



# STGF20NB60S

## N-CHANNEL 13A - 600V TO-220FP PowerMESH™ IGBT

**Table 1: General Features**

TYPE	V <sub>CES</sub>	V <sub>CE(sat)</sub> (Max) @25°C	I <sub>C</sub> @100°C
STGF20NB60S	600 V	< 1.7 V	13 A

- LOW ON-VOLTAGE DROP (V<sub>cesat</sub>)
- HIGH CURRENT CAPABILITY
- OFF LOSSES INCLUDE TAIL CURRENT
- HIGH INPUT IMPEDANCE (VOLTAGE DRIVEN)

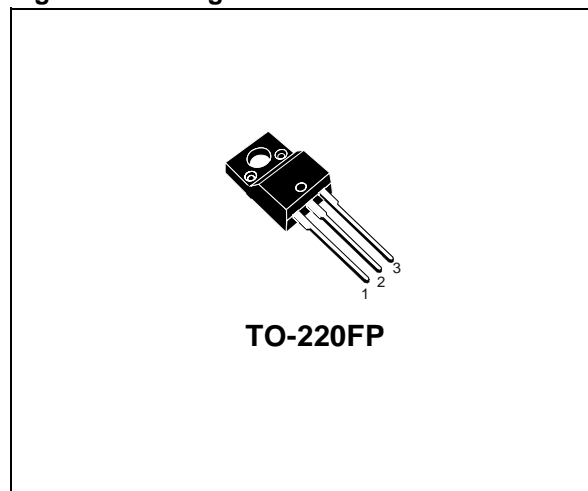
### DESCRIPTION

Using the latest high voltage technology based on a patented strip layout, STMicroelectronics has designed an advanced family of IGBTs, the PowerMESH™ IGBTs, with outstanding performances. The suffix "S" identifies a family optimized to achieve minimum on-voltage drop for low frequency to applications (<1kHz).

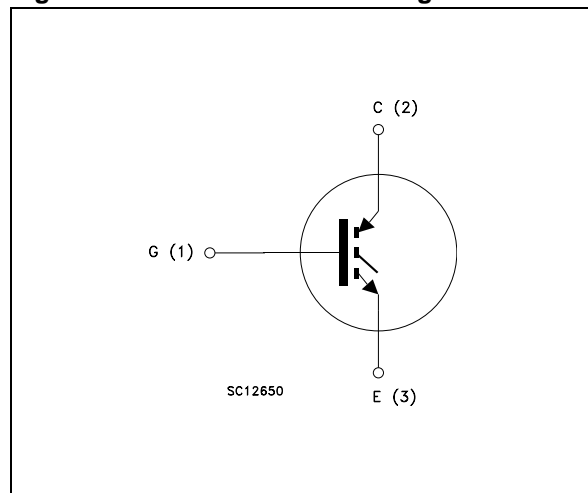
### APPLICATIONS

- LIGHT DIMMER
- STATIC RELAYS
- MOTOR CONTROL

**Figure 1: Package**



**Figure 2: Internal Schematic Diagram**



**Table 2: Order Code**

PART NUMBER	MARKING	PACKAGE	PACKAGING
STGF20NB60S	GF20NB60S	TO-220FP	TUBE

**Table 3: Absolute Maximum ratings**

Symbol	Parameter	Value	Unit
V <sub>CES</sub>	Collector-Emitter Voltage (V <sub>GS</sub> = 0)	600	V
V <sub>ECR</sub>	Emitter-Collector Voltage	20	V
V <sub>GE</sub>	Gate-Emitter Voltage	±20	V
I <sub>C</sub>	Collector Current (continuous) at T <sub>C</sub> = 25°C (#)	24	A
I <sub>C</sub>	Collector Current (continuous) at T <sub>C</sub> = 100°C (#)	13	A
I <sub>CM</sub> (■)	Collector Current (pulsed)	70	A
P <sub>TOT</sub>	Total Dissipation at T <sub>C</sub> = 25°C	40	W
	Derating Factor	0.32	W/°C
V <sub>ISO</sub>	Insulation withstand voltage AC (t=1sec, T <sub>c</sub> =25°C)	2500	V
T <sub>stg</sub>	Storage Temperature	-55 to 150	°C
T <sub>j</sub>	Operating Junction Temperature range		

