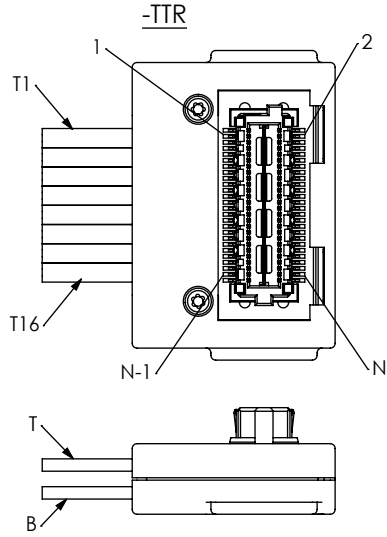
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 e-Mail: INFO@SAMTEC.COM CODE: 55322

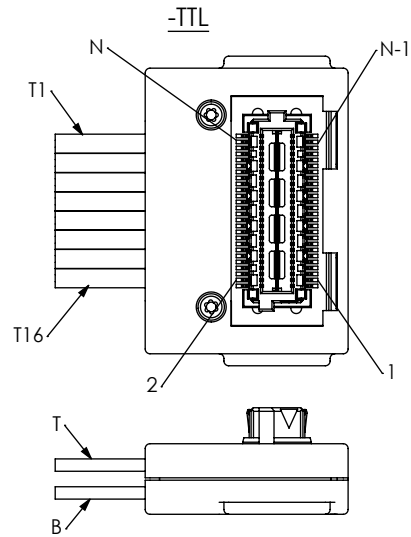
DESCRIPTION:
 .635mm HIGH-SPEED TWIN-AX CABLE ASSEMBLY

DWG. NO.
 6QDPS-XXX-XX.X-XXX-XXX-X-X

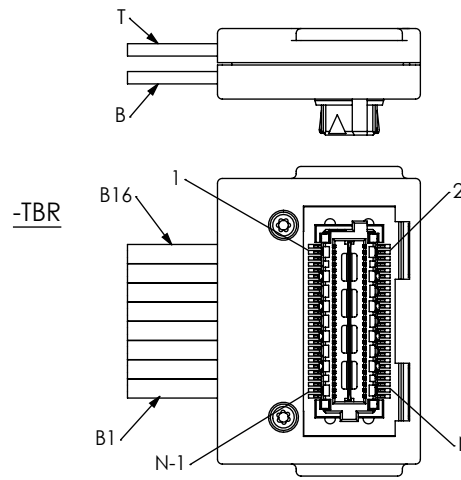
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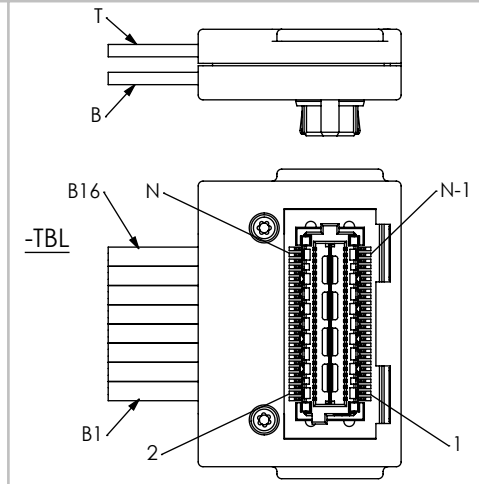
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



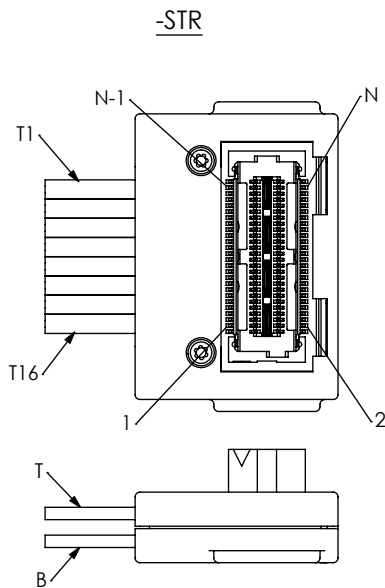
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



