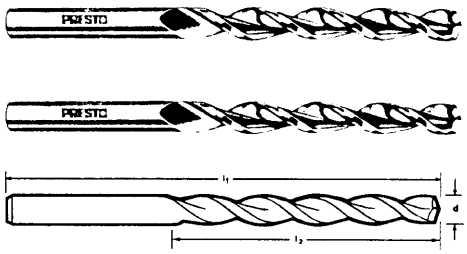
JOBBER DRILLS



Straight Shank

SM200 Worm Type Quick Helix

BS 328 DIN 338 ISO 235/1

Parabolic flute
2323

Cobalt	*Range*	*Finish*
01 401 *HSSE-8% Co*	*1/8"-1/2"*	*Bright*
	3.00mm-13.00mm	*Bright*
01 405 *HSSE-8% Co*	*1/8"-1/2"*	*TiN*
	3.00mm-13.00mm	*TiN*

Point Angle 135° Split Point

Designed for fast metal removal at high feeds and speeds.
Specially formulated flute (worm patt) and high helix angle for optimum swarf removal.
Cobalt 8% high speed steel for enhanced hot hardness.

Dia in d	Dia mm d	Flute Length mm l_2	Overall Length mm l_1	01401 Availability	01405 Availability
	3.00	33	61	●	●
	3.10	36	65	●	●
1/8		36	65	●	●
	3.20	36	65	●	●
	3.30	36	65	●	●
	3.40	39	70	●	●
	3.50	39	70	●	●
9/64		39	70	●	●
	3.60	39	70	●	●
	3.70	39	70	●	●
	3.80	43	75	●	●
	3.90	43	75	●	●
5/32		43	75	●	●
	4.00	43	75	●	●
	4.10	43	75	●	●
	4.20	43	75	●	●
	4.30	47	80	●	●
11/64		47	80	●	●
	4.40	47	80	●	●
	4.50	47	80	●	●
	4.60	47	80	●	●
	4.70	47	80	●	●
3/16		52	86	●	●
	4.80	52	86	●	●
	4.90	52	86	●	●
	5.00	52	86	●	●
	5.10	52	86	●	●
13/64		52	86	●	●
	5.20	52	86	●	●
	5.30	52	86	●	●
	5.40	57	93	●	●
	5.50	57	93	●	●
7/32		57	93	●	●
	5.60	57	93	●	●
	5.70	57	93	●	●
	5.80	57	93	●	●
	5.90	57	93	●	●
15/64		57	93	●	●
	6.00	57	93	●	●
	6.10	63	101	●	●
	6.20	63	101	●	●
	6.30	63	101	●	●
1/4		63	101	●	●
	6.40	63	101	●	●
	6.50	63	101	●	●
	6.60	63	101	●	●
	6.70	63	101	●	●
17/64		69	109	●	●
	6.80	69	109	●	●
	6.90	69	109	●	●
	7.00	69	109	●	●
	7.10	69	109	●	●
9/32		69	109	●	●
	7.20	69	109	●	●
	7.30	69	109	●	●
	7.40	69	109	●	●
	7.50	69	109	●	●
19/64		75	117	●	●
	7.60	75	117	●	●
	7.70	75	117	●	●
	7.80	75	117	●	●
	7.90	75	117	●	●
5/16		75	117	●	●
	8.00	75	117	●	●
	8.10	75	117	●	●
	8.20	75	117	●	●
	8.30	75	117	●	●
21/64		75	117	●	●
	8.40	75	117	●	●
	8.50	75	117	●	●
	8.60	81	125	●	●
	8.70	81	125	●	●
11/32		81	125	●	●
	8.80	81	125	●	●
	8.90	81	125	●	●
	9.00	81	125	●	●
	9.10	81	125	●	●
23/64		81	125	●	●
	9.20	81	125	●	●
	9.30	81	125	●	●
	9.40	81	125	●	●
	9.50	81	125	●	●
3/8		87	133	●	●
	9.60	87	133	●	●
	9.70	87	133	●	●
	9.80	87	133	●	●
	9.90	87	133	●	●
25/64		87	133	●	●
	10.00	87	133	●	●
	10.10	87	133	●	●
	10.20	87	133	●	●
	10.30	87	133	●	●
13/32		87	133	●	●
	10.40	87	133	●	●
	10.50	87	133	●	●
	10.60	87	133	●	●
	10.70	94	142	●	●
27/64		94	142	●	●
	10.80	94	142	●	●
	10.90	94	142	●	●
	11.00	94	142	●	●
	11.10	94	142	●	●
7/16		94	142	●	●
	11.20	94	142	●	●
	11.30	94	142	●	●
	11.40	94	142	●	●
	11.50	94	142	●	●
29/64		94	142	●	●
	11.60	94	142	●	●
	11.70	94	142	●	●
	11.80	94	142	●	●
	11.90	101	151	●	●
15/32		101	151	●	●
	12.00	101	151	●	●
	12.10	101	151	●	●
	12.20	101	151	●	●
	12.30	101	151	●	●
31/64		101	151	●	●
	12.40	101	151	●	●
	12.50	101	151	●	●
	12.60	101	151	●	●
1/2		101	151	●	●
	12.70	101	151	●	●
	12.80	101	151	●	●
	12.90	101	151	●	●
	13.00	101	151	●	●