(■) Pulse width limited by safe operating area

**Table 4: Thermal Data**

		Min.	Typ.	Max.	
R <sub>thj-case</sub>	Thermal Resistance Junction-case			3.15	°C/W
R <sub>thj-amb</sub>	Thermal Resistance Junction-ambient			62.5	°C/W
T <sub>L</sub>	Maximum Lead Temperature for Soldering Purpose (1.6 mm from case, for 10 sec.)		300		°C

**ELECTRICAL CHARACTERISTICS (T<sub>CASE</sub> =25°C UNLESS OTHERWISE SPECIFIED)**

**Table 5: On/Off**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
V <sub>BR(CES)</sub>	Collector-Emitter Breakdown Voltage	I <sub>C</sub> = 250 μA, V <sub>GE</sub> = 0	600			V
I <sub>CES</sub>	Collector cut-off Current (V <sub>GE</sub> = 0)	V <sub>CE</sub> = Max Rating, T <sub>C</sub> = 25 °C V <sub>CE</sub> = Max Rating, T <sub>C</sub> = 125 °C			10 100	μA μA
I <sub>GES</sub>	Gate-Emitter Leakage Current (V <sub>CE</sub> = 0)	V <sub>GE</sub> = ± 20V, V <sub>CE</sub> = 0			±100	nA
V <sub>GE(th)</sub>	Gate Threshold Voltage	V <sub>CE</sub> = V <sub>GE</sub> , I <sub>C</sub> = 250 μA	2.5		5	V
V <sub>CE(sat)</sub>	Collector-Emitter Saturation Voltage	V <sub>GE</sub> = 15V, I <sub>C</sub> = 20 A, T <sub>j</sub> = 25°C V <sub>GE</sub> = 15V, I <sub>C</sub> = 20A, T <sub>j</sub> =150°C		1.25 1.2	1.7	V V

(#) Calculated according to the iterative formula:

$$I_C(T_C) = \frac{T_{JMAX} - T_C}{R_{THJ-C} \times V_{CESAT(MAX)}(T_C, I_C)}$$

## ELECTRICAL CHARACTERISTICS (CONTINUED)

Table 6: Dynamic

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$g_{fs}$ (1)	Forward Transconductance	$V_{CE} = 10\text{ V}$ , $I_C = 8\text{ A}$		20		S
$C_{ies}$	Input Capacitance	$V_{CE} = 25\text{ V}$ , $f = 1\text{ MHz}$ , $V_{GE} = 0$		1820		pF
$C_{oes}$	Output Capacitance			167		pF
$C_{res}$	Reverse Transfer Capacitance			27		pF
$Q_g$ $Q_{ge}$ $Q_{gc}$	Total Gate Charge Gate-Emitter Charge Gate-Collector Charge	$V_{CC} = 480\text{ V}$ , $I_C = 20\text{ A}$ , $V_{GE} = 15\text{ V}$ (see Figure 19)		83 10 27	115	nC nC nC
$I_{CL}$	Turn-off SOA minimum current	$V_{clamp} = 480\text{ V}$ , $T_j = 125^\circ\text{C}$ $R_G = 100\ \Omega$	80			A

(1) Pulsed: Pulse duration= 300  $\mu\text{s}$ , duty cycle 1.5%

Table 7: Switching On

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$t_{d(on)}$ $t_r$ $(di/dt)_{on}$	Turn-on Delay Time Current Rise Time Turn-on Current Slope	$V_{CC} = 480\text{ V}$ , $I_C = 20\text{ A}$ $R_G = 100\ \Omega$ , $V_{GE} = 15\text{ V}$ (see Figure 17)		92 70 340		ns ns A/ $\mu\text{s}$	
$t_{d(on)}$ $t_r$ $(di/dt)_{on}$	Turn-on Delay Time Current Rise Time Turn-on Delay Time		$V_{CC} = 480\text{ V}$ , $I_C = 20\text{ A}$ $R_G = 100\ \Omega$ , $V_{GE} = 15\text{ V}$ , $T_j = 125^\circ\text{C}$ (see Figure 17)		80 73 320		ns ns A/ $\mu\text{s}$