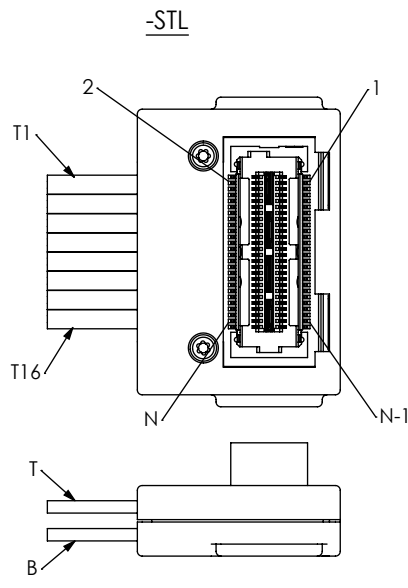
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



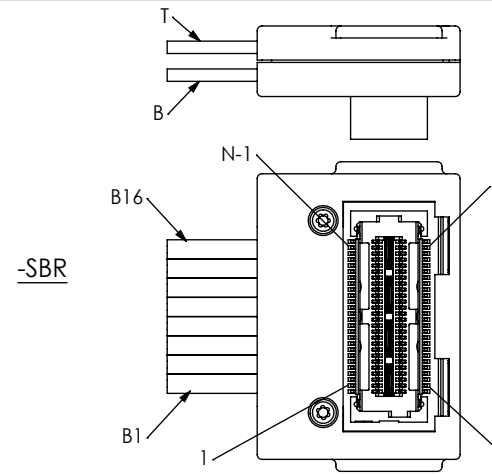
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



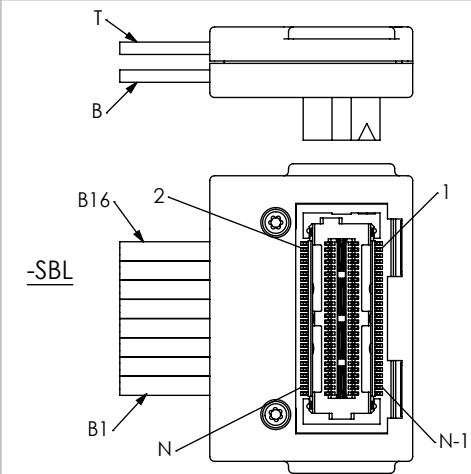
WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N



WIRING OPTION	FIRST END PIN #	SECOND END PIN #
1	1	1
2	1	2
3	1	N-1
4	1	N

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 e-Mail: INFO@SAMTEC.COM CODE: 55322

