

Color-Keyed® Blackburn® Grounding

Grounding Connectors and Accessories — Product Overview

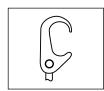


Figure 6 Page F87

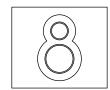


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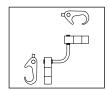


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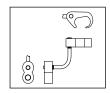
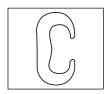


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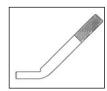
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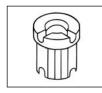
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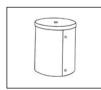
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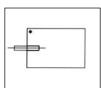
Type GUV **U-Bolt Ground Clamps** Page F105



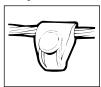
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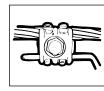
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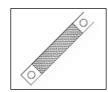
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Type FJ Flexible Ground Clamp



E-Z Ground™ Grounding Connectors



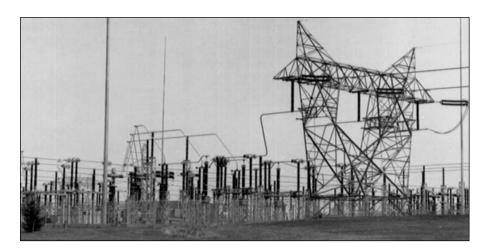
Color-Keyed®

This installation method results in a long lasting low installed cost connection. You can install it and forget it.

Before compression, typical cable connector cross section of cable and connector consists of about 75% metal and 25% air. After Thomas Betts method compression, the cross section shows 100% metal with virtually no air spaces.

Thomas & Betts introduces a method of compression to replace exothermic welding and its associated disadvantages. This compression method is designed to provide quick, reliable connections for grid grounding at significantly lower installed costs since compression connectors install in less time, in any weather, and are unaffected by moisture, reducing downtime. In addition, our compression connectors for grid grounding require no special training for installation. They are made of high conductivity wrought and cast copper, and are used for connecting and tapping cross grid, loop lines, and ground rods for direct burial or concrete embedded ground grid systems. The Thomas & Betts compression system uses standard electrical connector installation tools.

Compression Method Grounding Connectors Save 50-75% In Time and Labor Costs



- Eliminates exothermic welding.
- Reduces labor and labor costs.
- Minimize possibility of poor connections.

Meets all applicable specifications

Thomas & Betts grid and ground rod connectors satisfy the requirements of NEC 250-50 for connecting to the Grounding Electrode System. They also meet the requirements of U.L. Std. 467, U.L. Std. 486 CSA Std. C22.2 No. 41 and CSA Std. C22.2 No. 65 being acceptable as grounding and bonding equipment suitable for direct burial. Thomas & Betts grid and ground rod connectors also satisfy the recommended practice for the selection of grounding connector joints described in IEEE 837 standard for qualifying permanent connections used in substation grounding.

The connectors conform to the following IEEE Standard 837 requirements:

- 350°C current cycling
- Freeze-thaw test
- Accelerated aging Nitric acid/salt spray.

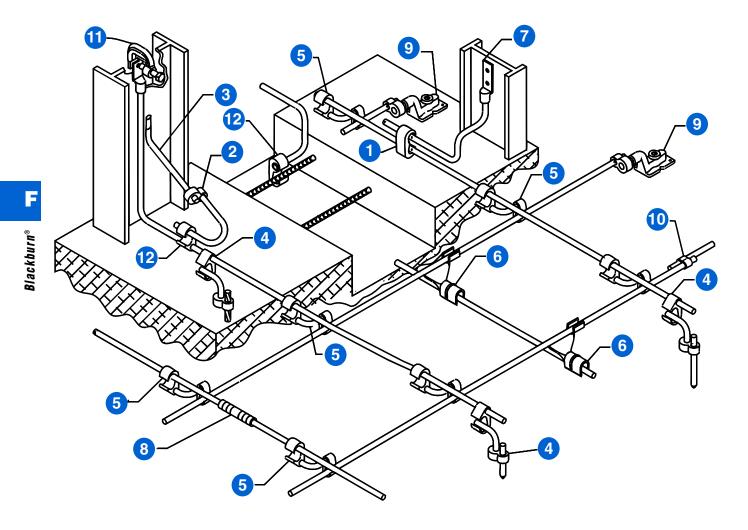
- Mechanical, tensile and electromagnetic force (EMF) criteria.
- Install in any weather cut downtime.
- Enhance safety.
- Easy to install no special training.

Reliable installations through compression connections

The Thomas & Betts method, utilizing compression tools with matching dies, forms the connector and conductor into a solid, homogeneous mass to provide an optimum electrical bond between connector and conductor. The dies are designed to produce a circumferential, hex-shaped compression rather than a simple indent. The circumferential compression creates a large area of high pressure contact between cable and connector which, in turn, assures high conductivity, low resistance, and high pullout values exceeding all industry requirements.



Grounding Connectors



Thomas & Betts offers its complete line of grid-ground compression connectors. Our EZ Ground™ connectors are designed for direct burial and offer a safe, efficient alternative to exothermic welding products. Grid ground installations do not require explosive charges, and can be installed in various climate conditions. These range taking products will reduce the number of connectors and dies needed for your installation. Thomas & Betts E-Z Ground products meet all applicable standards (IEEE837, UL467, CSA 22.2). Connectors are pre-filled with oxide inhibitors and sealed.

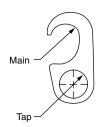
- 1 C-Taps
- 2 Figure 8
- 3 Steel Grounding Stud TBG Series
- 4 Figure 6-8 Connectors

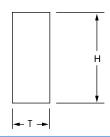
- 5 Figure 6-6 Connectors
- 6 GG Connectors
- 7 Lug
- 8 Splice/2-Way/Connector
- 9 Grounding Plate
- 10 Pigtail Connectors
- 11 I Beam Clamp
- 12 Figure 6 Connector



EZ Ground™ Compression Connectors







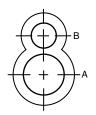


|--|

	Appl	ication	Cable to Reb	ar Application	Dimens	sions (In.)	Dies for TBM 14M. 13100A
Cat. No.	Main	Тар	A Ground Rod	B Cable Range	T	Н	or TBM15I
54855	1/0 STR250 kcmil or 1/2" - 5/8" ROD	#4 SOL #2 STR.	#3 Rebar 3/8 thru 1/2 #4 Rebar	#4 SOL #2 STR.	3/4"	115/16"	15G86R
54860	1/0 STR250 kcmil or 1/2" - 5/8" ROD	1/0 STR 2/0 STR.	#3 Rebar 3/8 thru 1/2 #4 Rebar	1/0 STR 2/0 STR.	3/4"	23/16"	15G86R
54865-CK	1/0 STR 250 kcmil or 1/2" - 5/8" ROD	3/0 STR 250 kcmil	#3 Rebar 3/8 thru 1/2 #4 Rebar	3/0 STR250 kcmil	3⁄4"	2¾6"	15G86R
54875	#6 SOL #2 STR.	#6 SOL #2 STR.	-	-	3/4"	2%6"	15501A
54885	250 kcmil - 500 kcmil or 5/8" - 3/4" ROD	#4 SOL #2 STR.	#5 Rebar 5/8 thru 3/4 #6 Rebar	-	3⁄4"	115/16"	15G126R
54890	250 kcmil - 500 kcmil or 5/8" - 3/4" ROD	1/0 STR 2/0 STR.	#5 Rebar 5/8 thru 3/4 #6 Rebar	1/0 STR 2/0 STR.	3/4"	21/8"	15G126R
54895	250 kcmil - 500 kcmil or 5/8" - 3/4" ROD	3/0 STR 250 kcmil	#5 Rebar 5/8 thru 3/4 #6 Rebar	3/0 STR 250 kcmil	3⁄4"	2¾6"	15G126R
54900	250 kcmil - 500 kcmil or 5/8" - 3/4" ROD	350 kcmil - 500 kcmil	#5 REBAR 5/8 thru 3/4 #6 Rebar	350 kcmil - 500 kcmil	1%"	2 1/16"	15G121R

^{*} Tin plated version available of galvanized ground rods. Add suffix -TP





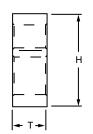




Figure 8 Compression Ground Rod Tap Connector

			Dimens	sions (In.)	
Cat. No.	A Ground Rod	B Cable Range	T	Н	Dies for TBM14M 13100A or TBM15I
GR12-202	1/2"	2 AWG-2/0 AWG	7⁄8 "	1 ¹⁵ /16"	15G121R
GR58-202	5/8"	2 AWG-2/0 AWG	7⁄8"	1 ³¹ / ₃₂ "	15G121R
GR34-202	3/4"	2 AWG-2/0 AWG	7/8"	23/16"	15G121R
GR1-202	1"	2 AWG-2/0 AWG	7/8"	2%6"	15G121R
GR12-40250	1/2"	3/0 AWG-250 kcmil	7/8"	1 ¹⁵ ⁄16"	15G121R
GR58-40250	5%"	3/0 AWG-250 kcmil	7/8"	21/8"	15G121R
GR34-40250	3/4"	3/0 AWG-250 kcmil	7/8"	23/16"	15G121R
GR1-40250	1"	3/0 AWG-250 kcmil	7/8"	2 1/16"	15G121R
GR58-300500	5%"	300-500 kcmil	7/8"	21/8"	15G121R
GR34-300500	3/4"	300-500 kcmil	7/8"	2 1/16"	15G121R
GR1-300500	1"	300-500 kcmil	7⁄8"	211/16"	15G121R

Tooling: Pg. E78-E102 Die Selector Chart: Pg. E107-E111



Color-Keyed° EZ Ground™ Compression Connectors



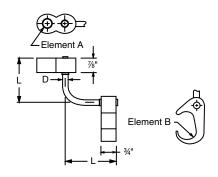






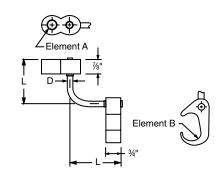


Figure 6 to 8 Compression Ground Rod to Grid Connectors

			Dimensi	ons (In.)		M14M, 13100A TBM15I
Cat. No.	A Ground Rod	B Cable Range	D	L	Element A	Element B
54855LR12*	1/2"	2 AWG-250 kcmil	5⁄16"	2½"	15G86R	15G121R
54885LR12*	1/2"	250 kcmil-500 kcmil	5/16"	2½"	15G126R	15G121R
54865LR58*	5⁄8"	2 AWG-250 kcmil	5/16"	2½"	15G86R	15G121R
54895LR58*	5%"	250 kcmil-500 kcmil	5/16"	2½"	15G126R	15G121R
54875LR34*	3⁄4"	2 AWG-250 kcmil	1/2"	25%"	15G86R	15G121R
54900LR34*	3⁄4"	250 kcmil-500 kcmil	1/2"	25%"	15G126R	15G121R
54910LR100	1"	2 AWG-250 kcmil	1/2"	25%"	15G86R	15G121R
54920LR100	1"	250 kcmil-500 kcmil	1/2"	25%"	15G126R	15G121R

^{*}Tin plated version available of galvanized ground rods. Add suffix -TP.