Table 8: Switching Off

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$t_c$ $t_r(V_{off})$ $t_{d(off)}$ $t_f$	Cross-over Time Off Voltage Rise Time Turn-off Delay Time Current Fall Time	$V_{CC} = 480\text{ V}$ , $I_C = 20\text{ A}$ , $R_G = 100\ \Omega$ , $V_{GE} = 15\text{ V}$ $T_J = 25^\circ\text{C}$ (see Figure 17)		1.6 0.78 1.1 0.79		$\mu\text{s}$ $\mu\text{s}$ $\mu\text{s}$ $\mu\text{s}$	
$t_c$ $t_r(V_{off})$ $t_{d(off)}$ $t_f$	Cross-over Time Off Voltage Rise Time Turn-off Delay Time Current Fall Time		$V_{CC} = 480\text{ V}$ , $I_C = 20\text{ A}$ , $R_G = 100\ \Omega$ , $V_{GE} = 15\text{ V}$ $T_j = 125^\circ\text{C}$ (see Figure 17)		2.4 1.1 2.4 1.2		$\mu\text{s}$ $\mu\text{s}$ $\mu\text{s}$ $\mu\text{s}$

Table 9: Switching Energy

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$E_{on}$ (2) $E_{off}$ (3) $E_{ts}$	Turn-on Switching Losses Turn-off Switching Loss Total Switching Loss	$V_{CC} = 480\text{ V}$ , $I_C = 20\text{ A}$ $R_G = 100\ \Omega$ , $V_{GE} = 15\text{ V}$ , (see Figure 18)		0.84 7.4 8.24		mJ mJ mJ
$E_{on}$ (2) $E_{off}$ (3) $E_{ts}$	Turn-on Switching Losses Turn-off Switching Loss Total Switching Loss		$V_{CC} = 480\text{ V}$ , $I_C = 20\text{ A}$ $R_G = 100\ \Omega$ , $V_{GE} = 15\text{ V}$ , $T_j = 125^\circ\text{C}$ (see Figure 18)		0.86 11.5 12.4	

(2)  $E_{on}$  is the turn-on losses when a typical diode is used in the test circuit in figure 2. If the IGBT is offered in a package with a co-pack diode, the co-pack diode is used as external diode.

(3) Turn-off losses include also the tail of the collector current.