DESCRIPTION:
 .635mm HIGH-SPEED TWIN-AX CABLE ASSEMBLY

DWG. NO.
 6QDPS-XXX-XX.X-XXX-XXX-X-X

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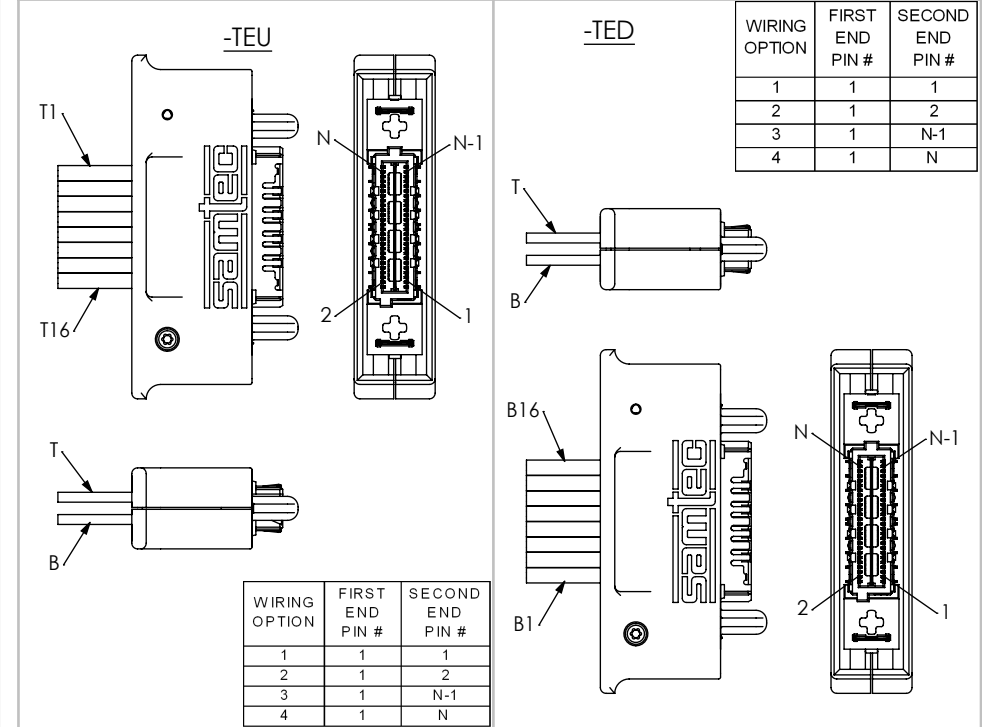
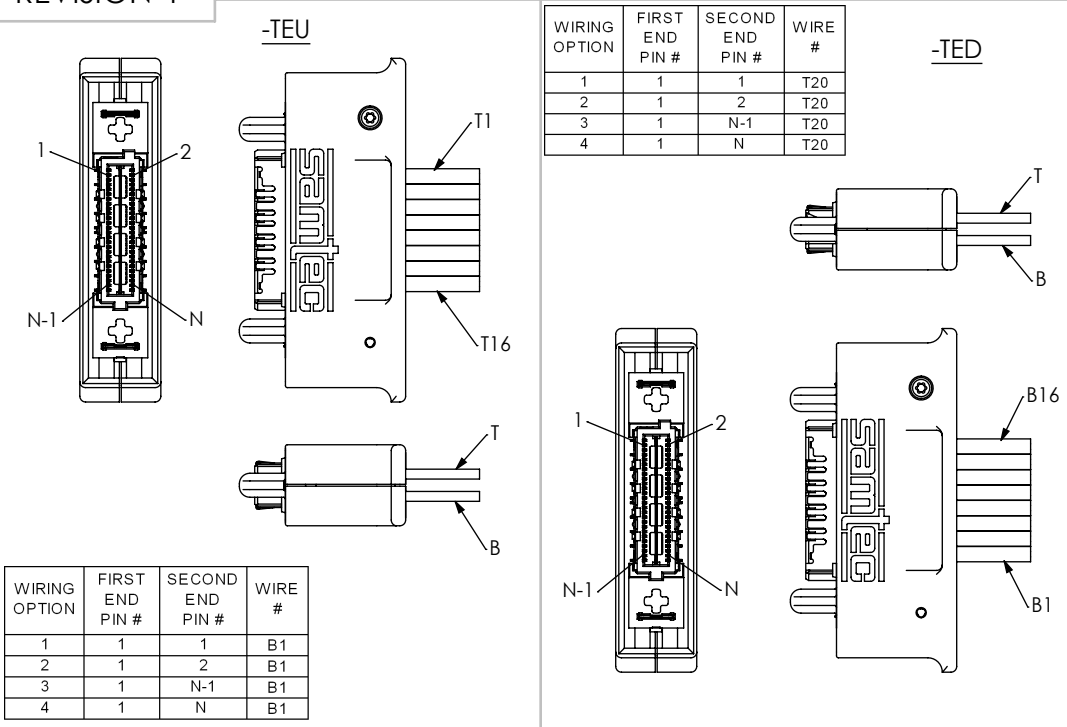
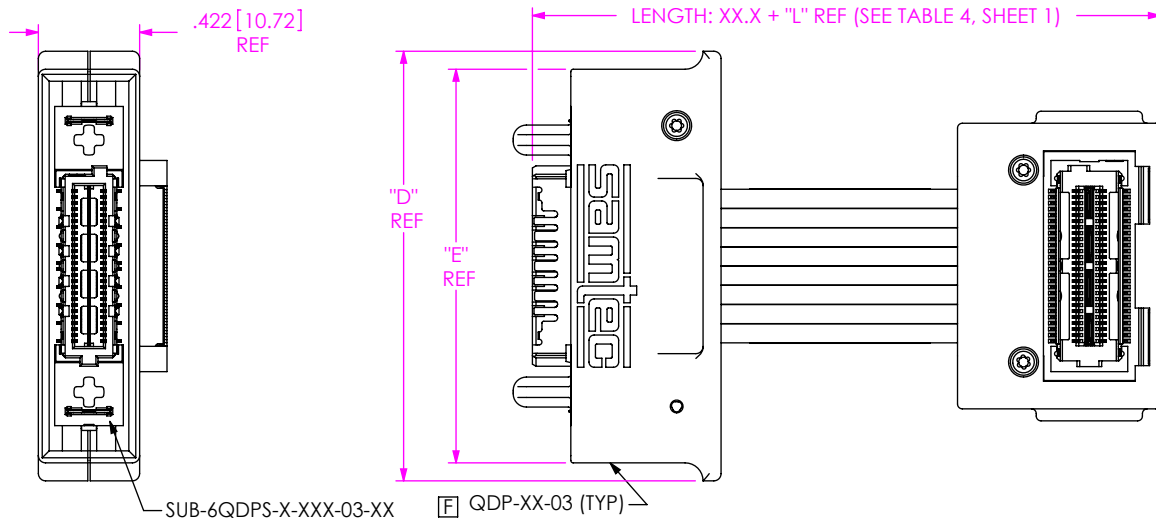