Dia Galastian fan



Figure 6 to 6 Compression Ground Grid Connectors

	Element A	Element B	Element B to	Element B to	Din	nensions	s (In.)	Die Selec TBM14M, 131	tion for OOA or TBM15I
Cat. No.	Cable to	Cable	Ground Rod	Rebar	D	T	T-T	A	В
54855L	#6SOL-#2STR	#6SOL-#2STR	-	-	7/8"	3/4"	3/4"	15501A	15501A
54865L	#1STR-250 kcmil	#6SOL-#2STR	1/2"-5/8"	3/8-1/2" #3-#4 Rebar	7/8"	3/4"	3/4"	15G86R	15501A
54875L	#2STR-250 kcmil	#2STR-250 kcmil	1/2"-5/8"	3/8-1/2" #3-#4 Rebar	7/8"	3/4"	3/4"	15G86R	15G86R
54885L	250 kcmil-500 kcmil	#6SOL-#2STR	5/8"-1/2"	5/8-3/4" #5-#6 Rebar	7⁄8"	3/4"	3/4"	15G126R	15501A
54895L	250 kcmil-500 kcmil	#2STR-250 kcmil	5/8"-1/2"	5/8-3/4" #5-#6 Rebar	7/8"	3/4"	3/4"	15G126R	15G86R
54900L	250 kcmil-500 kcmil	250 kcmil-500 kcmil	5%"-1/2"	5/8-3/4" #5-#6 Rebar	7⁄8"	11/8"	11/8"	15G121R15	G121R

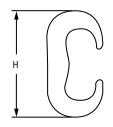
Tooling: Pg. E78-E102

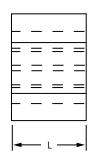
Die Selector Chart: Pg. E107-E111



EZ Ground™ Compression Connectors







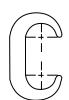


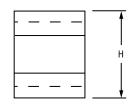
C-Taps						
Cat. No.	Main	Тар	H (in.)	L (in,)	Dies for TBM14M, 13100A or TBM15I *	Crimps
CTP22	#6 SOL #2 STR.	#6 SOL #2 STR.**	1.16	.75	HBKC	1
CTP202	#1 STR 2/0 STR.	#6 SOL #2 STR.**	1.41	.75	15501A	1
CTP2020	#1 STR 2/0 STR.	#1 STR 2/0 STR.	1.54	.75	15501A	1
CTP25020	3/0 STR 250 kcmil	#6S0L 2/0 AWG**	1.97	.75	15G86R	1
CTP250250	3/0 STR 250 kcmil	3/0 STR 250 kcmil	2.06	.88	15G86R	1
CTP50020	300-500 kcmil	#6 SOL 2/0 AWG**	2.42	.88	15G121R	2
CTP500250	300-500 kcmil	3/0 STR 250 kcmil	2.67	.88	15G121R	2
CTP500500	300-500 kcmil	300 - 500 kcmil	2.91	1.10	15G121R	3

Material: High Conductivity Copper.

^{**#6} AWG branch must be doubled.







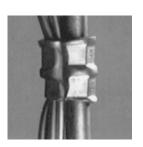
Copper C-C	Crimps ^{tt} Wire Co	mbinations				
				Installing Die	Dimen	sions (in.)
Connector No.	Run	Тар	Die Index	TBM14M, 13100A, TBM15I	L	Н
BC48	6 SOL 4 STR.	8 SOL8 STR.	BG OR 5%	B58CR	41/64	47/64
BC46-BB	6 SOL 4 STR.	6 SOL6 STR.	BG OR %	B58CR	41/64	3⁄4
BC44	6 SOL 4 STR.	4 SOL4 STR.	BG OR %	B58CR	41/64	⁵ / ₆₄
BC24	2 SOL 2 STR.	8 SOL4 STR.	С	HBKC	3/4	63/64
BC22	2 SOL 2 STR.	2 SOL2 STR.	С	HBKC	3/4	13/64
BC202	1/0 SOL 2/0 STR.	8 SOL2 STR.	E or O	НО	15/16	15/16
BC2020-BB	1/0 SOL 2/0 STR.	1/0 STR2/0 STR.	E or O	Н0	15/16	111/32
BC402	3/0 STR 4/0 STR.	6 SOL2 STR.	F or D3	HD	1 1/16	1%
BC4020	3/0 STR 4/0 STR.	1/0 SOL2/0 STR.	F or D3	HD	1 1/16	1%
BC4040	3/0 STR 4/0 STR.	3/0 SOL4/0 STR.	F or D3	HD	1 1/16	1%

†† Does not meet IEE837 Tooling: Pg. E78-E102 Die Selector Chart: Pg. E107-E111



^{*}Cat. No. 15500 adapter required if using TBM15I and 155XX series dies.

EZ Ground™ Compression Connectors







Pigtail Connectors

When connecting cable to ground rod for direct burial or in concrete, the connector shall be wrought copper with min. conductivity of 99% I.A.C.S., such as Thomas & Betts series GR12-306. Hex compression with die code embossing shall be used.

- Figure-8 connectors
- Hex compression intimately bonds cable directly to ground rod.
- Conforms to IEEE std. 837
- U.L. 467

Cat. No.	Cable Range	Ground Rod	Die Code for TBM14M, 13100A or TBM15I
GR12-306	One Cable: 3/0 to 6 AWG	1/2"	87H
	Two Cables: 2 to 6 AWG		
GR58-406	One Cable: 4/0 to 6 AWG	5%"	87H
	Two Cables: 2 to 6 AWG		
GR34-4010	One Cable: 4/0 to 1/0 AWG	3⁄4	99H

Tooling: Pg. E78-E102 Die Selector Chart: Pg. E107-E111



EZ Ground™ Compression Connectors

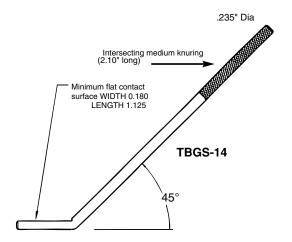
Structural Grounding Stud(s) - TYPE TBGS

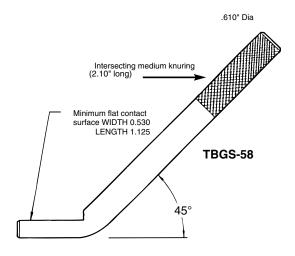
These ground studs may be welded to steel structures with minimal construction welding equipment and connected to grounding conductors with the appropriate Thomas & Betts grounding connectors. The knurled portion of the stud will ensure excellent mechanical pull-out and electrical continuity for the integrity of the grounding circuit.

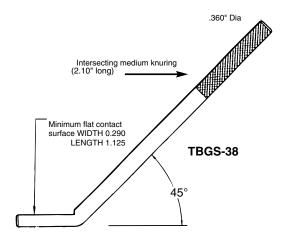
Cat. No.	Rod Size
TBGS-14	1/4"
TBGS-38	3/8"
TBGS-58	5%"
TBGS-34	3/4"

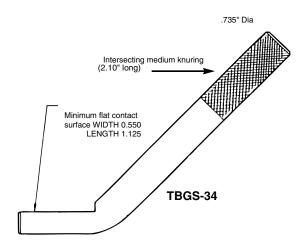
Specifications:

These studs are made of high strength steel and coated with corrosion resistant copper cyanide.









EZ Ground™ Compression Connectors











I Beam Ground Clamp

I-beam ground clamp for connecting ground cable to I-beam, or any 1" max. structural steel member without welding or drilling. Breakaway bolt head shears at predetermined torque to assure tight connection. Heavy duty compression lug provides excellent current carrying capabilities.

Surface of steel must be cleaned in accordance with the installation instruction sheet provided with the product.

Connector Material: High conductivity cast copper bright dip.

Clamp Material: Drop forged high grade steel, zinc plated.

Cat. No.	Wire Range	TBM15I Installing Tool, Die Code
IBG2-10	2 thru 1/0 AWG	71
BG20-40	2/0 thru 4/0 AWG	87

Hydraulic tooling with hex crimp dies.





Satisfies requirements of NEC250-81 and 250-91 for connecting to the grounding electrode system.

Material - Cast Copper Finish - Electro-Tin Plated

Cast Copper Two Way	Connector
Applications - Heavy	Duty

Cable Cat. No.	Die Size	Die Code	
53504	8AWG	29	
53505	6AWG	29	
53506	4AWG	29	
53507	2AWG	45	
53508	1AWG	45	
53509	1/0AWG	45	
53510	2/0AWG	66	
53511	3/0AWG	66	
53512	4/0AWG	66	
53513	250 kcmil	76	
53515	350 kcmil	99	
53518	500 kcmil	99	
53523	750 kcmil	112	

Use hydraulic tools with hex dies.



EZ Ground™ Compression Connectors

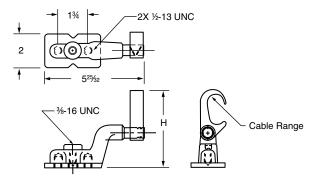








Ground Plates									
Cat. No.	Figure	Cable Range	Н	Dies					
GP2250-2	1	2-250 kcmil	35%"	15G86R					
GP2250-4	2	2-250 kcmil	47⁄32"	15G126R					
GP250500-2	1	250-500 kcmil	35%"	15G86R					
GP250500-4	2	250-500 kcmil	47⁄32"	15G126R					



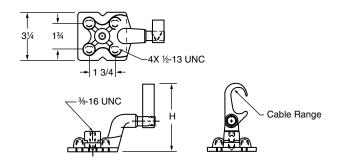


Figure 1 Figure 2

Cast Copper Connectors for Grounding







Ground Clamp								
Cat. No.	Wire Size	Ground Rod Diameter (in.)	Rebar # (in.)	Bolt Size (in,)	Die Code			
CC2C-45R	#2-#3 AWG	½ or 5%	⅓ 5	1/4	33-Brown			
CC1C-45R	#1 AWG	1⁄2 or 5⁄8	4∕5	1/4	37-Green			
CC10C-56R	1/0 AWG	5⁄8 or 3 3⁄4	%	3/8	42-Pink			
CC20C-56R	2/0 AWG	5% or 334	%	3/8	45-Black			
CC40C-56R	4/0 AWG	5% or 34	5⁄6	3/8	54-Purple			

U.L. 467 – Approved for direct burial.