Figure 3: Output Characteristics

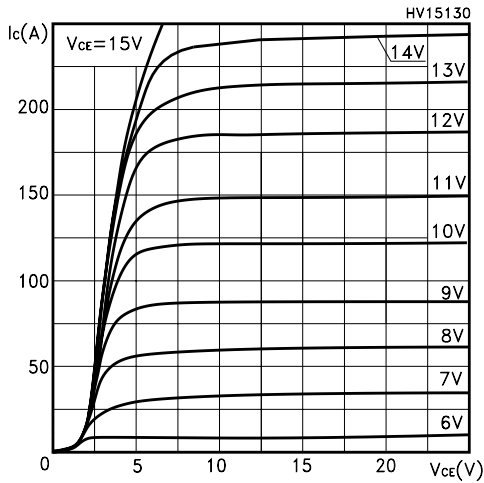


Figure 4: Transconductance

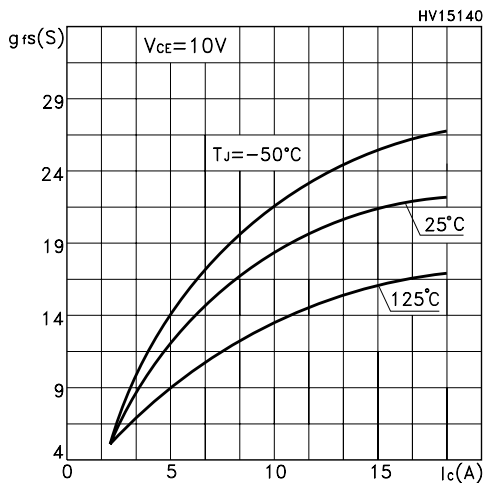


Figure 5: Collector-Emitter On Voltage vs Collector Current

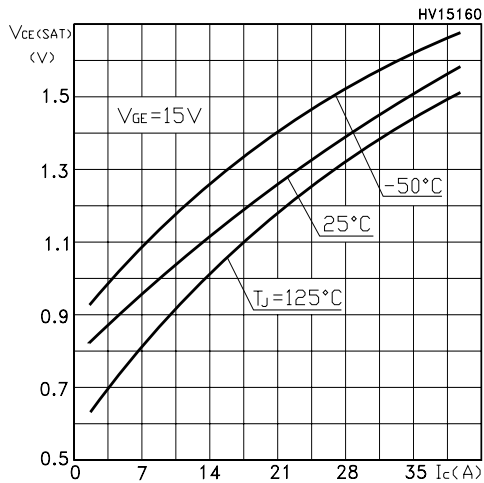


Figure 6: Transfer Characteristics

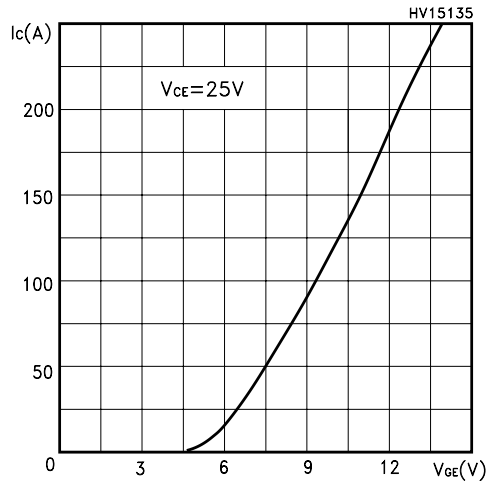


Figure 7: Normalized Collector-Emitter On Voltage vs Temperature

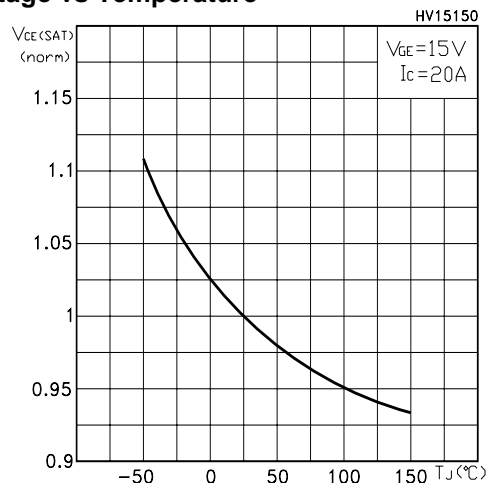
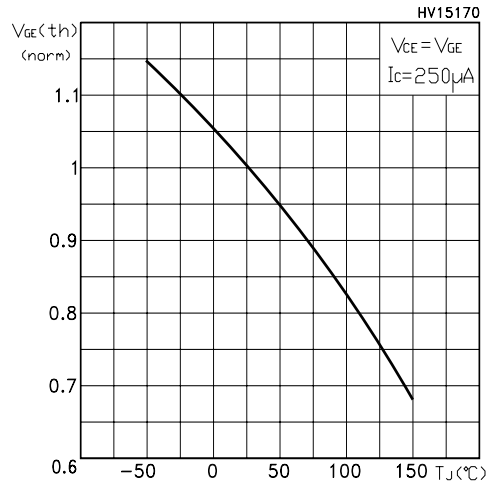
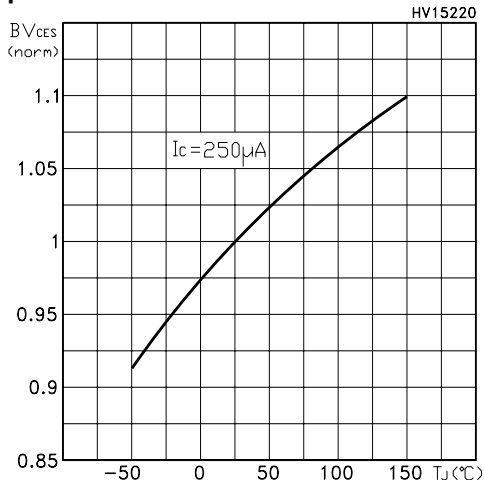