FIG. 2
EDGE MOUNT (NO CAPTIVE PANEL SCREWS)
(6QDPS-016-XX.X-TEU-STL-X SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

TABLE 5

No. OF POSITIONS	"D"	"E"	QDP-XX-03	SUB-6QDPS-X-XXX-03-XX
-016	1.790 [45.47]	1.640 [41.66]	QDP-01-03	SUB-6QDPS-X-016-03-XX
-032	2.630 [66.80]	2.480 [62.99]	QDP-02-03	SUB-6QDPS-X-032-03-XX
-048	3.470 [88.14]	3.320 [84.33]	QDP-03-03	SUB-6QDPS-X-048-03-XX
-064	4.310 [109.47]	4.160 [105.66]	QDP-04-03	SUB-6QDPS-X-064-03-XX



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e-Mail: INFO@SAMTEC.COM CODE: 55322

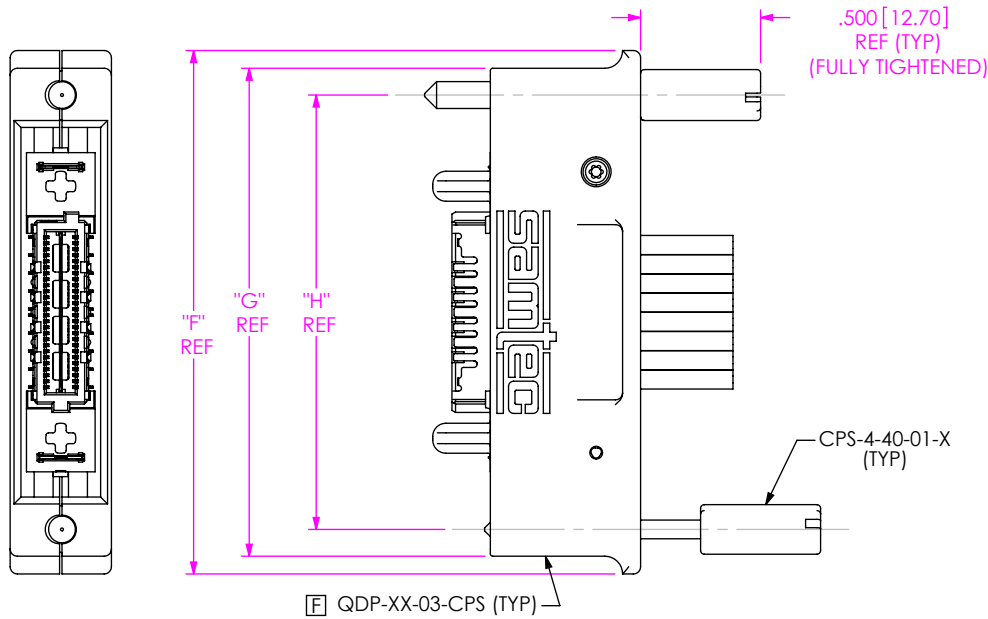
DESCRIPTION:
.635mm HIGH-SPEED TWIN-AX CABLE ASSEMBLY