Crimps to cable, clamps to ground rod and rebar. Provides a permanent, reliable connection. Uses standard Color-Keyed® hand and hydraulic tools. Color-coded for easy installation die selection.

Material: High conductivity wrought copper Furnish with stainless steel hardware, 1/4" washers, bolts and nuts.





	Wire	Bolt	Die Code	Unit	Std.	Wt. per	Cat.	ex Die Die			Inches		
Cat. No.	Range	Hole	No.*	Quan.	Pkg.	100	No.	Code No.	L1	L2	D	C	Н
53055FL	1/0-2/0 AWG	3/8"	66	2	10	75	*15534	66	43/32	321/32	9/32	1%	1
53065FL	4/0-250 kcmil	3/8	87H	2	10	112	**15506	87H	41/2	43⁄32	5⁄16	1%	1

^{*} TM14M, 13100A, TBM15I with hex crimp dies.

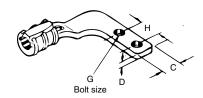
^{**}TBM15I with hex crimp dies only.



For terminating or connecting continuous runs of copper cable to flat surfaces, i.e., cable trays, structures, and busbar.

The captivated "Keeper Bar" design extends the cable range, and helps hold cable prior to crimping, thereby facilitating installation. Saddles are marked with conductor size and die code. Conductor can be assembled to saddle with standard dies and hydraulic tools.

Material: High conductivity cast copper







FG2040R2 Series Connectors

These connectors bond copper conductors to steel or aluminum fence post or top rail of round fence posts. They provide a quick, dependable installation at low installed cost, and use no incendiary materials.

Material: U bolt - steel Body - cast copper alloy

Tooling: Pg. E78-E102 Die Selector Chart: Pg. E107-E111

Grid to Fence Grounding Clamps

Cat. No.	Ground Cable Range	Die Code	Steel & Alum. Line Post Range
FG2040R2	2/0-3/0-4/0	76	2"
FG2040R25	2/0-3/0-4/0	76	2½"
FG2040R3	2/0-3/0-4/0	76	3"
FG210R2	2-1-1/0	66	2"
FG210R25	2-1-1/0	66	21/2"
FG210F3	2-1-1/0	66	3"

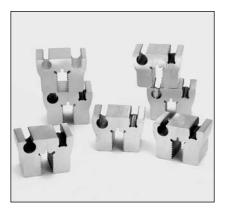
Install with hydraulic tooling with hex crimp dies.



Blackburn°

EZ Ground™ Compression Connectors





Features and Benefits

- Fast and easy installation
- Superior low-resistance, high-conductivity connections
- Uses conventional compression tools
- Produces a permanent connection with any combination of copper from #6 to #2 solid or stranded copper conductor, to a ¼" copper hus har
- UL and CSA certified

The unique patent pending design of Thomas & Betts new EZ-Ground Bus Bar Connector cuts your installation time in half, with results that are superior to conventional connectors.

Installation can be completed in less than two minutes with one easy crimp! The connector attaches directly to the bus, saving the labor-intensive process of drilling and tapping. The unique jaw interface of the EZ-Ground Bus Bar Connector grips the copper bus, resulting in a low-resistance, high-conductivity connection.

The EZ-Ground Bus Bar Connector can be used in OEM applications or

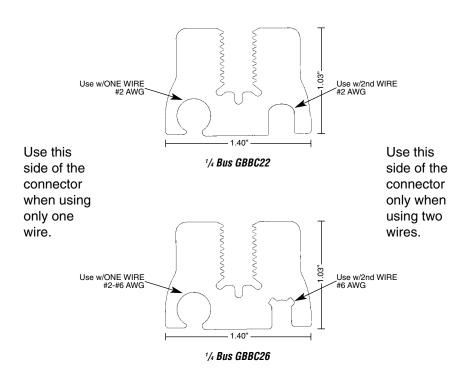
telecom applications — cellular, PCS and others. It provides a continuous ground to the copper bus bar making it ideal for hut and tower applications. The design allows for installation in virtually any position horizontal or vertical, and it is suitable for inside and outside plant use.

Installation can be completed using any T&B compression tool that accepts U-shaped die sets and is rated 12 ton or higher. Made from pure wrought copper and pre-filled with oxide inhibitor, the EZ-Ground Bus Bar Connector has proven performance and quality.





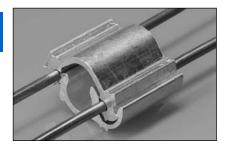
Bus Bar C	onnector			
Cat. No.	Bus Bar	Conductor	Standard	UPC
	(po)	Range	Ctn.	Code
GBBC22	1/4	#2 AWG-#2AWG	1	783786-26587
GBBC26	1/4	#6 AWG-#2AWG		783786-28500





EZ Ground™ Compression Connectors





SnapTap™ Connector

Designed for bonding and grounding applications using copper, steel strand and ground rod, this unique connector can be easily installed using channel locks or pliers. It is a "snap" to assemble—no special tools are required. Made from highstrength aluminum alloy with tin plating, the connector has excellent electrical and mechanical characteristics. An electrically superior pressure fit connection is achieved in seconds without expensive tooling. The connector is also easy to disassemble

requiring only a flat-head screwdriver to release the connected body.

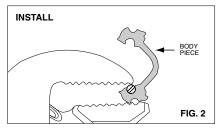
The one-piece design keeps parts together minimizing loss of components prior to assembly. Simply separate the pieces and snap them in place for the installation. There is an audible "snap" indicating the connection is complete and that you have a proper installation.

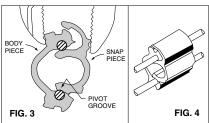
Tested according to UL467, these connectors exceed performance requirements.

	Connector Des	crintion	Packa	Standard	
Cat. No.	Main	Branch	Inner Pack	Outer Pack	Order Quantity
JP62	No. 2 AWG Sol Copper	No. 6 AWG Sol Copper	20	200	200
JP66	No. 6 AWG Sol Copper	No. 6 AWG Sol Copper	20	200	200
JP146	1/4" Steel Strand	No. 6 AWG Sol Copper	20	200	200
JP5166	%6" Steel Strand	No. 6 AWG Sol Copper	20	200	200
JP386	%" Steel Strand	No. 6 AWG Sol Copper	20	200	200
JP126	½" Steel Strand	No. 6 AWG Sol Copper	20	200	200
JP126G	½" Ground Rod	No. 6 AWG Sol Copper	20	200	200
JP2614	1/4" Steel Strand	Two-No. 6 AWG Sol Copper	20	200	200
JP26516	%6" Steel Strand	Two-No. 6 AWG Sol Copper	20	200	200
JP2638	%" Steel Strand	Two-No. 6 AWG Sol Copper	20	200	200
JP2612G*	½" Ground Rod	Two-No. 6 AWG Sol Copper	20	200	200

Note: All Tooless Connectors are UL listed. Only items with (*) are CSA listed.

Bend back and forth to separate SEPARATION POINT RODY PIECE FIG. 1





General Usage Instructions

Separate

No special tools required. Use ordinary parallel jaw pliers to separate the connector into two parts. Hold one side of connector with pliers and bend opposite side back and forth until parts separate. (see fig. 1)

Caution: Be careful not to pinch fingers or thumb when separating parts. Keep fingers out of bend path when bending part against plier jaws.

Installation

1. Strip the insulation from each conductor. Be careful not to nick the conductor. Clean the conductor

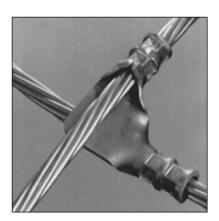
- ends with a wire brush or emery cloth if necessary.
- 2. Place each conductor into the grooves in BODY piece. Press conductors with pliers to align and seat into grooves. (see fig. 2)
- 3. Hold the conductors and BODY piece until it stops. Use parallel jaw pliers and grip the SNAP and BODY pieces as shown, (see fig. 3). Apply pressure until connector "snaps" into place. Visually inspect snap to verify full insertion. The connection is now complete. (see fig. 4)

Removal

The connector can be disassembled using a flat-head screwdriver to pry the SNAP piece from BODY piece.



EZ Ground™ Compression Connectors



Cable to Cable or Rod

High conductivity wrought copper, one piece construction for cable to cable, cable to rod, "T" and "X" connections. Suitable for direct burial or in concrete.

- One piece construction.
- Connects cable to cable and cable to rod, "T" and "X" connections.
- Suitable for direct burial or in concrete.
- Replaces exothermic welds.
- Conforms to IEEE standard 837.
- U.L. 467.

		Cable to Ca	ble Range		Ground	Rod to	Cable	
Cat. No.	Main	Die Code	Branch	Die Code	Rod	Die Code	Cable	Die Code
GG21-21	#2 or #1	45	#2 or #1	45	-	-	-	-
GG10-10	1/0	54	1/0	54	_	-	-	_
GG2030-21	2/0 or 3/0	60	#2	45	-	-	-	_
GG2030-10	2/0 or 3/0	60	1/0	54	-	-	-	_
GG2030-2030	2/0 or 3/0	60	#1	50	-	-	-	_
GG40250-21	4/0 or 250	71	#2 #1	45 50	½" 5%"	71 80H	#2 or #1 #2 or #1	45 50
GG40250-10	4/0 or 250	71	1/0	54	½" 5%"	71 80H	1/0	65
GG40250-2030	4/0 or 250	71	2/0 or 3/0	60	½" 5%"	71 80H	2/0 or 3/0 2/0 or 3/0	60 60
GG40250-40250	4/0 or 250	71	4/0 or 250	71	½" 5/8"	71 80H	4/0 or 250 4/0 or 250	71 71
GG500-40250	500 kcmil	87	4/0 or 250	71	5%" 34"	80H 87H	500 500	87 87
GG500-500	500 kcmil	87	500	87	3/4"	87	500	87
GG500-350	500 kcmil	87H	350	80H	5/8" 3/4"	87H	350	80H
GG500-2030	500 kcmil	87H	2/0 or 3/0	60	5⁄8" 3⁄4"	87H	2/0 or 3/0	60
GG350-350	350 kcmil	80H	350	80H	_	-	_	_

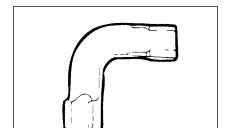
Tooling: Pg. E78-E102

Die Selector Chart: Pg. E107-E111

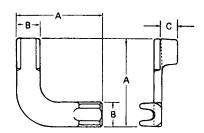


F97

EZ Ground™ Compression Connectors



Type GRD — Cable to Cable Connector



- For Copper cable to cable ground grid connections
 Cast of high conductivity bronze alloy
 Suitable for direct burial