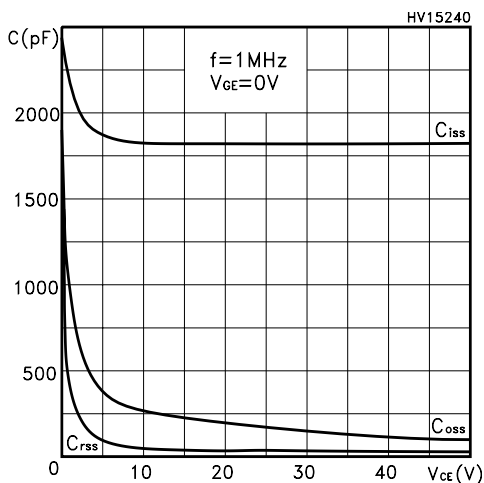
Figure 8: Gate Threshold vs Temperature



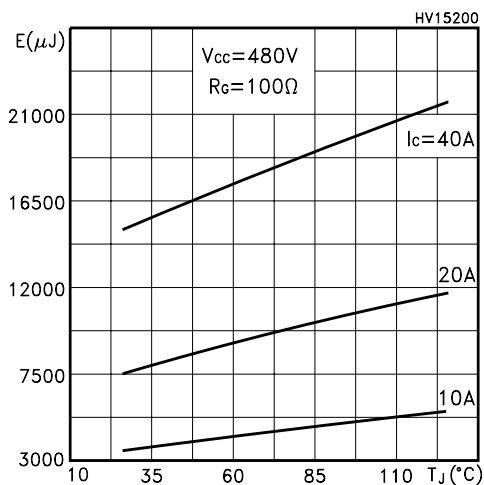
**Figure 9: Normalized Breakdown Voltage vs Temperature**



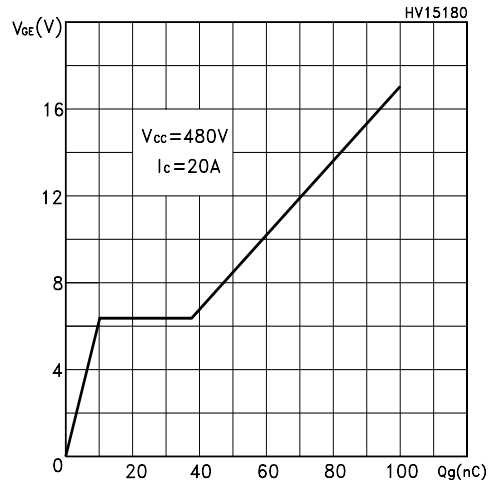
**Figure 10: Capacitance Variations**



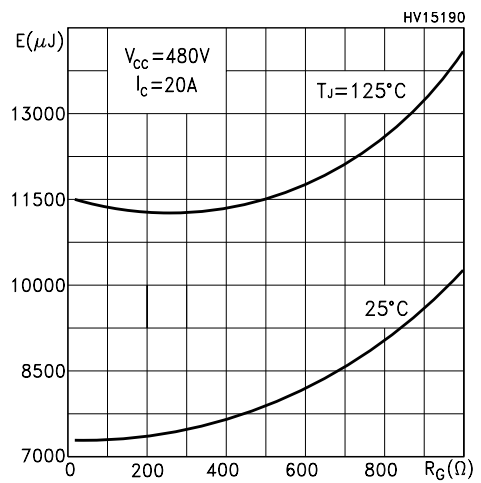
**Figure 11: Switching Losses vs Temperature**