DWG. NO.
6QDPS-XXX-XX.X-XXX-XXX-X-X

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FIG. 3

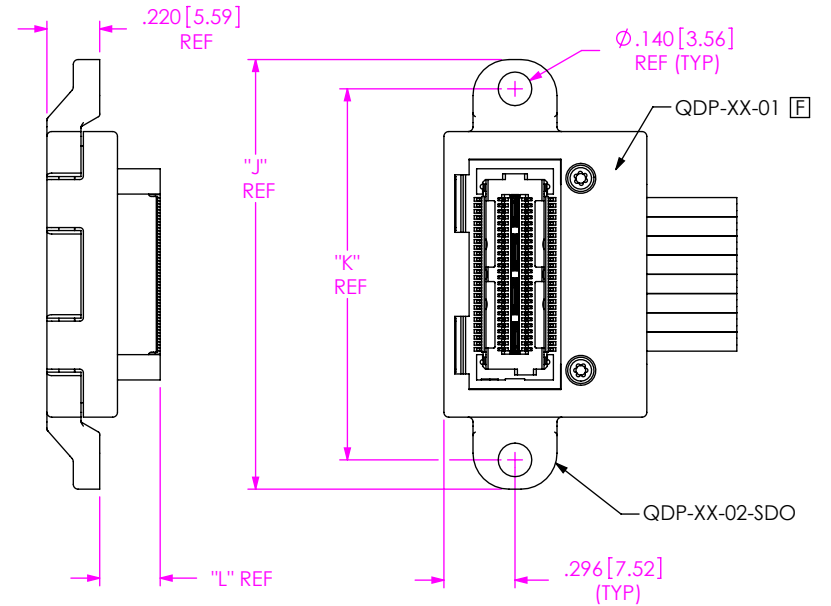
EDGE MOUNT (WITH CAPTIVE PANEL SCREWS)
(6QDPS-016-XX.X-TEU-XXX-1-F SHOWN)
(SAME AS FIG. 2, UNLESS OTHERWISE STATED)



No. OF POSITIONS	"F"	"G"	"H"	QDP-XX-03-CPS
-016	2.181 [55.40]	2.033 [51.64]	1.810 [45.97]	QDP-01-03-CPS
-032	3.021 [76.73]	2.873 [72.97]	2.650 [67.31]	QDP-02-03-CPS
-048	3.861 [98.07]	3.713 [94.31]	3.490 [88.64]	QDP-03-03-CPS
-064	4.701 [119.41]	4.553 [115.65]	4.330 [109.98]	QDP-04-03-CPS

FIG. 4

DOUBLE VERTICAL (WITH SCREW DOWN OPTION)
(6QDPS-016-XX.X-STR-XXX-1-F SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

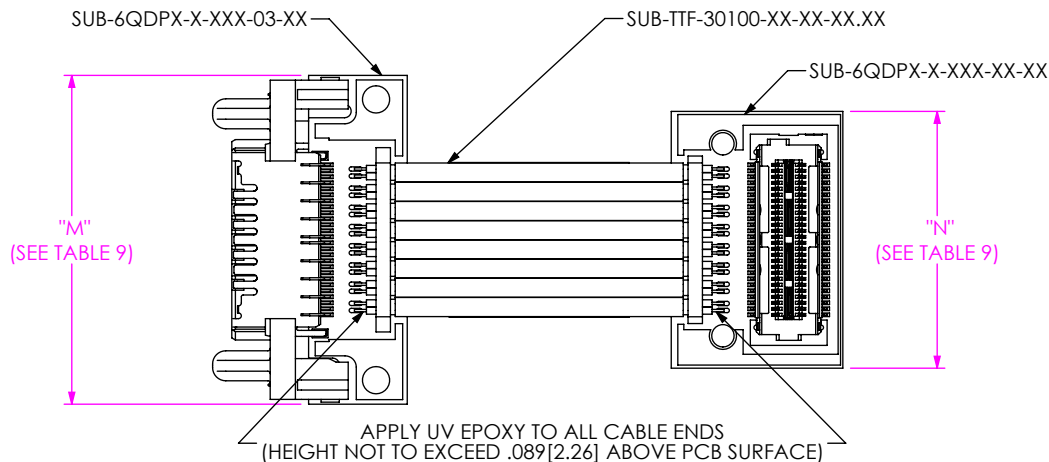


No. OF POSITIONS	"J"	"K"	QDP-XX-02-SDO
-016	1.790 [45.47]	1.546 [39.27]	QDP-01-02-SDO
-032	2.630 [66.80]	2.386 [60.60]	QDP-02-02-SDO
-048	3.470 [88.14]	3.226 [81.94]	QDP-03-02-SDO
-064	4.310 [109.47]	4.066 [103.28]	QDP-04-02-SDO