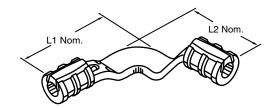


				Conductor S	Size										
		Ma	in			Тар			Installation Information			mation			
			max.	min.			max.	min.	Ground	Hyd.		No.	Dim	ensions	(in.)
Cat. No.	max.	min.	(mm²)	(mm²)	max.	min.	(mm²)	(mm²)	Rod	Tool	Die	Crimps	Α	В	C
GRD2	1	2	42.4	33.6	1	2	42.4	33.6	_	JB12HA	B09CH	1	21/2	11/16	11/16
GRD20	2/0	1/0	67.4	53	2/0	1/0	67.4	53	_	JB12HA	B10CH	1	3	13/16	7/8
GRD420	250 kcmil	4/0	126.6	107	2/0	1/0	67.4	53	5/8	JB12HA	B12CH	2	3 5/8	1 ¹ / ₁₆	13/16
GRD40	250 kcmil	4/0	126.6	107	250 kcmil	4/0	126.6	107	5/8	JB12HA	B12CH	2	3 5/8	1 ¹ / ₁₆	1 ³ / ₁₆



EZ Ground™ Compression Connectors





Grounding Grid Connectors Heavy Duty Cast Copper^{††}

	Rod to Ca	Rod to Cable Range Cable to Cal		able Range	Installin	o Cable g Die Code 3100A or TBM15I	Overall 51 Dimension (in.)		
Cat. No.	Rod Size (in.)	Cable Range	Main	Branch	Rod Barrel	Cable Barrel	L1	L2	
53055	-	-	1/0-2/0 AWG	1/0-2/0 AWG	-	66	3%	3%	
53059†	1/2-5/8	2-1 AWG	4/0-250 kcmil	2-1 AWG	87H	54H	45/32	4%	
53060†	1/2-5/8	1/0-2/0 AWG	4/0-250 kcmil	1/0-2/0 AWG	87H	87H	4 7/16	45/16	
53065†	1/2-5/8	4/0-250 kcmil	4/0-250 kcmil	4/0-250 kcmil	87H	87H	4 7/16	45/16	
53069†	3/4	1/0-2/0 AWG	300-350 kcmil	1/0-2/0 AWG	106H	66	419/32	419/32	
53071†	3/4	4/0-250 kcmil	300-350 kcmil	4/0-250 kcmil	106H	106H	51/4	425/32	
53073†	1	1/0-2/0 AWG	500 kcmil	1/0-2/0 AWG	125H	66	413/16	4%	
53075†	1	4/0-250 kcmil	500 kcmil	4/0-250 kcmil	125H	87H	6%	5	
53080†	1	500 kcmil	500 kcmil	500 kcmil	125H	125H	5¾6	5¾6	

Cat. No. 15500 adapter as required for all 15,500 Series dies, not for 15600 Series.

500 kcmil wire barrels suitable for 1" rods

300-500 kcmil wire barrels suitable for 5/8" rods

Hydraulic tools only

[#] Does not meet IEE837

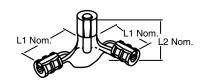


For connecting perpendicular runs of stranded copper cable to ground rod. Material: Heavy duty cast copper

Two Cables to Ground Rod ^{††}								
	Cabl	e Size	Ground	TBM15I Die for Cable	Overall D	TBM15I Die for Ground Rod		
Cat. No.	Main	Тар	Rod Dia.	Code	L1	L2	Code	
53065-58GR	250 or 4/0	250 or 4/0	5%" & 1⁄2"	87H	4 ¹⁵ ⁄16	31/4	87H	
53065-34GR	250 or 4/0	250 or 4/0	3/4	87H	415/16	3¾	106H	

Installs with Hydraulic Tools with hex crimp dies.

^{††} Does not meet IEEE837



Copperweld* Conductors & Rebar – for Use with Cast Copper Connectors

Cable Size	Reinforcing Rod Size	Copper Weld Conductor Size
2, 1 AWG	-	3 #8 or 3 #6
1/0, 2/0 AWG	#3	3⁄8 (7 #8) or 7⁄16 (7 #7)
4/0, 250 kcmil	#4	7⁄16 (19 #9) or (7 #5)
300-350	#5	² / ₃₂ (19 #8) or ⁵ / ₈ (7 #4)
500 kcmil	#6	¹¾ ₆ (19 #6)

^{*} Reg. Trademark Copperweld Corporation

Tooling: Pg. E78-E102

Die Selector Chart: Pg. E107-E111



[†] Ground rods 4/0-250 wire barrels suitable for ½" smf 5/8" rod

U.L. Listed for use with cast copper connectors.

Cast Copper Connectors for Grounding

Rise Cable Flag Connector 600V Applications

Material: High Conductivity Wrought Copper

Finish: Plain

Riser cable flag connectors provide a low cost method of connecting directly to bus bar, eliminating an interface con-nection. All bolt holes are ¾" on 1" centers.



Riser cable flag connectors provides a low cost method of connecting directly to bus bar, elimi-nating an interface connection. All bolt holes are ¾" on 1" centers.

Material: High Conductivity Wrought Copper





T&B	Fig.	Cable	Color	Die	No. Of	Material	D	imensions (in	.)
Cat. No.	No.	Size	Key	Code	Crimps	THK. (in.)	A	В	С
GFL2-1	1	#2-#1 150/24 175/24	PINK	42	1	3∕32	3%	4	25⁄16
GFL10-20	1	1/0 2/0 AWG 225/24 275/24	BLACK ORANGE BLACK BLACK	45 50 45 45	1	3∕32	3%	4	2 5⁄16
GFL40-250	1	4/0-250 kcmil 325/24 450/24 550/24	RED	71	2	5∕32	4 1⁄4	4 1/4	2 7⁄16
GFL350	1	350 kcmil 650/24 775/24	N/A	80	2	5 ⁄32	41⁄4	4½	2%
GFL500¹	1	500 kcmil 925/24	BROWN	94	2	5/32	51⁄4	4%	2%
GFL750 ^{1,2}	2	750 kcmil 1100/24 1325/24 1600/24	BLACK	106	4	5∕32	8%	4¾	2%

NOTES:

- 1. TBM15I only.
- 2. Both "U" barrels must be crimped to a single, continuous out length of conductor. It is not to be used as a splice.

Installing tools: T&B Cat. No. TBM15I, TBM15BSCR, 13100A, TBM14M, and TBM14BSCR hydraulic tools only.

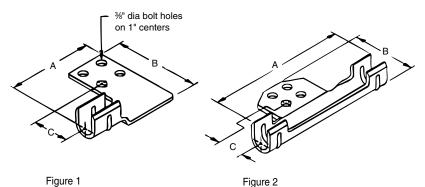


Figure 2

Tooling: Pg. E78-E102 Die Selector Chart: Pg. E107-E111

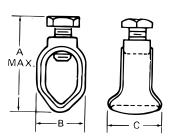


Blackburn®

Ground Rod Clamps and Ground Rod Accessories



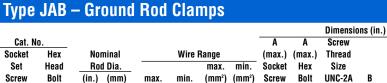




JABH

- Cast of high strength corrosion resistant copper alloy
- Both hex head and socket set screws available
- Long bearing surface of clamp on ground wire secures ground connection

 • U.L. Listed for direct burial



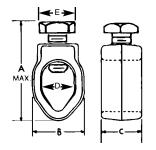
Socket	Hex	Nor	minal		Wire F	Range		(max.)	(max.)	Thread			
Set	Head	Roo	d Dia.			max.	min.	Socket	Hex	Size			
Screw	Bolt	(in.)	(mm)	max.	min.	(mm²)	(mm²)	Screw	Bolt	UNC-2A	В	C	D
JAB12*	JAB12H	1/2	12.7	2 str.	10 sol.	33.6	5.2	1 19/ ₃₂	23/32	⁷ / ₁₆ -14	27/32	7/8	19/32
JAB58	JAB58H	5/8	15.8	1/0 str.	8 sol.	53.4	8.3	127/32	213/64	½16 -14	29/32	1	11/16
JAB34	JAB34H	3/4	19.0	3/0 str.	8 sol.	53.4	8.3	2	211/32	⁷ / ₁₆ -14	11/16	1	51/64
_	JAB34C	3/4+5/8	15.8	3/0 str.	8 sol.	95.0	8.3	_	211/32	⁷ / ₁₆ -14	11/8	11/32	13/16
			to 19.0										
JAB1	JAB1H	1	25.0	4/0 str.	8 sol.	107.1	8.3	21/4	3	7/16-14	111/32	11/16	1

^{*} Not CSA listed

Add suffix P to Cat. No. for tin plated clamp.







- A dependable ground connection offered at a substantial saving
 Cast of high strength corrosion-resistant
- copper alloy
- Hex head bolts
- · Simplified compact design will make a lasting, trouble-free connection
- U.L. Listed for direct burial

Type G — Budget Line Ground Clamps

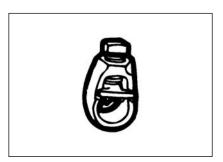
									Dime	ensions	(in.)		
		Nam	-11		M/:	Danua			Screw				
			ninal Dia.		wire	Range max.	min.	A (max.)	Thread Size				
	Cat. No.	(in.)	(mm.)	max.	min.	(mm²)	(mm²)	Bolt	UNC-2A	В	C	D	E
Ī	G3*	3/8	9.5	4 str.	10 sol.	21.1	5.2	13/8	5/16-18	11/16	1/2	27/64	3/8
	G4	1/2	12.7	2 str.	10 sol.	33.6	5.2	_	¾ –16	27/32	3/8	37/64	1/2
	G5‡	5/8	15.8	2 str.	10 sol.	33.6	5.2	-	%−16	29/32	3/8	43/64	1/2
	G6	3/4	19.0	2 str.	10 sol.	33.6	5.2	_	% −16	11/16	3/8	13/16	1/2

^{*} Not U.L. Listed

Add suffix P to Cat. No. for tin plated clamp.