**Figure 12: Gate Charge vs Gate-Emitter Voltage**



**Figure 13: Switching Losses vs Gate Charge**



**Figure 14: Switching Losses vs Collector Current**

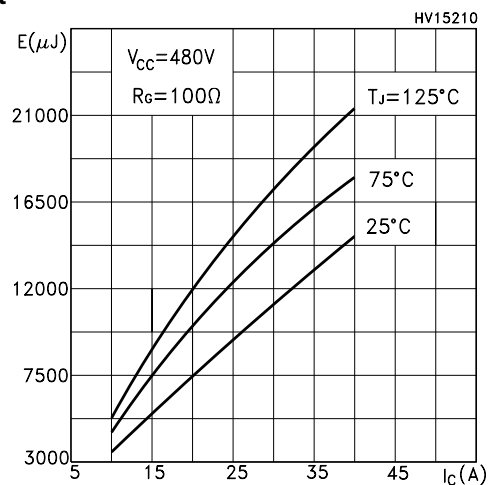


Figure 15: Thermal Impedance

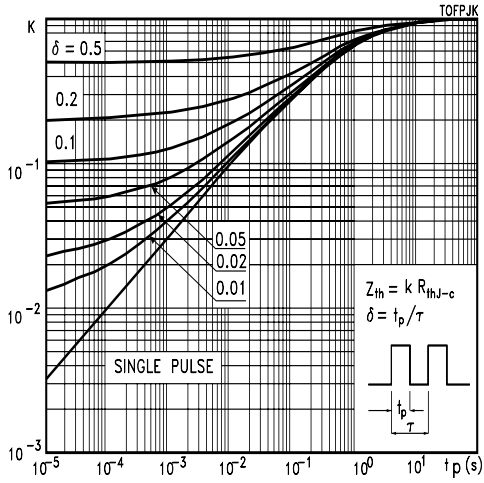


Figure 16: Collector-Emitter Diode Characteristics

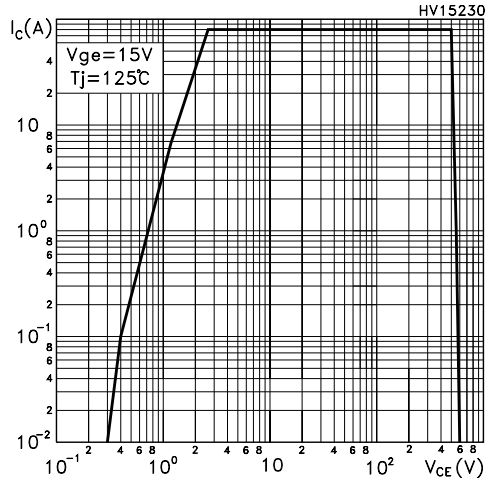


Figure 17: Test Circuit for Inductive Load Switching

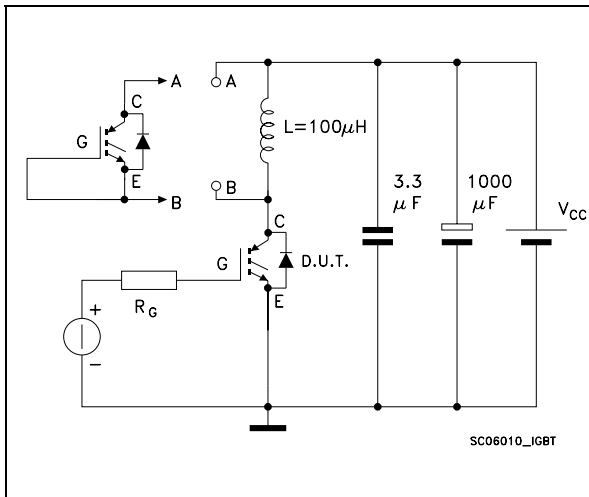


Figure 19: Gate Charge Test Circuit

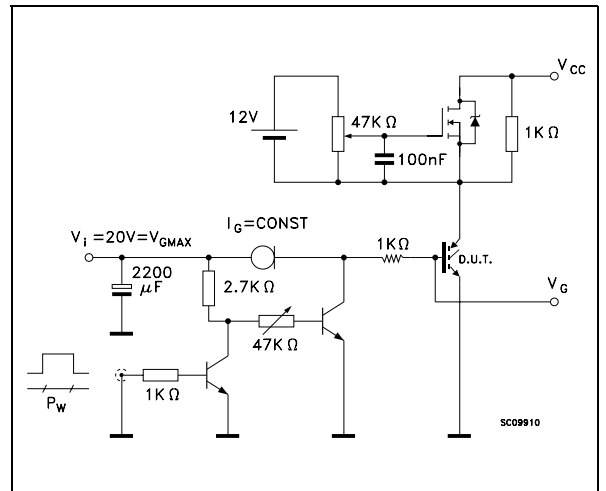
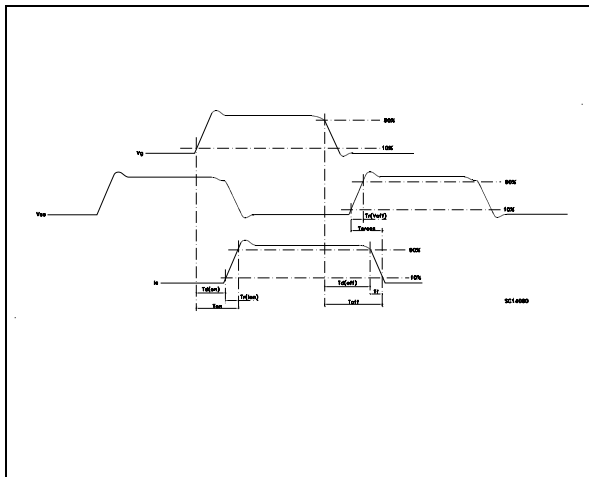