END	"L"
-TXX	0.224 [5.69]
-SXX	0.252 [6.40]

FIG. 5

(6QDPS-016-XX.X-TEU-STL-N SHOWN)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)



No. OF POSITIONS	"M"	"N"
-16	1.370 [34.80]	1.070 [27.18]
-32	2.210 [56.13]	1.910 [48.51]
-48	3.050 [77.47]	2.750 [69.85]
-64	3.890 [98.81]	3.590 [91.19]

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e-Mail: INFO@SAMTEC.COM CODE: 55322

DESCRIPTION:
.635mm HIGH-SPEED TWIN-AX CABLE ASSEMBLY

DWG. NO.
6QDPS-XXX-XX.X-XXX-XXX-X-X

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TABLE 9

FIRST END OPTION	FIRST END SUB-6QDPS-X-XXX-XX-01	WIRING OPTION	FIRST END PIN #	SECOND END PIN #	WIRE #	SECOND END OPTION (SUB-6QDPS-X-XXX-XX-XX)									
						-TTR	-TTL	-TBR	-TBL	-STR	-STL	-SBR	-SBL	-TEU	-TED
-TTR	-T-XXX-01-01	1	1	1	B1	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02
		2	1	2	B1	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		3	1	N-1	B1	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		4	1	N	B1	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
-TTL	-T-XXX-02-01	1	1	1	T20	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
		2	1	2	T20	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		3	1	N-1	T20	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		4	1	N	T20	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02
-TBR	-T-XXX-01-01	1	1	1	T20	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
		2	1	2	T20	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		3	1	N-1	T20	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		4	1	N	T20	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02
-TBL	-T-XXX-02-01	1	1	1	B1	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02
		2	1	2	B1	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		3	1	N-1	B1	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		4	1	N	B1	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
-STR	-S-XXX-01-01	1	1	1	B20	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		2	1	2	B20	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
		3	1	N-1	B20	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-01
		4	1	N	B20	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
-STL	-S-XXX-02-01	1	1	1	T1	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		2	1	2	T1	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02
		3	1	N-1	T1	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
		4	1	N	T1	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
-SBR	-S-XXX-01-01	1	1	1	T1	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		2	1	2	T1	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02
		3	1	N-1	T1	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
		4	1	N	T1	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
-SBL	-S-XXX-02-01	1	1	1	B20	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		2	1	2	B20	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
		3	1	N-1	B20	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-01
		4	1	N	B20	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
-TEU	-T-XXX-03-01	1	1	1	B1	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02
		2	1	2	B1	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		3	1	N-1	B1	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		4	1	N	B1	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
-TED	-T-XXX-03-01	1	1	1	T20	N/A	-T>XXX-01-02	-T>XXX-02-02	N/A	-S>XXX-02-01	N/A	N/A	-S>XXX-01-01	-T>XXX-03-02	N/A
		2	1	2	T20	N/A	-T>XXX-01-01	-T>XXX-02-01	N/A	-S>XXX-02-02	N/A	N/A	-S>XXX-01-02	-T>XXX-03-01	N/A
		3	1	N-1	T20	-T>XXX-02-01	N/A	N/A	-T>XXX-01-01	N/A	-S>XXX-01-02	-S>XXX-02-02	N/A	N/A	-T>XXX-03-01
		4	1	N	T20	-T>XXX-02-02	N/A	N/A	-T>XXX-01-02	N/A	-S>XXX-01-01	-S>XXX-02-01	N/A	N/A	-T>XXX-03-02

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 .635mm HIGH-SPEED TWIN-AX CABLE ASSEMBLY

DWG. NO.
 6QDPS-XXX-XX.X-XXX-XXX-X-X

BY: BRATCHER 11/10/03 SHEET 6 OF 6