^{*} RUS Listed

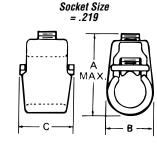


- Cast of high strength corrosion-resistant copper alloy; two types of screws available; type GG has a socket set screw; type GGH has a hex head bolt
 Floating pressure bar distributes pressure evenly over a large area of the ground wire.
- Axial groove keeps wire and rod in perfect

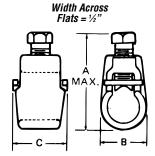
Types GG and GGH — Heavy Duty Ground Rod Clamps

									Din	nensions (in.)	
Ca	t. No.*							A	Α	Screw		
Socke	t Hex	Noi	ninal		Wire R	ange		(max.)	(max.)	Thread		
Set	Head	Roo	d Dia.			max.	min.	Socket	Hex	Size		
Screv	Bolt	(in.)	(mm)	max.	min.	(mm²)	(mm²)	Screw	Bolt	UNC-2A	В	C
GG12	GG12H	1/2	12.7	2 str.	8 sol.	33.6	8.3	1 13/64	1 13/16	⁷ / ₁₆ –14	27/32	15/16
GG58	GG58H	5/8	15.8	2 str.	8 sol.	53.6	8.3	1 51/64	27/32	⁷ / ₁₆ –14	61/64	15/16
_	GG34H	3/4	19.0	4/0 str.	8 sol.	120.6	8.3	_	3	1/2-14	1%	11/4

* Add suffix **P** to catalogue number for tin plated clamp. GG34H has no pressure bar or axial groove.

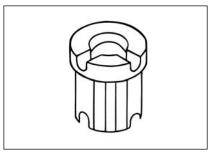




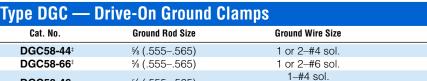


Type GGH

1-#6 sol.



- Drive-on design provides easy tool free installation, high reliability compression fit connection, and room for one or two ground
- High strength copper alloy provides increased tensile strength and long term cor-rosion resistance for direct burial applications
- U.L. 486A and U.L. 467 Listed
- RUS Listed



% (.555-.565)

‡RUS Listed

DGC58-46





Blackburn° Ground Clamps







Waterpipe G	Waterpipe Ground Clamps						
Cat. No.	Ground Wire Size	Water Pipe Size					
2-TB	#6, #4, #2	½", ¾", 1" or rebar 4-10					
3-TB	#6, #4, #2	11/4", 11/2" or 2"					
4	#6, #4, #2	2½", 3" or 3½"					
5-TB	#6, #4, #2	4", 4½" or 5"					
6	#6, #4, #2	6"					

Malleable iron. #6 - #2 AWG ground wire.







Waterpipe G	round Clamps	
Cat. No.	Ground Wire Size	Water Pipe Size
3902	#4-4/0 AWG	1⁄2" - 1"
3903	#4-4/0 AWG	11/4" - 2"
3904	#4-4/0 AWG	2½" – 3½"
3905-TB	#4-4/0 AWG	4" - 5"
3906-TB	#4-4/0 AWG	6"
3907	#4-4/0 AWG	8"
3908	#4-4/0 AWG	10"
3909-TB	#4-4/0 AWG	12"
3902BU*	#4-4/0 AWG	½" to 1"
3903BU*	#4-4/0 AWG	11/4" to 2"
3904BU*	#4-4/0 AWG	2½ to 3½"
3905BU*	#4-4/0 AWG	4 " to 5 "
3906BU*	#4-4/0 AWG	6"
3907BU*	#4-4/0 AWG	8"
3908BU*	#4-4/0 AWG	10"
3909BU*	#4-4/0 AWG	12"

*UL Listed for Direct Burial





High conductivity wrought copper construction. Compresses #8 AWG through 4/0 AWG cable and clamps onto pedestal posts up to 1" diameter square and 1½" round. Can be used as an "X" or "T" configuration cable to post.

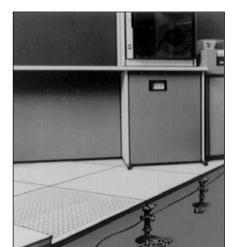
Material: High Conductivity Copper

Signal Reference Grid Connector

		Installing Tools and Die Codes TBM14M and TBM15I					
Cat. No.	Conductor Range	Die Cat. No.	Die Code	Color Code			
SRG8-4	#8 #6 to #4	15527 15528	29 33	Grey Brown			
SRG2-1	#2 & #1	15508	42	Pink			
SRG10-20	1/0 & 2/0	15530	50	Orange			
SRG30-40	3/0 & 4/0	15511	54	Purple			







Secures signal reference grid wire to raisedfloor support posts.

- Range-taking design: accepts #8 to #4 AWG grid wire; fits 1" round and ¾" square trade size support posts.
- Lay-in feature means no kinks or bends.
- Quick, easy installation.
- Only one screw to tighten.
- Allows grid wire to make direct, low resistance contact with support posts.

Material: Stamped steel, zinc plating.



- 5			
Cat. No.		Description	Wire Range
3900		3/4" Square to 1" Round	#8-#4
3900BP	(Bulk Pack)	3/4" Square to 1" Round	#8-#4

U.L. File No. E-3060

Approved for grounding and bonding per U.L. 467.



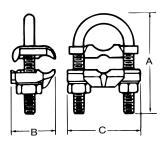
Blackburn® **Ground Clamps**

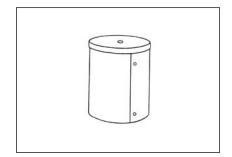


- U.L. 467 Listed for direct burial.
 For connecting copper or copper clad steel grounding conductor to ground rod or pipe.
 Excellent for connecting multiple electrodes with a single cable as in substation grounding.
 All components are cast or forged from copper alloy.
 Specially designed spacer provides proper alignment between cable and electrode and affords more positive contact area.

U-Bolt Gro	ound C	lamps							
	Condi Range		Nomina Size (IPS I Size	Pipe (in.)	Dir	nensions (in.)	3
Cat. No.	max.	min.	max.	min.	max.	min.	Α	В	C
GUV584	4	8	3/4"	5/8"	3/8"	-	213/16	1%	21/4
GUV5821	2/0	4	3/4"	5/8"	3/8"	-	213/16	1%	21/4
GUV5825	250	2/0	3/4"	5/8"	3/8"	-	2113/16	1%	21/4
GUV784	4	8	1"	7∕8"	3/4"	1/2"	23/4	1%	2 5/8
GUV7821	2/0	4	1"	7∕8"	3/4"	1/2"	23/4	1%	25/8
GUV7825	250	2/0	1"	7/8"	3/4"	1/2"	23/4	1%	2%
GUV1184	4	8	11/4"	11/8"	1"	-	35/16	19⁄16	2¾
GUV11821	2/0	4	11/4"	11/8"	1"	-	35/16	19⁄16	2¾
GUV1384	4	8	11/2"	1%"	11/4"	-	3 7/₁6	19%	215/16
GUV13821	2/0	4	11/2"	1%"	11/4"	-	3 7/₁6	19⁄16	215/16
GUV13825	250	2/0	11/2"	1%"	11/4"	-	3 7/₁6	19⁄16	215/16
GUV1584	4	8	1%"	15⁄8"	11/2"	-	315/16	19%	3¾6
GUV15821	2/0	4	1%"	15⁄8"	11/2"	-	315/16	19⁄16	3¾6
GUV15825	250	2/0	1%"	15⁄8"	11/2"	-	315/16	19⁄16	3¾6
GUV204	4	8	2¾"	2"	2"	-	4 7/16	19⁄16	311/16
GUV2021	2/0	4	23/8"	2"	2"	-	4 7/16	19⁄16	311/16
GUV2025	250	2/0	2¾"	2"	2"	-	4 7/16	19⁄16	311/16
GUV21221	2/0	4	2%"	21/2"	21/2"	-	415/16	19⁄16	43/16
GUV21225	250	2/0	2%"	21/2"	21/2"	-	415/16	19%	43/16
GUV3021	2/0	4	31⁄2"	3"	3"	-	5 %6	1%	413/16
GUV3025	250	2/0	31/2"	3"	3"	-	5%	1%	413/16
GUV31221	2/0	4	4"	3½"	31½"	-	61/16	1%	5½
GUV4021	2/0	4	41/2"	4"	4"	-	65/16	1%	511/16
GUV4025	250	2/0	4½	4"	4"	_	65/16	1%6	511/16

 $^{^\}star$ For tin plating add suffix P to Cat. No. Contact factory for price and availability. U.L. does not list tin plated bronze grounding devices.





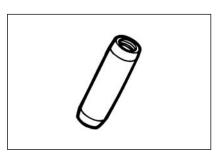
Ground E	lectrode Boxes			
Cat. No.	Description	Wt/ lb.	100 kgs.	Standard package
51628	Pregalvanized steel	1180	536.3	5
51629	Hot dip galvanized	1200	545.4	5

¹⁴ gauge steel. 10 inches diameter, 12 inches depth.

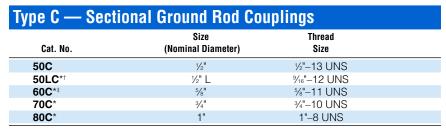
Ground Rod Clamps and Ground Rod Accessories







• Threaded couplings are of high strength, corrosion-resistant alloy; streamlined design reducesdriving friction; couplings are tapped so that they may be used on all standard threaded sectional rods

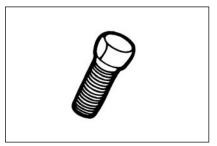


*U.L. Listed 467 (425H).

- † CSA lists rods 1/2" and larger, 10' and longer.
- ‡ RUS Listed.







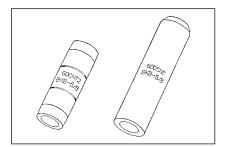
• Driving Studs of high strength steel may be used with all standard threaded couplings

Type DS — D	Oriving Studs		
Cat. No.	Size (Nominal Diameter)	Thread Size	
50DS	1/2"	½"-13 UNS	
50LDS*†	½" L	9/16"-12 UNS	
60DS*‡	5/8"	%"-11 UNS	
70DS*	3/4"	3/4"-10 UNS	
80DS*	1"	1"-8 UNS	

*U.L. Listed 467 (425H).

†CSA lists rods 1/2" and larger, 10' and longer.

‡REA Listed.



Threadless Coupling

- For joining non-threaded, sectional, copper bonded, steel ground rods
 Coupling is manufactured of a high strength,
- corrosion resistant, copper alloy

Threadless Driving Cap

- Prevents "mushrooming" of ground rod while driving to insure proper fit of coupling
- Driving cap is manufactured of high strength, hardened steel

Threadless Couplings and Driving Cap Dimensions (in.) Description Cat. No. Length Diameter 50LCNT* 1/2" L Threadless Coupling 3.0 .78 60CNT2* %" Threadless Coupling 2.5 .69 70CNT* 3/4" Threadless Coupling 3.0 97 60DSNT %" Threadless Driving Cap 4.0 .88

*U.L. Listed.

See the new ground rod driver in the Installation Tools section, pg. E100.