Figure 18: Switching Waveforms

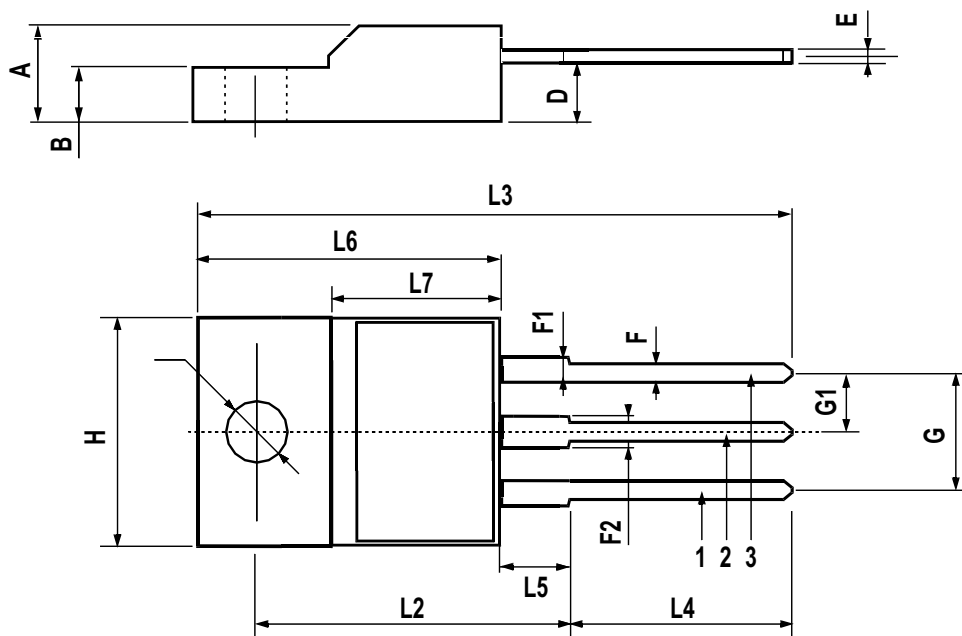


In order to meet environmental requirements, ST offers these devices in ECOPACK® packages. These packages have a Lead-free second level interconnect . The category of second level interconnect is marked on the package and on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label. ECOPACK is an ST trademark. ECOPACK specifications are available at: [www.st.com](http://www.st.com)



## TO-220FP MECHANICAL DATA

DIM.	mm.			inch		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
A	4.4		4.6	0.173		0.181
B	2.5		2.7	0.098		0.106
D	2.5		2.75	0.098		0.108
E	0.45		0.7	0.017		0.027
F	0.75		1	0.030		0.039
F1	1.15		1.7	0.045		0.067
F2	1.15		1.7	0.045		0.067
G	4.95		5.2	0.195		0.204
G1	2.4		2.7	0.094		0.106
H	10		10.4	0.393		0.409
L2		16			0.630	
L3	28.6		30.6	1.126		1.204
L4	9.8		10.6	.0385		0.417
L5	2.9		3.6	0.114		0.141
L6	15.9		16.4	0.626		0.645
L7	9		9.3	0.354		0.366
Ø	3		3.2	0.118		0.126



**Table 10: Revision History**

<b>Date</b>	<b>Revision</b>	<b>Description of Changes</b>
17-Dec-2004	2	New template, no content change
05-Aug-2005	3	Some values changed in table 6

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