Blackburn° **Ground Plates**

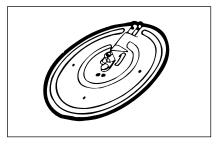


		16:1/4	$\exists \exists$
5/8		=	10±1/4
	2±1/4 -		

Galvaniz	ed Ground Plates	
Cat. No.	Description	Conductor Range
1016TB	Galvanized ground plates	8 sol. to 1/0 str.
1016BTB	Galvanized ground plates with JAB58H connector	8 sol. to 1/0 str.

‡ RUS Listed.

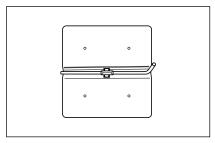
- ¼" thick, hot-dipped galvanized Can be as efficient as two ground rods (2-10' x %")
- Must be buried at least 600mm (24") below finish grade level according to CEC Rule 10-702



- More efficient than butt wrapping poles
 Made of electrolytic sheet copper
- Built-in high pressure connector for ground lead, or supplied with #6 AWG copper pigtail pre-attached
- Plates are grooved for trapping moisture



		Pigtail Wire	e Range			
Cat. No.	min.	max.	min. (mm²)	max. (mm²)	Diamete (in.)	er of Plate (mm)
GP100 GP110 GP114	8	2 sol.	6.3	7½ 25.6 14	10	91 254 56
GP1003	#6 AWG so	lid CU Pigtail	_	_	7½	191
GP1008	with 18" co #6 AWG so with 18" co	lid CU Pigtail	<u> </u>	_	7½	191
GP1108		lid CU Pigtail	_	_	10	254



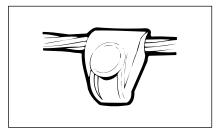
- Installed on butt end of utility poles to provide an economical, low resistance neutral ground.
- Installed cost considerably less than butt-wrapped poles. Plate portion fabricated of .025" pure copper.
 • PBGW connector is eye-bolt type, cast of
- corrosion resistant aluminum bronze alloy, with silicon bronze nut and lock washer. Riveted all copper terminal lug is an inte-gral part of the PBH, and provides the means of connection to the grounding conductor.

Type PB	— Copper l	Pole Ground	Plates	
Cat. No.	Wire max.	Range min.	Finished Size	Surface Area sq. in.
PBGW	2/0 str.	10 sol.	7 x 75/8	56
PRH‡	⊿ etr	14 sol	7 x 73%	56

[‡]RUS Listed.

Blackburn®

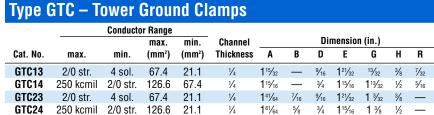
Mechanical Grounding Connectors

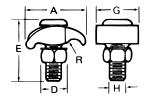


- Bolt has square shank to prevent turning and
- allow clamp to be tightened with one wrench

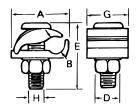
 GTC 23 and 24 are two-piece clamps for
 connecting ground lead cable to flat metal surface; ideal for grounding substations on tower footings
- Castings are of high strength, corrosion
- Garage of high strength, corresion resistant copper alloy
 GTC 13 and 14 are economical one-piece clamps which perform the same function as two-piece clamps except the under pad support is omitted and conductor is connected directly to tower
- Add suffix L to Cat. No. for ½" channel thickness



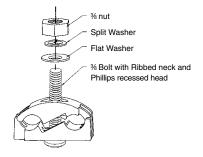








Type GTC 23 and 24



For use with aluminum or copper conductors. In aluminum or galvanized steel cable tray. Ribbed neck on the bolt prevents rotation during tightening if .440 dia. hole is used

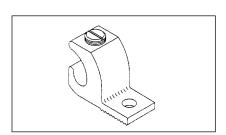


Figure 1

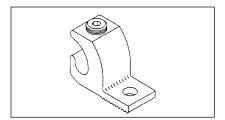


Figure 2

CTG250 Wide Range Tower Ground Clamp Wide Range Cat. No. (2 sides) Height Width Depth Nut (Flats) #2 sol. (.258 Dia.) CTG250 1.95 2.00 1.13 .560 250 kcmil (.575 Dia.)

Tin plate body Galvanized hardware



Lay-in Lug Connector

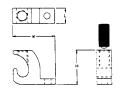




These grounding connectors are manufactured with high strength 6061-T6 aliminum alloy to insure both maximum strength and conductivity. Dual rated for both copper and aluminum conductor. The open-faced design allows the installer to quickly lay-in the grounding conductor as a jumper to multiple conduits with no break in the ground conductor.

		Cond	l. Range	St	ud			Dime	nsions	sions		
		A۱	NG	Si	Size		Н		W			
Cat. No.	Fig. No.	in.	(mm²)	in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)	
LL414	1	4-14	16-1.5	.22	5.59	.78	19.81	.38	9.65	1.07	27.18	
LL1014	1	1/0-14	50-1.5	.27	6.86	1.17	29.72	.60	15.24	1.50	38.10	
LL306	2	3/0-6	70-16	.33	8.38	1.56	39.62	.80	20.32	2.00	50.80	
LL2506	2	250-6	120-16	.33	8.38	1.79	45.47	.80	20.32	2.20	55.88	

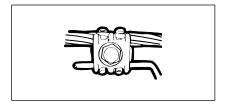
90°C Rating (486B Listed)





Blackburn®

Mechanical Grounding Connectors



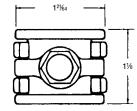
- For all combinations of aluminum, copper and Steel conductors
- Cast of high strength bronze alloy
 Furnished with silicon bronze bolt and lockwasher—lockwasher minimized loosening of installed clamp
- Parallel groove design; no need to remove bolt for installation
 • Only one size for all requirements from No.
- 8 solid copper to 1/0 ACSR or 2/0 copper

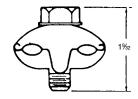
Bronze Jumper Clamps										
Cat. No.	Max. Plated Groove	Min. Plated Groove	Max. Unplated Groove	Min. Unplated Groove						
K1	1/0 ACSR 2 SCG amerductor 1/16 galv. strand	6 ACSR 12 SCG amerductor 8 solid iron	2/0 str. copper ⁷ / ₁₆ Copperweld* 2A Copperweld*	8 solid copper 9½ D Copperweld* etc.						

^{*} Trademark of Copperweld Steel Co.

Plated with plating removed from one groove.

For use with alumum, amerductor, or galvanized steel strand to copper or copper bonded steel wires.





Service Post Connectors

Application

The Blackburn line of Service Post Connectors are designed for applications including steel structure, fence post or transformer grounding involving one or two cables. Service Posts can also be used to tap one or two cables from bus bar.

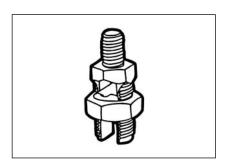
Construction & Ratings

Bolts used in the Service Post are machined from high conductivity bronze alloy while the nuts are coldformed from high strengh, corrosion resistant copper alloy. Pressure bars are copper through 4/0 size, while copper alloy is used for 350 kcmil size and above. Bolts and nuts are of the traditional Blackburn hex design for easy installation.

Service Post Connectors are available in sizes accommodating AWG copper conductor ranges of #12 _ 500 kcmil stranded (4 mm2 - 240 mm2) and #12-#2 solid (4 mm2 - 35 mm2). Both short and long stud versions are available.

The line includes single conductor and double conductor connectors.





- For copper to copper connections
- For grounding of steel structures, fence posts or transformers using one or two
- For tapping one or two cables from bus bar
 Hex design bolts are machined from high conductivity bronze alloy
- Nuts and pressure bars are cold-formed from high-strength copper or copper alloy
- UĽ 486A and UĽ 467 Listed

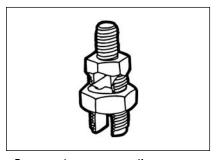
Type D)S — S	ervice	Post C	onnecto	ors, Sh	ort Stud	
Cat. Double Conductor	No. Single Conductor	Condu Strar max.		AWG So max.		Maximum Diameter Range (in.)	Stud Size
SP0DS	SP0SS	8 6mm²	12 4mm²	8 10mm²	12 4mm²	.146–.080	1/4-20 x 1/2
SP1DS	SP1SS	7 10mm²	10 6mm²	6 10mm²	10 6mm²	.170–.102	½-20 x ½
SP2DS	SP2SS	5 16mm²	10 6mm²	4 16mm²	10 6mm²	.217–.102	5/16-18 x 5/8
SP3DS	SP3SS	3 25mm²	10 6mm²	2 35mm²	10 6mm²	.271–.102	%−16 x %
SP4DS	SP4SS	1 35mm²	8 6mm²	2 35mm²	8 10mm²	.332–.128	3/8−16 x 5/8
SP5DS	SP5SS	1/0 50mm²	2 35mm²	2 35mm²	_	.385–.259	½-13 x ¾
SP6DS	SP6SS	2/0 70mm²	2 35mm²	2 35mm²	_	.443–.258	½-13 x ¾
SP8DS	SP8SS	4/0 95mm²	1 35mm²	_	_	.570–.289	%−11 x 1
SP9DS	SP9SS	350 150mm²	1/0 70mm²	_	_	.715–.373	%−11 x 1
SP10DS	SP10SS	500 240mm²	3/0 95mm²		_	.840–.464	3/4-10 x 11/4



Blackburn°

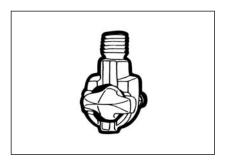
Mechanical Grounding Connectors





- For copper to copper connections
 For grounding of steel structures, fence posts, transformers using one or two cables
 For tapping one or two cables from bus bar
 Hex design bolts are machined from high conductivity bronze alloy
 Nuts and pressure bars are cold-formed from high-strength copper or copper alloy
 U.L. 486A and U.L. 467 Listed
 Pressure bars are conner through 4/0 size:
- Pressure bars are copper through 4/0 size; copper alloy is used for 350 kcmil size and
- Available in sizes accommodating AWG copper conductor ranges of #12–500 kcmil stranded (4mm²-240mm²) and #12–#2 solid (4mm²-35mm²)
- Line includes single conductor and double conductor connectors

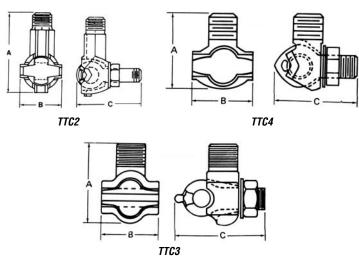
Type S	SP — S	ervice	Post Co	onnecto	ors, Lon	ig Stud	
Cat. Double Conductor	No. Single Conductor	Conductors Stranded max. min.		AWG So max.		Maximum Diameter Range (in.)	Stud Size
SP0DL	SP0SL	8 6mm²	12 4mm²	8 10mm²	12 4mm²	.146–.080	½-20 x 1
SP1DL	SP1SL	7 10mm²	10 6mm²	6 10mm²	10 6mm²	.170–.102	½-20 x1
SP2DL	SP2SL	5 16mm²	10 6mm²	4 16mm²	10 6mm²	.217–.102	5∕₁6−18 x 1
SP3DL	SP3SL	3 25mm²	10 6mm²	2 35mm²	10 6mm²	.271–.102	3/8-16 x 11/8
SP4DL	SP4SL	1 35mm²	8 6mm²	2 35mm²	8 10mm²	.332–.128	3/8-16 x 11/8
SP5DL	SP5SL	1/0 50mm²	2 35mm²	2 35mm²	_	.385–.259	½-13 x 1¼
SP6DL	SP6SL	2/0 70mm²	2 35mm²	2 35mm²	_	.443–.258	½-13 x 1½
SP8DL	SP8SL	4/0 95mm²	1 35mm²	_	_	.570–.289	5⁄8−11 x 1½
SP9DL	SP9SL	350 150mm²	1/0 70mm²	_	_	.715–.373	5⁄8−11 x 1½
SP10DL	SP10SL	500 240mm²	3/0 95mm²			.840–.464	3/4-10 x 13/4



- Transformer Grounding Connectors are cast of high conductivity bronze; ½"–13 stud fits all standard EEI-NEMA distribution trans-
- Eye bolt on TTC2 rotates to accommodate cable in either vertical or horizontal direc-tion
- One size connector to handle full range of grounding conductors from #8 through 2/0 str.
 No special tools required

Type TT	Type TTC — Transformer Tank Ground Connectors											
		Conducto	r Range		Stud Thread							
			max.	min.	Size	Dimensions (in.)						
Cat. No.	max.	min.	(mm²)	(mm²)	UNC-2A	A	В	C				
TTC2	2/0 str.	8 sol.	67.4	8.3	1/2"-13	1 51/64	19/64	1 ²¹ / ₃₂				
TTC3	1 str.	10 sol.	42.4	5.2	1/2"-13	13/8	13/64	19/16				
TTC4 [‡]	1 str.	10 sol.	42.4	5.2	1/2"-13	11/4	7/8	13/8				
TTC2P [‡]	2/0 str.	8 sol.	67.4	8.3	1/2"-13	1 51/64	19/64	121/32				
TTC3P*	1 str.	10 sol.	42.4	5.2	1/2"-13	13/8	13/64	19/16				
TTC4P*	1 str.	10 sol.	42.4	5.2	1/2"-13	11/4	7/8	13/8				

- ‡RUS Listed.
- * Tin Plated.

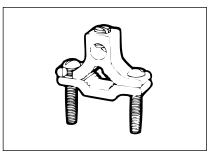




Blackburn®

Mechanical Grounding Connectors

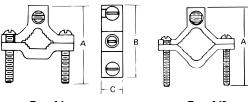




- For connecting grounding conductor to either steel or copper pipe, rod or tubing
- Tin plated for corrosion resistance
- For use with copper or aluminum conductor

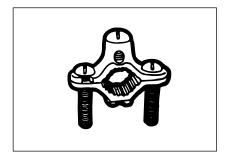
Alumin	um W	ater Pipe	Clamp					
	Water Pipe	<u>Conduc</u> Rang		<u>Dimensions</u> (in.)			Steel Clamp	Aluminum Wire
Cat. No.	Size	max.	min.	Α	В	C	Screw	Screw
AJ	1/2-1	1/0 str.	#14 sol.	21/2	21/4	5/8	1/4-20	7/16-20 slot
AJ-2	11/2-2	250 kcmil	#6	31/8	3¾	7/8	5/16-18	11/16-20 socket
AJ-2124	21/2-4	250 kcmil	#6	59/16	65/16	7/8	3/8-16	11/16-20 socket

U.L. listed for both copper and aluminum conductors to steel pipe and copper water tubing



Type AJ

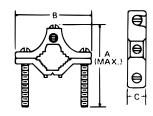
Type AJ2

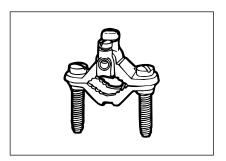


• Similar to above but lighter in construction



Add suffix C to Cat. No. to specify plating.



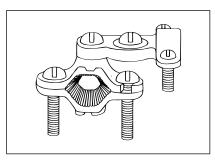


- Budget price clamps
 Made of die cast zinc alloy with zinc plated
- Model BJA for use with armored cable

Die Cast Clamps								
	Water Pipe	Cond Rai	uctor nge					
Cat. No.	Size	max.	min.					
BJ-1	1/2"-1"	#2 str.	#10 sol.					
BJA*	1/2"-1"	#6 AWG	#8 AWG					

^{*} Not U.L. Listed

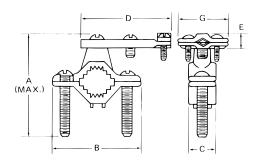


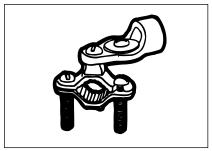


- For connecting armored cable to water pipe • Clamping portion similar to standard "J"
- Special pressure bar grips armor or outer cable insulation to lessen chances of grounding conductor being pulled out
- Zinc plated screws

Cast Br	onze Cla	mps								
	Water Pipe		luctor nge	Dimensions (in.)						
Cat. No.	Size	max.	min.	Α	В	C	D	E	G	
JA	½ to 1	#6 sol.	#10 sol.	23/4	211/32	25/32	29/32	15/32	13/8	
JA-2	11/4 to 2	#6 sol.	#10 sol.	33/4	31/2	13/16	29/32	15/32	13/8	
JA-2124	2½ to 4	#6 sol.	#10 sol.	6	65/16	1	29/32	15/32	13/8	

Add suffix C to Cat. No. to specify plating.



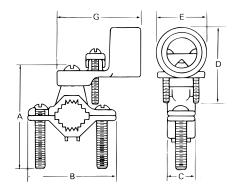


- For grounding rigid conduit systems
 Continuity from rigid conduit system to ground provided by cast bronze threaded conduit hub
 Hub swings 360° for easy alignment
 Heavy brass washer provides protection for clamped grounding conductor
 Zinc plated screws

- Zinc plated screws
- Cast bronze pipe clamping portion identical to that used in "JA" clamp

Cast Br	onze (Clamps	s for Co	nduit								
	Conduit	Water Pipe		Conductor Range			Dimensions (in.)					
Cat. No.	Size	Size	max.	min.	Α	В	C	D	E	G		
JP-12	1/2	½ to 1	#6 sol.	#10 sol.	23/4	211/32	23/32	1%4	1	21/2		
JP-212	1/2	11/4 to 2	#6 sol.	#10 sol.	3¾	31/2	13/16	19/64	1	21/2		
JP-212412	1/2	2½ to 4	#6 sol.	#10 sol.	6	65/16	1	19/64	1	21/2		
JP-34	3/4	½ to 1	#2/0 str.	#10 sol.	23/4	211/32	23/32	25/16	11/4	23/16		
JP-234	3/4	11/4 to 2	#2/0 str.	#10 sol.	33/4	31/2	13/16	25/16	11/4	23/16		
JP-212434	3/4	2½ to 4	#2/0 str.	#10 sol.	6	65/16	1	25/16	11/4	23/16		
JP-1	1	½ to 1	#3/0 str.	#10 sol.	23/4	211/32	23/32	25/16	11/2	23/8		
JP-21	1	11/4 to 2	#3/0 str.	#10 sol.	3¾	31/2	13/16	25/16	11/2	23/8		
JP-21241	1	2½ to 4	#3/0 str.	#10 sol.	6	65/16	1	25/16	11/2	23/8		

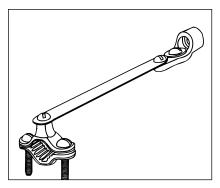
Add suffix C to Cat. No. to specify plating.





Blackburn®

Mechanical Grounding Connectors



- For grounding rigid conduit systems
- Same features as "JP" clamp plus ease of alignment afforded by flexible copper strap
 Strap helps protect conduit system from water system vibrations
 Zinc plated screws



- U.L. 467 Listed for direct burial
 High strength, high conductivity copper alloy (over 80% copper)
- To connect copper ground wire to water pipe, copper tubing, or ground rods





- pipe or copper tube • Cast of high strength, highly conductive copper alloy
- Screws plated for corrosion resistance
- UL listed



	Conduit	Water Pipe		luctor nge	
Cat. No.	Size	Size	max.	min.	
JPS-12	1/2"	1/2"-1"	6 sol.	10 sol.	
JPS-34	3/4"	1/2"-1"	2/0 str.	10 sol.	
JPS-1	1"	1/2"-1"	3/0 str.	10 sol.	

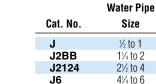
Add suffix C to Cat. No. to specify plating.

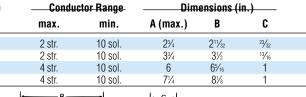


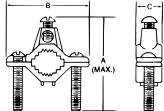
Cast Bronze Ground Clamps

Cat. No.	Water Pipe Size	Conductor Range			
JD	1/2"-1"	#2 str#10 str.			
J2D	11/4"-2"	#2 str#10 str.			

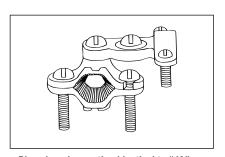












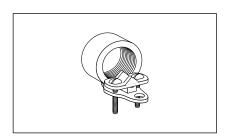
- Pipe clamping portion identical to "JA"
- clamp
 Pressure bar type conduit hub adjusts to fit ½" or ¾" EMT or ½" rigid conduit
 Hub swings 360° for ease of alignment
 Brass washer provides positive contact with grounding conductor
 Zinc plated screws

Type JPT – Cast Bronze Clamps for Conduit						
		Water	Conduct	or Range		
Cat. No.	Conduit Size	Pipe Size	max.	min.		
JPT		½" to 1"				
JPT2	½" or ¾" EMT ½" Rigid	11/4" to 2"	6 sol.	10 sol.		
JPT4		2½" to 4"				



Conduit Hubs					
Cat. No.	Ground Wire Size AWG	Conduit Size			
3930	#8 to #2	¹/2" Conduit			
3940	#8 to #2	³/₄" Conduit			
3950	#8 to #3/0	1" Conduit			
3951	#8 to #4/0	11/4" Conduit			
3960	#8 to #4	Armored Wire			

Material: Malleable iron



- Rugged cast bronze threaded hub
- Provides positive connection between rigid conduit and water system in conjunction with "J" clamp

Type CH – Bronze Conduit Hubs							
	Conduit Size	Conducto	or Range				
Cat. No.	(in.)	max.	min.				
CH12	1/2	6 sol.	10 sol.				
CH34	3/4	2/0 str.	10 sol.				
CH1	1	3/0 str.	10 sol.				



%-16

%-16

%-16>

Blackburn°

Grounding Conduit Hubs









Type G

- A dependable ground connection offered at a substantial saving; cast of high strength corrosion-resistant copper alloy.
- Hex head bolts.
- Simplified compact design will make a lasting, trouble-free connection.





10

3849



3826



3844
For armored and unarmored wire



Swivel cable tray clamps for aluminum and steel trays with regular or reinforced flanges.

- Serrations and biting teeth on clamping saddle provides a high quality bond between conduit and clamp.
- $\frac{1}{2}$ " to 6" sizes that can be clamped to any position in a 90° arc.
- Hardened steel screws bite into tray and provide positive bond.
- Malleable iron hub and steel u-bolt accepts conduit from any angle.

Blackburn Budget Line Ground Clamps Dimensions (in.) Nominal Wire Range Thread Α Rod Dia. Cat. min. (max Size B max. (in.) (mm²) (mm) min. (mm²)Bolt ÙNC-2Á C D No. max. **G3*** 9.5 4 str 10 sol 21.1 5.2 1% %-18 27/64

33.6

33.6

33.6

5.2

5.2

5.2

* Not U.L. Listed

1/2

3/4

12.7

15.8

19.0

G4

G5#

G6

REA ListedAdd

Add suffix **P** to Cat. No. for tin plated clamp. Request pricing.

2 str

2 str

2 str

10 sol

10 sol

10 sol



27/32 3/8 37/64

11/16



43/64

¹³/₁₆

%

Grou	ınd (:	lamn
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Cat. No.	Material	Water Pipe, Copper Tubing Size	Grd. Rod Size
3826 [†]	M.I.	1/2", 3/4"	½"-1"
3846 [†]	Bronze	1/2", 3/4"	½"-1"
3849•	Brass	½"-1" 0.D.	
3840*	M.I.	½", ¾" or 1"	

- [†] For unarmored copper wire #6, #4.
- For copper and aluminum conductors; for 14 thru 2 cu. unarmored copper wire—corrosive and outdoor use. U.L. approved for direct burial.
- * #8 thru #4 AWG. Not CSA Certified





Ground Clamps for K&L Grade Copper Tubing Only

Cat. No.	Ground Wire Range	Water Pipe & Ground Rod Size/Desc.	
3844*	#8-#4	1⁄2"-1"	
3888 [†]	#8-#4	½"-1" also rebar 4-10	

- * With Steel Screws
- ** With Bronze Screws, Not CSA Certified—or U.L.
- [†] U.L. approved for direct burial. Silicon Bronze Screws.





Swivel Tray Clamp

	<u> Programme de la companya del companya del companya de la company</u>	
Cat. No.	Conduit Size	
6209	1/2"-3/4"	
6211	1"-1¼"	
6214	1½"-2"	
6216	2½"-3"	
6218	3½"-4"	







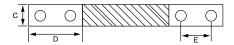
* Certified C22.2 No. 41 Grounding & Bonding Equipment. Listed UL467 and UL486A Grounding & Bonding Equipment.

Flexible Braids – Type FB							
Flexible Braids				Dimensions			
			No. of	_	C	D	E
Cat. No.†	Circular Mils	Bolt Hole	Braids in Ferrule	Thickness	Width	Ferrule Length	Distance Ctr. to Ctr.
FBB12-1* FBC12-1*	24000 48000	1/4 7/16	1 1	0.140 0.148	0.625 1.000	0.750 1.300	N/A N/A
FBD12-1* FBD12* FB2D12-1*	76800 76800 153600	716 716 716	1 1 2	0.200 0.200 0.250	1.000 1.000 1.250	1.300 2.500 1.500	N/A 1.25 N/A
FB2D12* FB3D12-1* FB3D12*	153600 230400 230400	7/16 7/16 7/16	2 3 3	0.250 0.350 0.350	1.250 1.250 1.250	2.500 1.500 2.500	1.25 N/A 1.25
FBXD12-1* FBXD12* FB2XD12-1* FB2XD12 FB3XD12-1* FB3XD12*	105600 105600 211200 211200 316800 316800	%16 %16 %16 %16 %16 %16	1 1 2 2 2 3 3	0.250 0.250 0.350 0.350 0.400 0.400	1.250 1.250 1.250 1.250 1.250 1.250	1.500 2.500 1.500 2.500 1.500 2.500	N/A 1.25 N/A 1.25 N/A 1.25
FBE12-1* FBE12* FB2E12-1* FB2E12* FB3E12 FB4E12	168000 168000 336000 336000 504000 672000	916 916 916 916 916 916	1 1 1 2 3 4	0.500 0.250 0.500 0.500 0.750 1.000	1.250 1.250 1.250 1.250 1.250 1.250	2.500 3.500 2.500 3.500 3.500 3.500	N/A 1.75 N/A 1.75 1.75
FBF12 FB2F12 FB3F12 FB4F12	230400 460800 691200 921600	%6 %6 %6 %6	1 2 3 4	0.300 0.450 0.600 0.750	1.500 1.500 1.625 1.625	3.500 3.500 3.500 3.500	1.75 1.75 1.75 1.75
FBG12 FB2G12 FB3G12 FB4G12	307200 614400 921600 1228800	%16 %16 %16 %16	1 2 3 4	0.380 0.630 0.850 1.000	1.500 1.625 1.625 1.880	3.500 3.500 3.500 3.500	1.75 1.75 1.75 1.75

[†] Catalog number shown in 12" lengths. Standard lengths offered in 6, 12, 18, 24, 30, and 36 inches (end to end). Change the 12 in the above catalog numbers to the desired length. (-1) indicates 1 bolt hole per ferrule. See amperage tables on page F117 as a reference for grounding and bonding, or continuous current applications.

FB4 series is not listed/certified.

For custom flexible braids, contact Customer Service.



- Tin-plated copper braids and ferrules for high conductivity and corrosion resistance.
- Flexible copper braids for use in substation and grounding applications.
- Flexible braids allow for linear expansion, equipment vibration, and offset connections.

Cat. No.	Circular Mils.	Thickness (in.)	Width (in.)
FBBRL	24000	0.140	0.625
FBCRL	48000	0.148	1.000
FBDRL	76800	0.200	1.000
FBXDRL	105600	0.250	1.250

Ferrules or lugs not included.



Blackburn®

Flexible Braid Selection Guide

Minimum Size Flexible Braid for Continuous Current Applications





Cat. No.	Circular Mils	Amperage Capacity	Cat. No.	Circular Mils	Amperage Capacity
FBB12-1	24000	95	FBE12-1	16800	340
FBC12-1	48000	145	FBE12	16800	340
FBD12-1	76800	190	FB2E12-1	336000	530
FBD12	76800	190	FB2E12	336000	530
FB2D12-1	153600	330	FB3E12	504000	700
FB2D12	153600	630	FB4E12	672000	805
FB3D12-1	230400	470	FBF12	230400	360
FB312	230400	470	FB2F12	460800	600
FBXD12-1	105600	235	FB3F12	691200	820
FBXD12	105600	235	FB4F12	921600	1000
FB2XD12-1	211200	400	FBG12	307200	415
FB2XD12	211200	400	FB2G12	614400	700
FB3XD12-1	316800	600	FB3G12	921600	960
FB3XD12	316800	600	FB4G12	1228800	1200

Grounding and Bonding Applications

Minimum Size Conductors for Bonding Raceways and Equipment

Rating or Setting of Overcurrent Device in Circuit Ahead of Equipment, Conduit, Etc. Not Exceeding—Amperes	Copper Wire Circular Mils
200	26 240 (6 AWG)
300	41 740 (4 AWG)
400	52 620 (3 AWG)
500	66 360 (2 AWG)
600	83 690 (1 AWG)
800	105 600 (1/0)
1 000	133 100 (2/0)
1 200	167 800 (3/0)
1 600	211 600 (4/0)
2 000	250 000
2 500	350 000
3 000	400 000
4 000	500 000
5 000	700 000
6 000	800 000

Based on table 16 C.E.C.

Minimum Size of Bare Copper Grounding Conductor

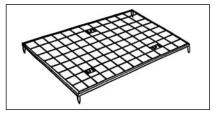
	• •	•
Maximum Available Short Circuit Current Amperes	Maximum Fault Duration with Exothermic Weld, Compression or Bolted Joint 0.5 Seconds Circular Mils	1.0 Second Circular Mils
5 000	26 240	41 740
10 000	52 620	83 690
15 000	83 690	105 600
20 000	105 600	167 800
25 000	133 100	211 600
35 000	211 600	250 000
40 000	211 600	300 000
50 000	250 000	350 000
60 000	300 000	500 000
70 000	350 000	600 000
80 000	400 000	600 000
90 000	500 000	700 000
100 000	500 000	700 000
D 1 11 51	0.5.0	

Based on table 51 C.E.C.

Size calculated in accordance with IEEE No. 80.



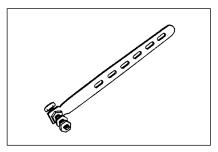
Blackburn° **Grounding Accessories**



• To reduce risk and prevent build up of dangerous potential differences between high voltage equipment or structures and the user standing on the ground surface. CEC Rule 36-308

Metallic Gradient Control Mat					
Cat. No.	Description	Wt/	100 kg	Standard package	
64663	Mat with connectors	3000	1363	1	
64660	Mat without connectors	2900	1318	1	

4 ft. x 6 ft. hot dip galvanized mat is made from 6"x6" welded mesh, 1/4" diameter. Silicone bronze connector, bolt, nut and lockwasher.



Type FJ

- For connecting to steel pipe or copper water
- Accommodates ¾", ½", ¾", 1", 1¼", pipe sizes and ½", ¾", 1, 1¼", copper water tube sizes
- Accommodates copper ground wire #18 through #12
- Specially designed "T" bolt
- 22 gauge soft copper strap with unique locking slots
- Hex head nuts may be tightened with standard wrench or special telephone company hex head driver

Type FJ Flexible Ground Clamp							
	Copper Grou	Pipe Size (in.)		Copper Tube Size (in.)			
Cat. No.	max.	min.	max.	min.	max.	min.	
FJ	12	18	11/4	3/8	11/4	1/2	

